

#### **Open Tender Notification**

For

### RATE CONTRACT FOR SUPPLY OF

### SINGLE-PHASE 25KVA DISTRIBUTION TRANSFORMER (AL. WOUND)

#### Tender Enquiry No.: TPNODL/OT/2021-22/111 Dt. 03.12.2021

Due Date for Tender Fee: 13.12.2021 [15:00 Hrs.]

Due Date for Bid Submission: 20.12.2021 [15:00 Hrs.]

TP NORTHERN ODISHA DISTRIBUTION LIMITED (A TATA Power and Odisha Government Joint Venture) Contracts & Material Management Department, Corporate Office, Januganj, Balasore-756019



#### Procedure to Participate in Tender

#### Tender Enquiry No- TPNODL/OT/2021-22/087

Tender Enquiry No.	Work Description	EMD (Rs.)*	Tender Fee (Rs.)**	Last Date and Time for payment of Tender Fee
TPNODL/ OT/2021- 22/111	RATE CONTRACT FOR SUPPLY OF SINGLE PHASE 25KVA DISTRIBUTION TRANSFORMER(AL. WOUND)	50,000.00/-	5,000	13.12.2021, 15:00 Hrs

\* EMD is exempted for MSMEs registered in the State of Odisha.

\*\* MSMEs registered in the State of Odisha shall pay tender fee of Rs. 1,000/- including GST.

For details of MSME norms, pls refer "Annexure VIIa"

Please note that corresponding details mentioned in this document will supersede any other details mentioned anywhere else in the Tender Document.

#### Procedure to Participate in Tender.

Following steps to be done before "Last date and time for Payment of Tender Fee" as mentioned above:

- 1. Eligible and Interested Bidders to submit duly signed and stamped letter on Bidder's letter head indicating
  - a. Tender Enquiry number
  - b. Name of authorized person
  - c. Contact number of authorized person
  - d. E-mail id of authorized person
  - e. Name of Firm
  - f. Address of Firm
  - g. GST Registration No
  - h. Details of submission of Tender Fee
  - i. MSME Certificate, wherever applicable
  - j. Details of Bank Account for refund of EMD
  - k. Postal Address for refund of EMD



2. Non-Refundable Tender Fee, as indicated in table above, to be submitted in the form of Direct Deposit in the following bank account and submit the receipt along with a covering letter clearly indicating the Tender Reference/ Enquiry Number –

Beneficiary Name – TP Northern Odisha Distribution Limited Bank Name – Union Bank of India Branch Name – Balasore Branch Account No – 500601010280332 IFSC Code – UBIN0550060

E-mail with necessary attachment to be sent to <u>jitendra.mishra@tpnodl.com</u> with copy to <u>vipin.Chauhan@tpnodl.com</u> before last date and time for payment of Tender Fee.

Interested bidders to submit Tender Fee and Authorization Letter before Last date and time as indicated above, after which link from TPNODL E-Tender system (Ariba) will be shared for further communication and bid submission.

Please note all future correspondence regarding the tender, bid submission, bid submission date extension, Pre-bid query etc will happen only through TPNODL E-Tender system (Ariba). User manual to guide the bidders to submit the bid through E-Tender system (Ariba) is also enclosed.

No e-mail or verbal correspondence will be responded. All communication will be done strictly with the bidders who have done the above step to participate in the Tender.

Also it may be strictly noted that once date of "Last date and time for Payment of Tender Participation Fee" is lapsed no Bidder will be sent link from TPNODL E-Tender System (Ariba). Without this link vendor will not be able to participate in the tender. Any last moment request to participate in tender will not be entertained.

Any payment of Tender Fee / EMD by Bidder who have not done the prerequisite will not be refunded.

Also all future corrigendum to the said tender will be informed on Tender section on website <u>https://www.tpnodl.com</u>



# **OPEN TENDER NOTIFICATION**

## FOR

### RATE CONTRACT FOR SUPPLY OF SINGLE-PHASE 25KVA DISTRIBUTION TRANSFORMER (AL. WOUND)

# Tender Enquiry No.: TPNODL/OT/2021-22/111 Dtd.03.12.2021

Due Date for Bid Submission: 20.12.2021 [15.00 Hrs.]

TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)

Contracts & Material Management Department Corporate office: Januganj, Balasore, Odisha-756019



### **CONTENTS OF THE ENQUIRY**

S. NO.	PARTICULARS
1.	Event Information
2.	Evaluation Criteria
3.	Submission of Bid Documents
4.	Bid Opening & Evaluation process
5.	Award Decision
6.	Order of Preference/Contradiction
7.	Post Award Contract Administration
8.	Specifications and Standards
9.	General Conditions of Contract
10.	Safety
Annexure	25
١.	Annexure I – Schedule of Items
١١.	Annexure II – Technical Specifications
	Annexure III – Schedule of Deviations
IV.	Annexure IV – Schedule of Commercial Specifications
V.	Annexure V – Document Check List
VI.	Annexure VI – Acceptance Form for Participation in Reverse Auction Event
VII.	Annexure VII – General Condition of Contract
VIIa.	Annexure VIIa - Preferential Procurement norms for Local MSMEs



#### 1.0 Event Information

#### 1.1 Scope of work

**Open Tenders** are invited in through e-tender bidding process from interested Bidders for entering into a **Rate Contracts valid for a period of 1 Year** as defined below:

Sr. No.	Item Description	Qty.	EMD Amount (Rs.)	Tender Fee (Rs.)
1	DTR 25 kVA (1 PH, 11√3KV/230V) AL WOUND	100	50,000	5,000

#### **1.2 Availability of Tender Documents**

Please refer "Procedure to participate in the e-tender".

#### **1.3 Calendar of Events**

(a)	Last Date of receipt of Tender Fee	13.12.2021 ; 15:00 Hrs
(b)	Date & Time of Pre-Bid Meeting (If any)	Not Applicable due to COVID-19, Queries to be answered through e-mail/TPNODL Tender website.
(c)	Last Date of receipt of pre-bid queries, if any	14.12.2021 up to 11:00 Hrs
(d)	Last Date of Posting Consolidated replies to all the pre-bid queries as received	16.12.2021 up to 18:00 Hrs
(e)	Last date and time of receipt of Bids	20.12.2021 up to 15:00 Hrs
(f)	Date & Time of opening technical bids & EMD	20.12.2021 up to 15:30 Hrs
(g)	Date & Time of opening of Price of qualified bids	Will be notified to the successful bidders through our website/e-mail.

**Note:-** In the event of last date specified for submission of bids and the date of opening of bids is declared as a closed holiday for TPNODL, the last date of submission of bids and date of opening of bids will be the following working day at appointed times.

#### 1.4 Mandatory documents required along with the Bid

- 1.4.1 EMD of requisite value and validity
- 1.4.2 Tender Fee in case the tender is downloaded from website
- 1.4.3 Requisite Documents for compliance to Qualification Criteria mentioned in Clause 1.7.
- 1.4.4 Drawing, Type Test details along with a sample of each item as specified at Annexure I (as applicable)
- 1.4.5 Duly signed and stamped 'Schedule of Deviations' as per Annexure III on bidder's letter head.
- 1.4.6 Duly signed and stamped 'Schedule of Commercial Specifications' as per Annexure IV on bidder's letter head.
- 1.4.7 Proper authorization letter/ Power of Attorney to sign the tender on the behalf of bidder.
- 1.4.8 Copy of PAN & GST (In case any of these documents is not available with the bidder, same to be explicitly mentioned in the 'Schedule of Deviations')
- 1.4.9 Sample Submission/Demonstration: TPNODL Reserves the right to seek samples and/or demonstration of offered items during Technical Evaluation. Samples/demonstration will be



sought by Technical team doing Technical Evaluation. The same may have to submitted/arranged on urgent basis at Central Store, TPNODL, Sovarampur, Balasore, Odisha-756001. Bidder not able to submit sample/perform demonstration in time, may get Technically rejected.

Please note that in absence of any of the above documents, the bid submitted by a bidder shall be liable for rejection.

#### **1.5 Deviation from Tender**

Normally, the deviations to tender terms are not admissible and the bids with deviation are liable for rejection. Hence, the bidders are advised to refrain from taking any deviations on this Tender. Still in case of any deviations, all such deviations shall be set out by the Bidders, clause by clause in the 'Annexure III - Schedule of Deviations' and same shall be submitted as a part of the Technical Bid.

#### 1.6 Right of Acceptance/ Rejection

Bids are liable for rejection in absence of following documents:-

- 1.6.1 EMD of requisite value and validity
- 1.6.2 Tender fee of requisite value
- 1.6.3 Price Bid as per the Price Schedule mentioned in Annexure-I
- 1.6.4 Necessary documents against compliance to Qualification Requirements mentioned at Clause 1.7 of this Tender Document.
- 1.6.5 Filled in Schedule of Deviations as per Annexure III
- 1.6.6 Filled in Schedule of Commercial Specifications as per Annexure IV
- 1.6.7 Receipt of Bid within the due date and time

TPNODL reserves the right to accept/reject any or all the bids without assigning any reason thereof.

#### **1.7 Qualification Criteria**

- a) The bidder should have Average Annual turnover of at least Rs. 4 Cr. for any of last 3 Financial Year (FY) out of FY 17-18, FY 18-19, FY 19-20, FY 20-21. (Copy of audited Balance Sheet and P&L Account to be submitted in this regard).
- b) The bidder should have own manufacturing facility to manufacture the Distribution transformer of same or higher rating. Self-certification/Undertaking has to be submitted for the same along with the bid.
- c) The bidder should submit the Performance Certificates for 2 years satisfactory performance from 2 reputed companies for Transformer of similar or higher rating. The work against these issued certificates should be completed in last seven years from the date of bid submission. Copy of performance certificates to be submitted in this regard.
- *e)* The bidder should have supplied the 300 nos. DTR of similar or higher rating during immediate last 3 financial years. Copy of work order / completion certificate to be submitted in this regard.
- *f)* The bidder should have In-house testing facilities for acceptance test as per technical specification. Self-certification/Undertaking along with list of technical equipment has to be submitted for the same along with the bid.



*g)* The bidder should have oil filling machine under vacuum. Self-certification/Undertaking along with list of technical equipment has to be submitted for the same along with the bid.

*h)* The subsidiaries of global /Indian companies are also eligible to bid if the qualification criterions stated above are met independently or in combination with parent/sister / Group Company. However, the company should have establishment of permanent nature in India.

#### Guide Lines for MSMEs Registered in the state of Odisha

#### 1) Tender Fees:

To participate in the tender, MSMEs registered in the State of Odisha shall pay Rs.1,000/- including GST towards cost of tender paper.

#### 2) Earnest Money Deposit (EMD):

EMD shall be exempted for MSME registered in the State of Odisha. However, Bidder shall be barred to participate in the tendering process for a period of 2 years in case it backs out post award of the contract.

#### 3) Qualification Requirement for Open Tenders:

Qualification Requirement of Financial Turnover for MSME registered in the State of Odisha shall be reduced to 20% of the existing criteria.

For Technical Qualification, instead of relying on the volumes / value of earlier Supplies / Projects, assessment of the Bidder shall be done on the basis of feedback from Customers. Past performance experience at Tata Power and its Group Companies shall supersede feedback from other Customers.

#### 4) Reservation for MSME:

It shall be mandatory, wherever applicable, to procure at least 20% of the total volume of the procurement from MSME registered in the State of Odisha, subject to matching L1 discovered prices and meeting technical specifications including quality requirements.

#### 5) Performance Bank Guarantees:

Performance Bank Guarantee for MSME registered in the State of Odisha shall be 25% of the value normally prescribed.

#### **1.8 Marketing Integrity**

We have a fair and competitive marketplace. The rules for bidders are outlined in the General Condition of Contracts. Bidders must agree to these rules prior to participating. In addition to other remedies available, TPNODL reserves the right to exclude a bidder from participating in future markets due to the bidder's violation of any of the rules or obligations contained in the General Condition of Contracts. A bidder who violates the market place rules or engages in behavior that disrupts the fair execution of the marketplace, may result in restriction of a bidder from further participation in the marketplace for a length of time, depending upon the seriousness of the violation. Examples of violations include, but are not limited to:

- Failure to honor prices submitted to the marketplace
- Breach of terms as published in TENDER/NIT

#### 1.9 Supplier Confidentiality

All information contained in this tender is confidential and shall not be disclosed, published or advertised in any manner without written authorization from TPNODL. This includes all bidding information submitted to TPNODL. All tender documents remain the property of TPNODL and all

# TPNØDL

#### NIT No.: TPNODL/OT/2021-22/111 Dtd.03.12.2021

suppliers are required to return these documents to TPNODL upon request. Suppliers who do not honor these confidentiality provisions will be excluded from participating in future bidding events.

#### 2.0 Evaluation Criteria

- The bids will be evaluated technically on the compliance to tender terms and conditions.
- The bids will be evaluated commercially on the overall all-inclusive lowest cost for the complete tender BOQ as calculated in Schedule of Items [Annexure I]. TPNODL reserves the right to split the order line item wise and / or quantity wise among more than one Bidder. Hence all bidders are advised to quote their most competitive rates against each line item.
- Bidder has to mandatorily quote of each line item as per schedule of item [Annexure-I]. Failing to do so TPNODL may reject the bid.

**NOTE:** In case of a new bidder not registered, factory inspection and evaluation shall be carried out to ascertain bidder's manufacturing capability and quality procedures. However TPNODL reserves the right to carry out factory inspection and evaluation for any bidder prior to technical qualification. In case a bidder is found as Disqualified in the factory evaluation, their bid shall not be evaluated any further and shall be summarily rejected. The decision of TPNODL shall be final and binding on the bidder in this regard.

#### 2.1 Price Variation Clause:

# 2.1.1 Price Variation Clause for Al Wound Transformers (25 kVA) Price variation shall be applicable as per PV formulae as below:

P =P0/100 \* (10 + 19\*(AL/AL0) + 30\*(ES/ES0) + 13\*(IS/IS0) + 4\*(IM/IM0) + 11\*(TO/TO0) +

13\*(W/W0))

P = Price payable as adjusted in accordance with above formula PO= Price as per RC/RO.

ALO= Price of EC grade Aluminium rods (Properzi Rods) or LME CSP Average of Aluminium. This price is as applicable on the 1st working day of the month, one month prior to the due date of tender.

ESO= Price of CRGO Electrical steel sheets (as per IEEMA circular). This price is as applicable on the 1st working day of the month, one month prior to the due date of tender.

ISO= Price of HR coil of 3.15 mm thickness as per IEEMA circular. The price is as applicable on the 1<sup>st</sup> working day of the month, one months prior to the due date of tender.

IMO =Price of insulating materials (as per IEEMA circular). This price is as applicable on the 1<sup>st</sup> working day of the month, one month prior to the due date of tender.

TOO =Price of transformer oil (as per IEEMA circular). This price is as applicable on the 1st working day of the month, one month prior to the due date of tender.

W0 =All India average consumer price index number for Industrial workers as published by the Labour Bureau, Ministry of Labour, Govt. of India (Base: 2001=100) as per IEEMA circular. This index number is as applicable on the 1st working day of the month, three months prior to the due date of tender.

AL= Price of EC grade Aluminium rods (Properzi Rods) or LME CSP Average of Aluminium. This price is as applicable on the 1st working day of the month, one month prior to the month of issue of MDCC or contractual delivery date whichever is earlier.



ES= Price of CRGO Electrical steel sheets (as per IEEMA circular). This price is as applicable on the  $1^{st}$  working day of the month, one month prior to the month of issue of MDCC or contractual delivery date whichever is earlier.

#### 3.0 Submission of Bid Documents

#### 3.1 Bid Submission

Bidders are requested to submit their offer in line with this Tender document. TPNODL shall respond to the clarification raised by various bidders and the replies will be sent to all participating bidders through e-mail.

Bids shall be submitted in 3 (Three) parts:

**FIRST PART:** <u>"EMD" of Rs. 50,000/- (Fifty Thousand only)</u> shall be submitted. The EMD shall be <u>valid</u> for 210 days from the due date of bid submission in the form of BG / Bankers Pay Order favoring 'TP NORTHERN ODISHA DISTRIBUTION LIMITED", payable at Balasore only. The EMD has to be strictly in the format as mentioned in General Condition of Contract, failing which it shall not be accepted and the bid as submitted shall be liable for rejection. A separate non-refundable tender fee of stipulated amount also needs to be transferred online through NEFT/ RTGS in case the tender document is downloaded from our website.

#### TPNODL Bank Details for transferring Tender Fee and EMD is as below:

Beneficiary Name – TP Northern Odisha Distribution Limited				
Bank Name –	Union Bank of India			
Branch Name –	Balasore Branch			
Account No –	500601010280332			
IFSC Code –	UBIN0550060			

SECOND PART: "TECHNICAL BID" shall contain the following documents:

- a) Documentary evidence in support of qualifying criteria
- b) Technical literature/GTP/Type test report etc. (*if applicable*)
- c) Qualified manpower (if available)
- d) Testing facilities (*if applicable*)
- e) No Deviation Certificate as per the Annexure III Schedule of Deviations
- f) Acceptance to Commercial Terms and Conditions viz. Delivery schedule/period, payment terms etc. as per the Annexure IV Schedule of Commercial Specifications.
- g) Quality Assurance Plan/Inspection Test Plan for supply items (*if applicable*)

# The technical bid shall be properly indexed and is to be submitted through TPNODL E-tender platform (Ariba) only. <u>Hard Copy of Technical Bids need not be submitted</u>.

**THIRD PART: "PRICE BID"** shall contain only the price details and strictly in format as mentioned in Annexure I with explicit break up of basic prices, Taxes & duties, Freight etc. In case any discrepancy is observed between the item description stated in Schedule of Items mentioned in the tender and the price bid submitted by the bidder, the item description as mentioned in the tender document (to the extent modified through Corrigendum issued if any) shall prevail.

#### FOR BIDS INVITED THROUGH E-PROCUREMENT PORTAL:



The interested bidders are requested to obtain user name and password for purpose of bid submission through e-procurement portal of TPNODL.

Bids have to be mandatorily submitted only through e-procurement portal of TPNODL. Bids submitted through any other form/ route shall not be admissible

The EMD in the form of BG shall be submitted in original hard copy and then placed in sealed envelope which shall be clearly marked as below:

#### EMD

# "RATE CONTRACT FOR SUPPLY OF SINGLE-PHASE 25KVA DISTRIBUTION TRANSFORMER (AL. WOUND)"

Please mention our Enquiry Number:- TPNODL/OT/2021-22/111 Dtd.03.12.2021 on the Tender and drop the same at **TP NORTHERN ODISHA DISTRIBUTION LIMITED**, (A Tata Power and Odisha Government Joint Venture), HOD (Contracts), Corporate office: Januganj, Balasore, Odisha-756019.

The envelope shall be addressed to:

#### HOD (Contracts) TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture) Corporate office: Januganj, Balasore, Odisha-756019

The envelope shall also bear the Name and Address of the Bidder along with our Tender No. and subject.

#### SIGNING OF BID DOCUMENTS:

The bid must contain the name, residence and place of business of the person or persons making the bid and must be signed and sealed by the Bidder with his usual signature. The names of all persons signing should also be typed or printed below the signature.

The Bid being submitted must be signed by a person holding a Power of Attorney authorizing him to do so, certified copies of which shall be enclosed.

The Bid submitted on behalf of companies registered with the Indian Companies Act, for the time being in force, shall be signed by persons duly authorized to submit the Bid on behalf of the Company and shall be accompanied by certified true copies of the resolutions, extracts of Articles of Association, special or general Power of Attorney etc. to show clearly the title, authority and designation of persons signing the Bid on behalf of the Company. Satisfactory evidence of authority of the person signing on behalf of the Bidder shall be furnished with the bid.

A bid by a person who affixes to his signature the word 'President', 'Managing Director', 'Secretary', 'Agent' or other designation without disclosing his principal will be rejected.

The Bidder's name stated on the Proposal shall be the exact legal name of the firm.

#### **3.2 Contact Information**

All the bidders are requested to send their pre-bid queries (if any) against this tender through e-mail within the stipulated timelines. The consolidated reply to all the queries received shall be posted on TPNODL website by the stipulated timelines as detailed in calendar of events.



#### **Communication Details:**

#### Package Owner: Contracts & Material Management

Name: Mr. Jitendra Kumar Mishra

Contact No: 9451391583

E-Mail ID: jitendra.mishra@tpnodl.com

#### HOD: Contracts

Name:Mr. Vipin ChauhanContact No:9717393121

E-Mail ID: vipin.chauhan@tpnodl.com

#### 3.3 Bid Prices

Bidders shall quote for the entire Scope of Supply / work with a break up of prices for individual items and Taxes & duties. The bidder shall complete the appropriate Price Schedules included herein, stating the Unit Price for each item & total price with taxes, duties & freight up to destination at various sites of TPNODL. The all-inclusive prices offered shall be inclusive of all costs as well as Duties, Taxes and Levies paid or payable during the execution of the supply work, breakup of price constituents.

The quantity break up shown else-where other than Price Schedule is tentative. The bidder shall ascertain himself regarding material required for completeness of the entire work. Any items not indicated in the price schedule but which are required to complete the job as per the Technical Specifications / Scope of Work mentioned in the tender, shall be deemed to be included in prices quoted.

#### 3.4 Bid Currencies

Prices shall be quoted in Indian Rupees Only.

#### 3.5 Period of Validity of Bids

Bids shall remain valid for 180 days from the due date of submission of the bid.

Not with standing clause above, the TPNODL may solicit the Bidder's consent to an extension of the Period of Bid Validity. The request and responses thereto shall be made in writing.

RC Validity:- The validity of this rate contract shall be one year from the date of issuance.

#### 3.6 Alternative Bids

Bidders shall submit Bids, which comply with the Bidding documents. Alternative bids will not be considered. The attention of Bidders is drawn to the provisions regarding the rejection of Bids in the terms and conditions, which are not substantially responsive to the requirements of the bidding documents.

#### 3.7 Modifications and Withdrawal of Bids

The bidder is not allowed to modify or withdraw its bid after the Bid's submission. The EMD as submitted along with the bid shall be liable for forfeiture in such event.



#### 3.8 Earnest Money Deposit (EMD)

The bidder shall furnish, as part of its bid, an EMD amounting as specified in the tender. The EMD is required to protect the TPNODL against the risk of bidder's conduct which would warrant forfeiture. The EMD shall be denominate in any of the following form:

- Banker's Cheque/ Demand Draft/ Pay order drawn in favour of 'TP NORTHERN ODISHA DISTRIBUTION LIMITED", payable at Balasore only
- Online transfer of requisite amount through NEFT/ RTGS.
- Bank Guarantee valid for 210 days after due date of submission.

#### The EMD shall be forfeited in case of:

a) The bidder withdraws its bid during the period of specified bid validity.

Or

- b) The case of a successful bidder, if the Bidder does not
- i) accept the purchase order, or
- ii) furnish the required performance security BG

#### 3.9 Type Tests (if applicable)

The type tests specified in TPNODL specifications should have been carried out within five years prior to the date of opening of technical bids and test reports are to be submitted along with the bids. If type tests carried out are not within the five years prior to the date of bidding, the bidder will arrange to carry out type tests specified, at his cost. The decision to accept/ reject such bids rests with TPNODL.

#### 4.0 Bid Opening & Evaluation process

#### 4.1 Process to be confidential

Information relating to the examination, clarification, evaluation and comparison of Bids and recommendations for the award of a contract shall not be disclosed to Bidders or any other persons not officially concerned with such process. Any effort by a Bidder to influence the TPNODL's processing of Bids or award decisions may result in the rejection of the Bidder's Bid.

#### 4.2 Technical Bid Opening

Bids shall be opened as per the schedule mentioned in Calendar of Events. In case of limited tenders, the bids shall be opened internally by TPNODL. Owing to COVID Scenario, in case of Open Tenders also, the bids shall be opened internally by TPNODL. Technical bid must not contain any cost information whatsoever.

First the "EMD" will be checked. Bids without EMD/ cost of tender (if applicable) of required Amount / validity in prescribed format, shall be rejected.

Next, the technical bid of the bidders who have furnished the requisite EMD will be opened, one by one. The salient particulars of the techno commercial bid will be read out at the sole discretion of TPNODL

#### 4.3 Preliminary Examination of Bids/ Responsiveness

TPNODL will examine the Bids to determine whether they are complete, whether any computational errors have been made, whether required sureties have been furnished, whether the documents have been properly signed, and whether the Bids are generally in order. TPNODL may ask for submission of original documents in order to verify the documents submitted in support of qualification criteria.

Arithmetical errors will be rectified on the following basis: If there is a discrepancy between the



unit price and the total price per item that is obtained by multiplying the unit price and quantity, the unit price shall prevail and the total price per item will be corrected. If there is a discrepancy between the Total Amount and the sum of the total price per item, the sum of the total price per item shall prevail and the Total Amount will be corrected.

Prior to the detailed evaluation, TPNODL will determine the substantial responsiveness of each Bid to the Bidding Documents including production capability and acceptable quality of the Goods offered. A substantially responsive Bid is one, which conforms to all the terms and conditions of the Bidding Documents without material deviation.

Bid determined as not substantially responsive will be rejected by the TPNODL and/or the TPNODL and may not subsequently be made responsive by the Bidder by correction of the non-conformity.

#### 4.4 Techno Commercial Clarifications

Bidders need to ensure that the bids submitted by them are complete in all respects. To assist in the examination, evaluation and comparison of Bids, TPNODL may, at its discretion, ask the Bidder for a clarification on its Bid for any deviations with respect to the TPNODL specifications and attempt will be made to bring all bids on a common footing. All responses to requests for clarification shall be in writing and no change in the price or substance of the Bid shall be sought, offered, or permitted owing to any clarifications sought by TPNODL. After all techno commercial issues are clarified, the date of price bid opening will be intimated to the technically accepted bidders and same shall also be notified at TPNODL website.

#### 4.5 Price Bid Opening

Price bids will be opened at the stipulated date and time. The EMD of the bidder withdrawing or substantially altering his offer at any stage after the technical bid opening will be forfeited at the sole discretion of TPNODL without any further correspondence in this regard.

#### 4.7 Reverse Auctions

TPNODL reserves the right to conduct the reverse auction (instead of public opening of price bids) for the products/ services being asked for in the tender and reserves the rights to conduct the manual negotiation with the BA who is declared L1 after Reverse Auction. The terms and conditions for such reverse auction events shall be as per the Acceptance Form attached as Annexure VI of this document. The bidders along with the tender document shall mandatorily submit a duly signed copy of the Acceptance Form attached as Annexure VI as a token of acceptance for the same.

#### 5.0 Award Decision

TPNODL will award the contract to the successful bidder whose bid has been determined to be the lowest-evaluated responsive bid as per the Evaluation Criterion mentioned at Clause 2.0. The Cost for the said calculation shall be taken as the all-inclusive cost quoted by bidder in Annexure I (Schedule of Items) subject to any corrections required in line with Clause 4.3 above. The decision to place rate contract / purchase order / LOI solely depends on TPNODL on the cost competitiveness across multiple lots, quality, delivery and bidder's capacity, in addition to other factors that TPNODL may deem relevant.

TPNODL reserves all the rights to award the contract to one or more bidders so as to meet the delivery requirement or nullify the award decision without assigning any reason thereof.



In case any supplier's services or quality of material is / are found unsatisfactory during the delivery process, the award will be cancelled and TPNODL reserves the right to award other suppliers who are found fit.

#### 6.0 Order of Preference/Contradiction:

In case of contradiction in any part of various documents in tender, following shall prevail in order of preference:

- 1. Schedule of Items (Annexure I)
- 2. Post Award Contract Administration (Clause 7.0)
- 3. Submission of Bid Documents (Clause 3.0)
- 4. Scope of Work and SLA (if any)
- 5. Technical Specifications (Annexure II)
- 6. Inspection Test Plan (if any)
- 7. Acceptance Form for Participation in Reverse Auction (Annexure VI)
- 8. General Conditions of Contract (Annexure VII)

#### 7.0 Post Award Contract Administration

#### 7.1 Special Conditions of Contract

- Rate contract shall be valid for a period of 1 years from the placement of Contract. Release Order (RO) shall be placed as per the requirement of TPNODL. Rate shall remain variable as per Clause No. 2.1, till the validity of Rate Contract.
- Post award of rate contract, Business Associate (BA) shall submit applicable Performance Bank Guarantee as per GCC within 15 days. PBG applicable shall be 5% of Rate contract Value. PBG submitted, shall be released after completion of applicable guarantee period plus one month.
- Any change in statutory taxes, duties and levies during the contract period shall be borne by TPNODL. However, in case of delay in work execution owing to reasons not attributable to TPNODL, any increase in total liability shall be passed on the Bidder, whereas any benefits arising owing to such statutory variation in taxes and duties shall be passed on TPNODL.
- BA will ensure & co-ordinate with TPNODL team for approval of drawing / GTP within 7 days from issue of RC.
- Delivery period shall be 75 days + 7 days (considering the approval of drawing / GTP) from date of
  receipt of release order for the first lot however for remaining lots the delivery period will be 75
  days from RO date..
- Quotation in all BOM items is mandatory, and bid shall be rejected if any line of found blank in price bid.
- Guarantee applicable shall be as per technical specifications
- TPNODL shall short close the issued Release Order / Rate contract, in case of any quality issues
- All other terms and conditions of TPNODL General Conditions of Contract-Supply shall be applicable.
- TPNODL reserve the right to select at Random sample from any of the lots offered for final
  inspection and send for any or all of the type test specified in technical specifications to CPRI or
  ERDA. Failure in the type tests shall make the make the whole lot liable to be rejected and fresh



lots are to be offered for inspection. Any delay in delivery and additional cost for further type testing shall be accountable to bidder.

#### 7.2 Drawing Submission & Approval

The relevant drawings and GTPs need to be submitted as per special condition of contract mentioned in point no. 7.1

#### 7.3 Delivery Terms

The delivery of material shall be made as per special condition of contract mentioned in point 7.1.

#### 7.4 Warranty Period

Guarantee/Warranty Period of the supplied material shall be 5 years from the supply of the material at TPNODL store/site.

#### 7.5 Payment Terms

On delivery of the materials in good condition and certification of acceptance by certified official, Associate shall submit the Bills/ Invoices in original in the name of TP NORTHERN ODISHA DISTRIBUTION LIMITED to AGM (Elect.) / Executive Engineer (Elect.), ESD, TPNODL, Balasore. The payment shall be released within 45 days from the date of submission of certified bills/ invoices.

#### 7.6 Climate Change

Significant quantities of waste are generated during the execution of project and an integrated approach for effective handling, storage, transportation and disposal of the same shall be adopted. This would ensure the minimization of environmental and social impact in order to combat the climate change.

#### 7.7 Ethics

- TPNODL is an ethical organization and as a policy TPNODL lays emphasis on ethical practices across its entire domain. Bidder should ensure that they should abide by all the ethical norms and in no form either directly or indirectly be involved in unethical practice.
- TPNODL work practices are governed by the Tata Code of Conduct which emphasizes on the following:
- We shall select our suppliers and service providers fairly and transparently.
- We seek to work with suppliers and service providers who can demonstrate that they share similar values. We expect them to adopt ethical standards comparable to our own.
- Our suppliers and service providers shall represent our company only with duly authorized written permission from our company. They are expected to abide by the Code in their interactions with, and on behalf of us, including respecting the confidentiality of information shared with them.
- We shall ensure that any gifts or hospitality received from, or given to, our suppliers or service providers comply with our company's gifts and hospitality policy.
- We respect our obligations on the use of third party intellectual property and data.

Bidder is advised to refer GCC attached at Annexure IX for more information.

Any ethical concerns with respect to this tender can be reported to the following e-mail ID: ceooffice@tpnodl.com

#### 8.0 Specification and standards:

Attached with tender.



#### 9.0 General Condition of Contract

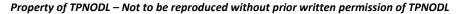
Any condition not mentioned above shall be applicable as per GCC for Supply attached along with this tender.

#### 10.0 Safety

Safety related requirements as mentioned in our safety Manual is put in the Company's website and same shall be strictly followed.

#### http://www.tpnodl.com

All Associates shall strictly abide by the guidelines provided in the safety manual at all relevant stages during the contract period.





#### ANNEXURE I Schedule for Items

S. No.	Item Description	Qty.	Unit	HSN /SAC Code	Unit Ex-Work Price (Rs./ Unit)	Freight (Rs./Unit)	GST (Rs/ Unit)	All Inclusive Unit Rate (Rs.)	Total All Inclusive Value (Rs.)
1	2	3	4	5	6	7	8=18% *(6+7)	9=(6+7+8)	10=(3x9)
1	DTR 25 kVA (1 PH, 11v3KV/230V) AL WOUND	100	EA						
		Total All-	inclusive	Price for	Complete BO	Q (Rs.)			

#### Signature & Seal of the Bidder

#### NOTE:

- The quantity mentioned above is for evaluation purpose only and may vary during the execution. Release Orders against this Rate Contract shall be issued by TPNODL as per actual requirement.
- Price variation clause will be applicable only on Unit price excluding Freight
- The overall period of the rate contract shall be for a period of 1 year. Release order shall be issued as per requirement of TPNODL.
- All inclusive unit rate in column no. 9, is landed price FOR TPNODL Odisha Locations. Exact delivery location shall be specified in the Release Order.
- The bidders are advised to quote prices strictly in the above format. Failing to do so, bids are liable for rejection.
- The bidder must fill each and every column of the above format. Mentioning "extra/inclusive" in any of the column may lead for rejection of the price bid.
- No cutting/ overwriting in the prices is permissible.



#### ANNEXURE II

#### **Technical Specifications attached after GCC.**

#### **ANNEXURE III**

#### **Schedule of Deviations**

Bidders are advised to refrain from taking any deviations on this TENDER. Still in case of any deviations, all such deviations from this tender document shall be set out by the Bidders, Clause by Clause in this schedule and submit the same as a part of the **Technical Bid**.

Unless <u>specifically</u> mentioned in this schedule, the tender shall be deemed to confirm the TPNODL's specifications:

S. No.	Clause No.	Tender Clause Details	Details of deviation with justifications

By signing this document we hereby withdraw all the deviations whatsoever taken anywhere in this bid document and comply to all the terms and conditions, technical specifications, scope of work etc. as mentioned in the standard document except those as mentioned above.

Seal of the Bidder:

Signature:

Name:



#### **ANNEXURE IV**

**Schedule of Commercial Specifications** 

(The bidders shall mandatorily fill in this schedule and enclose it with the offer Part I: Technical Bid. In the absence of all these details, the offer may not be acceptable.)

#### S. No. Particulars

Remarks

1.	Prices firm or subject to variation (If variable indicate the price variation	Firm / Variable
	clause with the ceiling if applicable)	
1a.	If variable price variation on clause given	Yes / No
1b.	Ceiling	%
1c.	Inclusive of Excise Duty	Yes / No (If Yes, indicate % rate)
1d.	Sales tax applicable at concessional rate	Yes / No (If Yes, indicate % rate)
1e.	Octroi payable extra	Yes / No (If Yes, indicate % rate)
1f.	Inclusive of transit insurance	Yes / No
2.	Delivery	Weeks / months
3.	Guarantee clause acceptable	Yes / No
4.	Terms of payment acceptable	Yes / No
5.	Performance Bank Guarantee acceptable	Yes / No
6.	Liquidated damages clause acceptable	Yes / No
7.	Validity (180 days)	Yes / No
	(From the date of opening of technical bid)	
8.	Inspection during stage of manufacture	Yes / No
9.	Rebate for increased quantity	Yes / No (If Yes, indicate value)
10.	Change in price for reduced quantity	Yes / No (If Yes, indicate value)
11.	Covered under Small Scale and Ancillary	Yes / No
	Industrial Undertaking Act 1992	(If Yes, indicate, SSI Reg'n No.)



#### **ANNEXURE V**

#### Checklist of all the documents to be submitted with the Bid

Bidder has to mandatorily fill in the checklist mentioned below:-

S. No.	Documents attached	Yes / No / Not Applicable
1	EMD of required value	
2	Tender Fee as mentioned in this RFQ	
3	Company profile/ organogram	
4	Signed copy of this RFQ as an unconditional acceptance	
5	Duly filled schedule of commercial specifications (Annexure IV)	
6	Sheet of commercial/ technical deviation if any (Annexure III)	
7	Balance sheet for the last completed three financial years; mandatorily enclosing Profit & loss account statement	
8	Acknowledgement for Testing facilities if available (duly mentioned on bidder letter head)	
9	List of Machine/ tools with updated calibration certificates if applicable	
10	Details of order copy (duly mentioned on bidder letter head)	
11	Order copies as a proof of quantity executed	
12	Details of Type Tests if applicable (duly mentioned on bidder letter head)	
13	All the relevant Type test certificates as per relevant IS/ IEC (CPRI/ ERDA/ other certified agency) if applicable	
14	Project/ Supply Completion certificates	
15	Performance certificates	
16	Client Testimonial/ Performance Certificates	
17	Credit rating/ Solvency certificate	
18	Undertaking regarding non blacklisting (On company letter head)	
19	List of trained/ Untrained Manpower	



#### Annexure VI

#### Acceptance Form for Participation In Reverse Auction Event

#### (To be signed and stamped by the bidder)

In a bid to make our entire procurement process more fair and transparent, TPNODL intends to use the reverse auctions as an integral part of the entire tendering process. All the bidders who are found as technically qualified based on the tender requirements shall be eligible to participate in the reverse auction event.

# The following terms and conditions are deemed as accepted by the bidder on participation in the bid event:

- 1. TPNODL shall provide the user id and password to the authorized representative of the bidder. (Authorization Letter in lieu of the same shall be submitted along with the signed and stamped Acceptance Form).
- 2. TPNODL will make every effort to make the bid process transparent. However, the award decision by TPNODL would be final and binding on the supplier.
- 3. The bidder agrees to non-disclosure of trade information regarding the purchase, identity of TPNODL, bid process, bid technology, bid documentation and bid details.
- 4. The bidder is advised to understand the auto bid process to safeguard themselves against any possibility of non-participation in the auction event.
- 5. In case of bidding through Internet medium, bidders are further advised to ensure availability of the entire infrastructure as required at their end to participate in the auction event. Inability to bid due to telephone line glitch, internet response issues, software or hardware hangs, power failure or any other reason shall not be the responsibility of TPNODL.
- 6. In case of intranet medium, TPNODL shall provide the infrastructure to bidders. Further, TPNODL has sole discretion to extend or restart the auction event in case of any glitches in infrastructure observed which has restricted the bidders to submit the bids to ensure fair & transparent competitive bidding. In case of an auction event is restarted, the best bid as already available in the system shall become the start price for the new auction.
- 7. In case the bidder fails to participate in the auction event due any reason whatsoever, it shall be presumed that the bidder has no further discounts to offer and the initial bid as submitted by the bidder as a part of the tender shall be considered as the bidder's final no regret offer. Any offline price bids received from a bidder in lieu of non-participation in the auction event shall be outrightly rejected by TPNODL.
- 8. The bidder shall be prepared with competitive price quotes on the day of the bidding event.
- 9. The prices as quoted by the bidder during the auction event shall be inclusive of all the applicable taxes, duties and levies and shall be FOR at TPNODL site.
- 10. The prices submitted by a bidder during the auction event shall be binding on the bidder.
- 11.No requests for time extension of the auction event shall be considered by TPNODL.
- 12. The original price bids of the bidders shall be reduced on pro-rata basis against each line item based on the final all inclusive prices offered during conclusion of the auction event for arriving at Contract amount.

Signature & Seal of the Bidder



#### Annexure VIIa

#### Preferential norms for procurement from MSMEs registered in the State of Odisha

#### 1) Tender Fees

To participate in the tender, MSMEs registered in the State of Odisha shall pay Rs.1,000/- including GST towards cost of tender paper.

#### 2) Earnest Money Deposit (EMD)

EMD shall be exempted for MSME registered in the State of Odisha. However, Bidder shall be barred to participate in the tendering process for a period of 2 years in case it backs out post award of the contract.

#### 3) Qualification Requirement for Open Tenders

Qualification Requirement of Financial Turnover for MSME registered in the State of Odisha shall be reduced to 20% of the existing criteria.

For past experience, instead of relying on the volumes / value of earlier Supplies / Projects, assessment of the Bidder shall be done on the basis of feedback from Customers. Past performance experience at Tata Power and its Group Companies shall supersede feedback from other Customers.

#### 4) Reservation for MSME

It shall be mandatory to procure at least 20% of the total volume of the procurement from MSME registered in the State of Odisha (however, it shall not apply where goods/services are not available with the MSME), subject to matching L1 discovered prices and meeting technical specifications including quality requirements.

#### 5) Performance Bank Guarantees

Performance Bank Guarantee for MSME registered in the State of Odisha shall be 25% of the value normally prescribed.

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LTD		
IPNOL	WORK INSTRUCTION /OPERATING	G GUIDELINES	
Doc. Title	GENERAL CONDITIONS OF CONTRACT -SUF	PPLY ORDERS	
Rev. No	0	Page 1 of 47	
Prepared By	Reviewed By	Approved By	
Imran Ahmad/ Swetaraj Parida	Vipin Chauhan	Sunil Bhattar	

CONTENTS			
CLAUSE NO.	DESCRIPTION		
1.0	ORGANIZATIONAL VALUES		
2.0	ETHICS		
2.1	Tata Code of Conduct		
3.0	CONTRACT PARAMETERS		
3.1	Issue/Award of Contract		
3.2	Contract Commencement Date		
3.3	Contract Completion Date		
3.4	Contract Period/ Time		
3.5	Contract Execution Completion Date		
3.6	Contract Price /Value		
3.7	Contract Document		
3.8	Contract Language		
3.9	Reverse Auction		
4.0	SCOPE OF WORK		
4.1	Bid Evaluation- Commercial & Technical		
5.0	PRICES/RATES/TAXES		
5.1	Changes in statutory Tax Structure		
6.0	TERMS OF PAYMENT		
6.1	Quantity Variation		
6.2	Full and Final Payment		
7.0	MODE OF PAYMENT		
8.0	SECURITY CUM PERFORMANCE DEPOSIT		
9.0	STATUTORY COMPLIANCE		
9.1	Compliance to Various Acts		
9.2	SA 8000		
9.3	Affirmative Action		
9.4	MSME Development Act 2006		
9.5	ISO 14001		
10.0	QUALITY		
10.1	Knowledge of Requirements		
10.2	Material/Equipment/Works Quality		
10.3	Adherence to Rules & Regulations		
10.4	Specifications and Standards		
11.0	INSPECTION/PARTICIPATION		

Approved Copy of GCC (TPNODL)

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 2 of 47

CONTENTS		
CLAUSE NO.	DESCRIPTION	
11.1	Right to Carry Out Inspection	
11.2	Facilitating Inspection	
11.3	Third Party Nomination	
11.4	Waiver of Inspections	
11.5	Incorrect Inspection Call	
12.0	MDCC & DELIVERY OF MATERIALS	
12.1	Material Dispatch Clearance Certificate	
12.2	Right to Rejection on Receipt	
12.3	Consignee	
12.4	Submission of Mandatory Documents on Delivery	
12.5	Dispatch and Delivery Instructions	
13.0	GUARANTEE	
13.1	Guarantee of Performance	
13.2	Guarantee period	
13.3	Failure in Guarantee period (GP)	
13.4	Cost of repairs on failure in GP	
13.5	Guarantee Period for Goods Outsourced	
13.6	Latent Defect	
13.7	Support beyond the Guarantee Period	
14.0	LIQUIDATED DAMAGES	
14.1	LD Waiver Request	
15.0	UNLAWFUL ACTIVITIES	
16.0	CONFIDENTIALITY	
16.1	Documents	
16.2	Geographical Data	
16.3	Associate's Processes	
16.4	Exclusions	
16.5	Violation	
17.0	INTELLECTUAL PROPERTY RIGHTS	
18.0	INDEMNITY	
19.0	LIABILITY & LIMITATIONS	
19.1	Liability	
19.2	Limitation of Liability	
20.0	FORCE MAJEURE	
21.0	SUSPENSION OF CONTRACT	
21.1	Suspension for Convenience	

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 3 of 47

CONTENTS		
CLAUSE NO.	DESCRIPTION	
21.2	Suspension for Breach of Contract Conditions	
21.3	Compensation in lieu of Suspension	
22.0	TERMINATION OF CONTRACT	
22.1	Termination for Default/Breach of Contract	
22.2	Termination for Convenience of Associate	
22.3	Termination for Convenience of TPNODL	
23.0	DISPUTE RESOLUTION AND ARBITRATION	
23.1	Governing Laws and jurisdiction	
24.0	ATTRIBUTES OF GCC	
24.1	Cancellation	
24.2	Severability	
24.3	Order of Priority	
25.0	ERRORS AND OMISSIONS	
26.0	TRANSFER OF TITLES	
27.0	INSURANCE	
28.0	SUGGESTIONS & FEEDBACK	
29.0	CONTACT POINTS	
30.0	LIST OF ANNEXURES	

CERMINEAURES

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 4 of 47

#### 1.0 ORGANIZATIONAL VALUES

The Tata Group has always been a value driven organization. These values continue to direct the Group's growth and businesses. The six core Tata Values underpinning the way we do business are:

**Integrity** - We must conduct our business fairly, with honesty and transparency. Everything we do must stand the test of public scrutiny.

**Understanding** - We must be caring, respectful, compassionate and humanitarian towards our colleagues and customers around the world and always work for the benefit of India.

**Excellence** - We must constantly strive to achieve the highest possible standards in our day to day work and in the quality of goods and services we provide.

**Unity** - We must work cohesively with our colleagues across the group and with our customers and partners around the world to build strong relationships based on tolerance, understanding and mutual co-operation.

**Responsibility** - We must continue to be responsible and sensitive to the countries, communities and environments in which we work, always ensuring that what comes from the people goes back to the people many times over.

**Agility -** We must work in a speedy and responsive manner and be proactive and innovative in our approach.

#### 2.0 Tata Code of Conduct

The Business Associate and TPNODL shall be bound by the provisions/ clauses mentioned in Tata Code of Conduct (TCoC) in all their dealings with stakeholders. The Associate is advised to go through the TCoC document available as Annexure-J.

#### **3.0 CONTRACT PARAMETERS**

#### 3.1 Issue/Award of Contract

TPNODL awards the contract to the Associate in writing in the form of Purchase Order (PO) or Rate Contract (RC), hereafter referred as Contract, through in any or all of following modes physical handover / post / e-mail / web document / fax with all the attachments/enclosures which shall be part of the contract document.

On receipt of the contract, the associate shall return to TPNODL copy of the contract document duly signed by legally authorized representative of associate, within two days of Effective Date of Contract for contracts having contract execution time less than 30 days and within five days for all other contracts.

Note- In case of RC though, further Release Orders (RO) shall be issued by TPNODL on RC rates and terms & Conditions as per the requirement of TPNODL.

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0 Page 5 of 47	

#### 3.2 Contract Commencement Date

The date of issue/award of contract shall be the Effective Date of Contract or Contract Commencement date.

#### **3.3 Contract Completion Date**

The date of expiry of Guarantee Period shall be deemed as the Contract Completion Date.

#### 3.4 Contract Period/Time

The period from Contract Commencement Date to Contract Completion Date shall be deemed as the Contract Period/Time.

#### 3.5 Contract Execution Completion Date

The stipulated date for completing the supply as per schedule of quantities shall be deemed as the Contract Execution Completion Date.

#### 3.6 Contract Price /Value

The total all inclusive price/value mentioned in the PO/RC is the Contract Price/Value and is based on the quantity, unit rates and prices quoted and awarded and shall be subject to adjustment based on actual quantities supplied and accepted and certified by the authorized representative of the company unless otherwise specified in schedule of quantities or in contract documents.

#### 3.7 Contract Document

The Contract Document shall mean and include but not limited to the following:

- NIT/Tender Enquiry, QR, Instruction to Bidders, Special Condition of Contract (SCC) of tender, GCC, Technical & Commercial Specifications including relevant annexure and attachments).
- Bids & Proposals Received from Associate including relevant annexure/attachments.
- RC/PO with agreed deviations from the tender/bid documents.
- All the Inspection and Test reports, Detailed Engineering Drawings.
- Material Dispatch Clearance Certificate (MDCC).
- Minutes of Meeting (MoM)

#### 3.8 Contract Language

All documents, instructions, catalogues, brochures, pamphlets, design data, norms and calculations, drawings, operation, maintenance and safety manuals, reports, labels, on deliveries and any other data shall be in English Language.

The Contract documents and all correspondence between the TPNODL, Third Parties associated with the contract, and the Associate shall be in English language.

However, all signboards required indicating "Danger" and/or security at site and otherwise statutory required shall be in English, Hindi, and local languages.

#### 3.9 Reverse Auction

TPNODL reserves the right to conduct the reverse auction (instead of public opening of price bids) for the products / services being asked for in the tender. The terms and conditions for such reverse auction events shall be as per the Acceptance Form attached in Annexure F. The

#### Approved Copy of GCC (TPNODL)

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 6 of 47

bidders along with the tender document shall mandatorily submit a duly signed copy of the Acceptance Form as mentioned in the Annexure J as a token of acceptance for the same.

#### 4.0 SCOPE OF WORK

All the activities that are to be undertaken by the Associate to realize the contractual deliverables in completeness form Scope of Work. Following clauses list, but not limited to, major requirements of the scope of work.

The associate shall satisfy himself and undertake fully the technical/commercial requirements of items to be supplied as listed in the Schedule of Quantities together with the tests to be performed /test reports to be furnished before dispatch, arrangement of stage and final inspections during manufacturing as per terms and conditions of contract, technical parameters & delivery terms and conditions including transit insurance to be met in order to fully meet TPNODL's requirements.

<u>Completeness</u>: Any supplies and services which might have not been specifically mentioned in the Contract but are necessary for the scope mentioned in Special Terms & Conditions and/or completeness of the works at the highest possible level, including any royalties, license fees & compensation to be paid, whether incurred by the associates or by a third party for the work covered in the scope, regardless of when incurred, shall be supplied/provided by the associate without any extra cost and within the time schedule for efficient , smooth and satisfactory operation and maintenance of the works at the highest possible level under Indian conditions (but according to international standards for facility of this type), unless expressly excluded from the scope of supplies and services in this Contract.

TPNODL have the right, during the performance of the Contract, to change the scope and/or technical character of the Project and/or of the supplies and services stipulated in the Contract by submitting a request in writing to the Associate. The Associate shall, within fifteen days of receipt of such request from the TPNODL, provide Purchaser with a reasonably detailed estimate of the cost of the change outlined in the request.

In the event, TPNODL requests a change, the Contract price and time shall be adjusted upwards or downwards, as the case may be and shall be mutually agreed to. The associate shall not be entitled to any extension of time unless such changes adversely affect the time schedule.

The Associate shall not proceed with the changes as requested till adjustment of contract price and time schedule where so applicable in terms of or otherwise directed by the TPNODL.

#### 4.1 Bid Evaluation- Commercial & Technical

TPNODL reserves the right to evaluate the bid on below parameters as per the requirement:

**Commercial Evaluation:** The bid shall be evaluated on the basis of Qualifying Requirement parameters and other commercial parameters as mentioned in tender.

**Technical Evaluation:** The bid shall be evaluated on the parameters and not limited to Bidder Experience, Bidder Performance with other utility/company, internal performance feedback, Technical Specification, General Technical Parameters (GTP), Layout, Drawings etc.

TPNODL reserves the right to carry out Factory Evaluation of Manufacturer along with the Visit to executed Sites for further evaluation to ascertain bidder's manufacturing capability, quality procedures & Performance of executed works.

Approved Copy of GCC (TPNODL)

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 7 of 47

#### 5.0 PRICES/RATES/TAXES

Unless specified elsewhere in the contract document, the prices/rates are inclusive of cost of finished product for which MDCC will be issued by TPNODL, packaging and forwarding charges, freight and transit insurance charges covering loading at Associate's works, transportation to TPNODL store/site & unloading & delivery at TPNODL stores/TPNODL site, cost of documentation including all the relevant test certificates and other supportive documents to be furnished.

The Prices/Rates are inclusive of all taxes, levies, cess and duties, particularly Goods and Services Tax as applicable. All government levy / taxes shall be paid only when the invoice is submitted according to the relevant act.

The prices/rates shall remain firm till actual completion of entire supply of goods/material/equipment as per contract is achieved and shall remain valid till the completion of the contract.

The prices shall remain unchanged irrespective of TPNODL making changes in quantum in all or any of the schedules of items of contract.

#### 5.1 Changes in Statutory Tax Structure

If rate of any or all of the statutory taxes and duties applicable to the contract changes, such changes shall be incorporated by default if the changes occur within the contract execution time and shall be applicable if the contract is executed by the Associate within the Contract Execution Time.

For execution of contracts beyond contract execution time, where the delay is not attributable to TPNODL no upward revision in tax /duties shall be considered irrespective of changes in the statutory tax structure either within the contract execution time or beyond. However, in such cases, benefits due to any downward revisions in statutory tax rates shall be passed on to TPNODL.

#### 6.0 TERMS OF PAYMENT

On delivery of the materials in good condition and certification of acceptance by TPNODL official, Associate shall submit the Bills/Invoices in original in the name of "TPNODL Limited" to invoice desk, complete with all required documents as under:

- Test Reports (4 sets).
- MDCC issued by TPNODL.
  - Packing List.
- Drawing and Catalogue.
- Guarantee/Warrantee Card.
- Delivery Challan.
- O&M Manual.
- Copy of Order.
- Minutes of Meeting.

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 8 of 47

• E-Way challan (if applicable)

Bills/ invoices shall mention Supplier's GST Number. TPNODL will make 100% payment within 30 days of submission of the Bill/Invoice complete in all respects and along with all the requisite documents mentioned above, subject to condition that Associate has furnished the requisite Security-cum-Performance Guarantee as stipulated in the contract.

#### 6.1 Quantity Variation

Payment will be made on the basis of actual quantity of supplies/actual measurement of works accepted by TPNODL and not on the basis of contract quantity.

#### 6.2 Full and Final Payment

Full & Final Payment in all contracts shall be made subject to the associate submitting "No Demand Certificate" in the format as per Annexure-C.

#### 7.0 MODE OF PAYMENT

Payment shall be made through crossed RTGS/ NEFT/ Online Net banking mode whichever of the two modes chosen by the Associate, in favour of Associate's Bank Account on TPNODL records, on whose name Contract has been issued. Those Associates opting for the RTGS mode shall submit the details of Bank Account and other details as per annexure G. Further, for any payments made, TPNODL is not responsible for any consequences/disputes Associate have among the owners channel partners, sub-Associates and all such dispute/concerns shall be settled solely by the Associate.

#### 8.0 SECURITY CUM PERFORMANCE DEPOSIT

Associates shall submit within 15 days from the effective date of issue of PO/RC, Security Performance Bank Guarantee (SPBG) in the format as per Annexure B of this document from banks acceptable to TPNODL for:

- (a) 5% of the PO value if purchase order value is more than Rs 5 Crores.
- (b) 10% of the PO value if purchase order value is less than Rs 5 Crores.

This shall remain valid till the end of the Guarantee Period of contract, plus one month.

- (c) 5% of the RC value in case of Rate Contract. This shall remain valid till the Guarantee period plus one month.
- For PO/RC values less than Rs. 5 lacs, Associate may request for deduction of amount equivalent to SPBG value from their first invoice. Such amount shall be withheld by TPNODL while processing the invoice and shall be released after completion of Guarantee Period plus one month.
- For PO/RC values less than Rs. 3 lacs, the clause (8.0) for Security cum Performance Bank Guarantee (SPBG) shall not be applicable.
- In case of RC (Rate Contract) after the expiry of RC validity, Associate shall have to submit SPBG. However, the Associate has the option to re-submit the SPBG as per actual RO

(Release Order) value issued against the RC, valid for Guarantee Period plus one month. The Guarantee Period shall be considered as per the last RO issued against the said RC. The original SPBG as submitted against the RC shall be released on submission of

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 9 of 47

the new SPBG to TPNODL. Alternatively, Associate may extend the validity of original SPBG only till the requisite period, i.e. Guarantee Period plus one month.

#### 9.0 STATUTORY COMPLIANCE

#### 9.1 Compliance to Various Acts

Associate should ensure adherence to all applicable laws, rules and regulation applicable under this contract from time to time. In case of violation any risk, costs etc shall be in associates account and keep TDPPL indemnified always till completion of contracts.

#### 9.2 SA 8000

As TPNODL is SA 8000 compliant, it expects its Associates to follow guidelines of SA 8000:2014 on the following aspects

- 1. Child Labour
- Forced or Compulsory Labour
- 3. Health & Safety
- 4. Freedom of Association & Right to Collective Bargaining *S*<sup>k</sup>
- 5. Discrimination
- 6. Disciplinary Practices
- 7. Working Hours
- 8. Remuneration
- 9. Management System

#### 9.3 Affirmative Action

TPNODL appreciate and welcome the engagement/employment of persons from SC/ST community or any other deprived section of society by their business associates.

#### Relaxation in Contract Clauses under Affirmative Action for SC/ ST Business Associates\*\*

TPNODL believes that inclusive growth is the key to sustainable development, and to promote the same Policy on Affirmative Action for Scheduled Caste & Scheduled Tribe Communities has been adopted across the company.

Under the same pre-text, and to promote entrepreneurship among SC/ST community TPNODL has taken initiative by proposing relaxations in contract clauses as per below:

S. No	Initiative	for SC/ ST BA's	Guideline Document
1	Tender Fees	100% waiver for SC/ST community	All Open Tenders
2	Earnest Money Deposit	50 % relaxation of estimated EMD value	All limited and Open Tenders
3	Performance Bank Guarantee	50% relaxation in PBG for order value above 50 lacs else 25% relaxation	All limited and Open tenders
4	Turnover	25% relaxation in company turnover under qualifying requirement criteria	All Open Tenders

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0 Page 10 of 47	

#### \*\*Classification of BAs under SC/ST shall be governed under following guidelines:

- Proprietorship/ Single Ownership Firm: Proprietor of the firm should be from SC/ST community. Governing document shall be duly audited balance Sheet for the last FY bearing the name of proprietor.
- Partnership Firm: Only such firms shall qualify which have SC/ST partners holding equal to or more than 50% of the total ownership pattern of the firm. Governing document shall be Partnership Deed and audited balance sheet/ ITR for last FY.
- Private limited company: Only such firms shall qualify which have SC/ST directors holding equal to or more than 50% of the total ownership pattern of the firm. Governing document shall be Memorandum of Understanding (MoU) and/or Article of Association (AoA).

Governing document shall be Memorandum of Understanding (MoU) and/or Article of Association (AoA).

Note: Certification from SC/ST commission shall be required for deciding upon SC/ST status of a person.

#### 9.4 MSME Development ACT 2006

Provisions for Firms falling in The Micro, Small and Medium Enterprise Development Act 2006:-

- Business Associate is requested to inform the TPNODL if they fall under provisions of The Micro, Small and Medium Enterprises Development Act, 2006 legislation, and provide necessary documents to TPNODL. The Associate also needs to mention the relevant details on their invoice/ bill.
- Business Associate shall submit the self-undertaking of registration in MSME category at the time of bidding as well as on an annual basis to TPNODL, enabling them to avail the consequent benefits, failing which TPNODL may take appropriate action against such defaults.
- Business Associates falling in MSME category shall submit the Tender Fee when participating in TPNODL tenders. However, they are eligible to submit concessional EMD at 50% of the EMD otherwise applicable.

#### 9.5 ISO 14001

The vendor to confirm whether their organization is ISO 14001 certified. If not, the Vendor must certify that the handling, use and disposal of their product/ by-products conform to practices consistent with sound environment management and local statues. The Vendor shall ensure that all the wastes are disposal in environmental friendly way with strict compliance to applicable laws including adherence to MoEF guidelines with respect to the disposal of batteries, lead waste, copper cables, ash, waste oil, e-waste etc. which shall be disposed through MoEF approved parties only. The vendor shall also dispose off the e-waste generated at the end of the product life cycle at its own costs and risk as per the MoEF guidelines/ Orders

#### **10.0 QUALITY**

#### **10.1 Knowledge of Requirements**

The Associate shall be deemed to have carefully examined and to have knowledge of the equipment, the general and other conditions, specifications, schedules, drawings, etc. forming Approved Copy of GCC (TPNODL)

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 11 of 47

part of the Contract and also to have satisfied himself as to the nature and character of the work to be executed and the type of the equipment and duties required including wherever necessary of the site conditions and relevant matters and details. Any information thus procured or otherwise obtained from TPNODL/Consultants shall not in any way relieve the Associate from his responsibility and executing the works in accordance with the terms of contract.

#### 10.2 Material/Equipment/Works Quality

The items / works under the scope of the Associate shall be of the best quality and workmanship according to the latest engineering practice and shall be manufactured from materials of best quality considering strength and durability for their best performance and, in any case, in accordance with the specifications set forth in this Contract. All material shall be new. Substitution of specified material or variation from the process of fabrication/ construction/ manufacture may be permitted but only with the prior written approval of the TPNODL.

#### 10.3 Adherence to Rules & Regulations

The Associate shall procure and/or fabricate/erect all materials and equipment in accordance with all requirements of Central and State enactment, rules and regulations governing such work in India and at site. This shall not be construed as relieving the Associate from complying with any requirement of TPNODL as enumerated in the Contract which may be more rigid than and not contrary to the above mentioned rules, nor providing such construction as may be required by the above mentioned rules and regulations. In case of variance of the Technical Specification from the laws, ordinance, rules and regulations governing the work, the Associate shall immediately notify the same to the TPNODL. It is the sole responsibility of the Associate, however, to determine that such variance exists. Wherever required by rules and regulations, the Associate shall also obtain the statutory authorities' approval for the plant, machinery and equipment to be supplied by the Associate.

#### 10.4 Specifications and Standards

The Associate shall follow all codes and standards referred in the Contract Document. Codes and standards of other may be followed by the Associate with the prior written approval of TPNODL, provided materials, supplies and equipment according to the standard are equal to or better than the corresponding standards specified in the Contract.

Brand names mentioned in the Contract documents are for the purpose of establishing the type and quality of products to be used. The Associate shall not change the brand name and qualities of the bought out items without the prior written approval of the TPNODL. All such products and equipment shall be used or installed in strict accordance with original manufacturer's recommendations, unless otherwise directed by the TPNODL. In any circumstances the codes, specimen and standards prescribed by any government agency should not be violated.

#### 11.0 INSPECTION/PARTICIPATION

#### 11.1 Right to Carry Out Inspection

TPNODL reserves the right to send its representatives for inspection or participation at various stages of contract execution listed below, applicable as per contract construction.

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 12 of 47

- During basic design and detail engineering of material/ Equipment carried out by Associate /Outsourced Agencies.
- During manufacturing stages of the product at Associate's/Associate's Outsourced Agency's Plant/Facility.
- During Pre-dispatch Inspection and Testing of finished/manufactured product at Associate's/Associate's outsourced Agency's Plant/Facility.
- During Installation & Commissioning Activities/Stages.
- Prior to Clearing of the completed installation for commissioning.
- Any other stage as find appropriate by TPNODL during contract execution time.

All inspections and participations shall be carried out by TPNODL giving written intimation to the Associate or receiving appropriate advance written inspection call from the Associate, unless otherwise specified elsewhere in the contract document.

MDCC request shall be submitted by BA to TPNODL at least 7 days before inspection date.

#### 11.2 Facilitating Inspection

The Associate shall provide all opportunities and information to TPNODL's engineers to get acquainted with the technical know-how and the methods and practices adopted by the Associate in basic and detail engineering. The Associate shall provide documents, drawings, calculations etc. as may be required by TPNODL's Engineers.

The Associate shall provide free of charge office accommodation, office facilities, secretarial services, communication facilities, general and drawing office stationary, etc. as may be reasonably required by the TPNODL's engineers. Similarly, facilities shall also be provided by Associate's outsource agencies/partners/authorized dealers (collectively termed as sub associates) if such basic and detail engineering activities are carried out in the design offices of sub-Associates.

The Associate shall be responsible for the safety of employees of TPNODL/Third Party Agency when they are at the Associate's /Associate's outsource agency's plant or facility for carrying out/witnessing inspection/testing. All statutory safety precautions as applicable shall be followed by the Associate during Inspection Testing. If TPNODL inspectors are not satisfied with the safety arrangements at the plant, TPNODL have the right to call off inspection till such time corrective action is taken by the Associate.

Before raising the call for pre-dispatch final inspection and testing, the Associate shall conduct all the tests—type tests, routine tests etc-as specified in the contract document and submit copies of the test certificates to TPNODL along with the inspection call, for scrutiny of TPNODL.

The Associate and TPNODL shall jointly document all the observations, comments and action points after completion of inspection and it shall be binding on the Associate to provide compliance on all the points requiring compliance and furnish the compliance report to the designated authority of TPNODL for receiving clearance for dispatch of materials

#### 11.3 Third Party Nomination

TPNODL also may nominate a third party for the purpose of carrying out the inspection and such an agency shall be entitled to all the rights and privileges of TPNODL as far as conducting the inspection.

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 13 of 47

#### 11.4 Waiver of Inspections

TPNODL on its own discretion shall chose to waive off any inspection and ask the Associate to submit all the test reports as applicable as per contract specifications, related to inspection and testing of the goods ordered for scrutiny and clearance for dispatch.

#### 11.5 Incorrect Inspection Call

In case it is observed that the material offered for inspection is not ready at the time of TPNODL inspection visit rendering it as futile, all costs towards such inspection shall be recovered from the BA. Taxes as applicable on such recoveries shall be borne by the BA.

#### 12.0 MDCC & DELIVERY OF MATERIALS

#### **12.1 Material Dispatch Clearance Certificate**

Associate shall deliver material/goods/equipment against Supply Contracts or Supply Part of Composite/Service Contracts only after receiving Material Dispatch Clearance Certificate (hereafter termed as MDCC) issued by designated authority of TPNODL. Material delivered at TPNODL stores or at project site without a valid MDCC issued by the designated official of TPNODL shall be rejected. MDCC shall be issued to associate furnishing compliance report on the action points documented during pre-dispatch inspection and testing at Associate's/ Sub Associate's plant/ facility. In case Pre-dispatch inspection is waived at the discretion of TPNODL, then, MDCC shall be issued on receiving all the test reports-routine& type-from the Associate and finding them in order.

The associate shall include and provide for securely protecting and packing the materials so as to avoid loss or damage during handling and transport by air, sea, rail and road or any other means.

All such packing shall allow to the extent possible for easy removal and checking at Site. The associate shall take special precautions to prevent rusting of steel and iron parts during transit by sea. Gas seals or other materials shall be utilized by the associate for protection against moisture during transit of all Plant and Equipment.

Each Equipment or parts of Equipment shall be tagged with reference to the assembly drawings and corresponding part numbers. Each bale or package shall contain a packing note quoting specifically the name of the associate, item description, quantity, item / package identification.

All packing cases, containers, packing and other similar materials shall be new and supplied free by the associate and it shall not be required to be returned to the associate.

Notwithstanding anything stated in this clause, the associate shall be entirely responsible for loss, damage or depreciation or deterioration to the materials and supplies due to faulty and/or insecure packing or otherwise during transportation to the Site until otherwise provided herein.

In case of the consignments dispatched by road, the associate shall ensure that it or its subcontractors:

i) Identify and obtain the correct type of trucks/trailers, keeping in view the nature of consignments to be dispatched.

ii) Take such actions as may be necessary to avoid all possible chances of damages during transit and to ensure that all packages are firmly secured.

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 14 of 47

Timelines for inspection and MDCC is as below:

S. No.	Inspection	MDCC issuance time including Inspection time (max.)
1	Outside Odisha	12 days
2	Within Odisha	5 days
3	Waiver*	3 working days

\* Associate is expected to raise the inspection call assuming that Inspection shall be carried out by TPNODL. The decision for waiver of inspection shall be on sole discretion of TPNODL.

## 12.2 Right to Rejection on Receipt

Goods/Material/Equipment delivered in condition physically damaged & incomplete as a product ordered, or not packed and transported as per the terms and conditions of the contract is liable to be rejected. Such item shall be lifted back by Associates within 15 days from receipt of rejection note from TPNODL and have to supply back the material within next 30 days or within the timeframe mutually decided by Associate and TPNODL.

If delivery of the material is beyond the agreed time, Liquidated damage clause, mentioned in this GCC separately shall be applicable; but the period for levy of LD shall be considered as per the original delivery schedule and not from the agreed timelines for material rectification.

## 12.3 Consignee

Unless otherwise specified in the Contract Document, Materials/Goods/Equipment shall be consigned to "Stores-In-Charge", TPNODL, Bhubaneswar.

## 12.4 Submission of mandatory documents on Delivery

Following documents shall be mandatorily submitted by BA along with supply of material to TPNODL stores/site:

S. No.	Documents	Requisite
1	Invoice copy in original	With all consignments
2	LR copy	Wherever required
3	Packing list	With all consignments
4	MDCC	With all consignments
5	Purchase order / Release order	Signed copy
6	Test certificates	With all consignments
7	Inspection/JVR report	In case pre-dispatch inspection is conducted
8	Device data in CD as per template for metering items	Wherever applicable

## 12.5 Dispatch and Delivery Instructions

S. No.	Instructions
1	Purchase order/ Release order no. shall be mentioned on invoice and on material
2	TPNODL material code and material description shall be mentioned in invoice and on material.

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 15 of 47

3	"Property of TPNODL" shall be embossed on material.
4	The material shall be properly sealed and packed in standard packing as per purchase order terms & conditions.
5	The weight and quantity of material shall be mentioned wherever applicable
6	The material supplied shall be co-related with the packing list.
7	The name plate detail on equipment shall include Material code, Material description, specification detail of material [as applicable], Serial No. Year of manufacturing, PO/RO no. and date, "PROPERTY OF TPNODL, Bhubaneswar", Guarantee period and Associate's name.
8	In case of manual unloading, supplier / transporter shall deploy sufficient Labour for unloading the material at TPNODL central store. For heavy item(s), crane will be provided by TPNODL [unloading cost will be recovered from the associate].
9	The driver should have valid License and one helper in truck. All the documents of truck like registration papers, PUC etc. should be available in Truck.
10	BA representative should accompany the material and get it unloaded / stacked in his presence wherever possible.
130 C	

# 13.0 GUARANTEE

#### 13.1 Guarantee of Performance

Associates shall stand guarantee that the equipment and material supplied under the contract is free from design, manufacturing, material, construction, erection & installation and workmanship & quality defects and is capable of its due, rated and intended quality performance, as an integrated product delivered under the contract, for a specific period termed as Guarantee Period(as elaborated elsewhere in this clause). The Associate should also guarantee that the equipment/material is new and unused except for the usage required for the tests and checks required as part of quality assurance.

#### 13.2 Guarantee Period

The Guarantee Period will be equipment/service/work specific and shall be as specified in the Standard Specifications of TPNODL for the equipment/material/service/work and where standard specifications are not part of contract documents or guarantee period is not specified in the standard specifications, the guarantee period shall be as per the Special Terms and Conditions of the Contract. In case of no mention of the guarantee period in standard specifications or SCC Guarantee Period will be 12 Months from the Date of Commissioning or 24 months from the date of delivery of final lot of supplies made, whichever is earlier.

## 13.3 Failure in Guarantee Period (GP)

If the equipment and material supplied under the contract fails to perform its due, rated & intended quality performance, during the Guarantee period, the associate is liable to undertake repair/rectify/replace the equipment and material supplied within time frame specified in the SCC or elsewhere in the contract documents at associate's cost to make the equipment and material supplied/service or work rendered under the contract of performing its due, rated and intended quality performance. If Associate fails to repair/rectify/replace the equipment or material supplied rendered under the contract, failed in Guarantee Period, TPNODL will be at liberty to get the same done at Associate's risks and costs and recover all such expenses plus the TPNODL's own charges (@ 20% of expenses incurred), from the Associate or from the "Security cum Performance Deposit" as the case may be.

Approved Copy of GCC (TPNODL)

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 16 of 47

If during the Warranty/ Guarantee period some parts of the supplies are replaced owing to the defects/ damages under the Warranty, the Warranty period for such replaced parts shall be until the expiry of twelve months from the date of such replacement or renewal or until the end of original Guarantee period, whichever is later.

Any repairs during the Guarantee Period shall be carried out by the Associate within 30 days of reporting the issue to Associate by TPNODL. However, if replacement of the Equipment is required, Associate shall notify the same to TPNODL within 7 days of reporting the issue by TPNODL. Thereafter, the total time for supply of new equipment/ material shall be equal to the original delivery period of that equipment/ material as specified in the Contract. In case the Associate is not able to rectify/ replace the faulty equipment/ material within the stipulated timelines as mentioned above, penalty shall be levied as per the Liquidated Damages clause mentioned in this document. The penalty amount shall be recovered from the payment due to the vendor or by encashment of the SPBG as the case may be.

## 13.4 Cost of repairs on failure in GP

The cost of repairs/rectification/replacement, required transportation, site inspection /mobilization/dismantling and re-installation costs as applicable, to be borne by Associate. The Associate has to ensure that the interruption in the usage of intended purpose of the equipment is minimized to the maximum extent In lieu of the time taken for repairs/rectification/replacement.

## 13.5 Guarantee period for Goods Outsourced

If the Associate outsources partly equipment/materials/services from third party as mutually agreed upon at the pre award stage of contract, TPNODL shall have the benefit of any additional guarantee period if provided by the third party for the part supplied/executed by them.

#### 13.6 Latent Defect

Hidden defects in manufacturing or design of the product supplied and which could not be identified by the tests conducted but later manifested during operation of the equipment are termed as latent defects. Associates shall further be responsible for 'free replacement' for another period of THREE years from the end of the guarantee period for any 'Latent Defects' if noticed and reported by the Company.

#### 13.7 Support beyond the Guarantee Period

The Associate shall ensure availability of spares and necessary support for a period of atleast 10 years post completion of guarantee period of equipment supplied against the contract.

# 14.0 LIQUIDATED DAMAGES

a) For supplies which are of standalone use, multiple in quantities and having a single final delivery schedule, Liquidated damages shall be levied without prejudice to any of the other contractual rights of TPNODL, as described below:

For delay of each week and part thereof from the delivery schedule specified in the contract, 1% of contract value corresponding to undelivered quantity, provided full quantity is supplied within 130% of the original contract time. If full contractual quantity is not delivered within 130% of contract time for delivery, TPNODL has the right to levy LD on the entire contract value, subject to a maximum of 10% of the total contract value.

#### Approved Copy of GCC (TPNODL)

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 17 of 47

b) For Supplies having phased delivery schedule as per contract terms, standalone use and multiple in quantities, Liquidated damages shall be levied without prejudice to any of the other contractual rights of TPNODL, as described below:

For the purpose of calculating and applying LD, each delivery lot shall be considered separately. For delay of each week and part thereof, from the delivery schedule specified for the lot, 1% of the contract value corresponding to the undelivered quantity of the lot subject to a maximum of 10% of the total contract value of the subject lot. However, if full contractual quantity is not delivered within 130% of contract time for delivery, TPNODL has the right to levy LD on the entire contract value, subject to a maximum of 10% of the total contract value, subject to a maximum of 10% of the total contract value, subject to a maximum of 10% of the total contract value. Deduction of LD shall be on landed cost i.e contract value inclusive of taxes and in pursuant statutory compliance GST would be applicable at the stipulated rate and the same shall be borne by Business Associate. In case of LD deduction, a GST invoice shall be issued by TPNODL as a proof of deduction/ recovery.

## 14.1 LD Waiver Request

Any request of LD waiver shall be submitted within thirty (30) days of deducting LD. Request submitted beyond the timeline shall not be entertained.

## 15.0 UNLAWFUL ACTIVITIES

The Associate shall have to ensure that none of its employees are engaged in any unlawful activities (whether covered under the scope of the present GCC or not) subversive of the TPNODL's interest failing which appropriate action (legal or otherwise) may be taken against the Associate by the TPNODL, in accordance with the terms of the present GCC.

## 16.0 CONFIDENTIALITY

Associate and its employees or representatives thereof shall strictly maintain the confidentiality of various information they come across while executing the contract as detailed below.

#### 16.1 Documents

All maps, plans, drawings, specifications, schemes and other documents or information related to the Contract/Project and the subject matter contained therein and all other information given to the Associate by the TPNODL in connection with the performance of the contract shall be held confidential by the Associate and shall remain the property of the TPNODL and shall not be used or disclosed to third parties by the Associate for any purpose other than for which they have been supplied or prepared. The Associate may disclose to third parties, upon execution of confidentiality agreements, such part of the drawings, specifications or information if such disclosure is necessary for the performance of the Work provided such third parties agree in writing to keep such information confidential to the same extent and degree as provided herein, for the benefit of the TPNODL.

#### 16.2 Geographical Data

Maps, layouts and photographs of the unit/plant including its surrounding regions showing vital installation for national security of country or those of TPNODL shall not be published or disclosed to the third parties or taken out of the country without prior written approval of the TPNODL and upon execution of confidentiality agreements satisfactory to the TPNODL with such third parties prior to disclosure.

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 18 of 47

#### 16.3 Associate's Processes

Title to secret processes if any developed by the Associate on an exclusive basis and employed in the design of the equipment shall remain with the Associate. TPNODL shall hold in confidence such processes and shall not disclose such processes to the third parties without prior approval of the Associate and execution by such third parties of secrecy agreements satisfactory to the Associate prior to disclosure. Upon completion of contract, such processes shall become the property of the TPNODL. Title to technical specifications, drawings, flow sheets, norms, calculations, diagrams, interpretations of test results, schematics, layouts and such other information, which the Associate has supplied to the TPNODL under the Contract shall be passed on to the TPNODL. The TPNODL shall have the right to use these for construction, erection, start-up, Trial Run, operation, maintenance, modifications and/or expansion of the works including for the manufacture of spare parts.

## 16.4 Exclusions

The provision of Clauses 16.1 to 16.3 shall not apply to information:

- Which at the time of disclosure are in the public domain which later on become part of public domain through no fault of the party concerned, or
- Which were in the possession of the party concerned prior to disclosure to him by the other party, or
- Which were received by the party concerned after the time of disclosure without restriction on disclosure or use, from a third party who did not acquire such information directly or indirectly from the other party or has no obligation of confidentiality for such information.

## 16.5 Violation

In case of violation of this clause, the Associate is liable to pay compensation and damages as may be determined by the competent authority of TPNODL.

## 17.0 INTELLECTUAL PROPERTY RIGHTS

If, in the course of performance of its functions and duties as envisaged by the scope of the present GCC, the Associate acquires or develops, any unique knowledge or information which would be covered, or, is likely to be covered within the definition of a trademark, copyright, patent, business secret, geographical indication or any other form of intellectual property right, it shall be obliged, under the terms of this present GCC, to share such knowledge or information with the TPNODL. All rights, with respect to, or arising from such intellectual property, as afore mentioned, shall solely vest in TPNODL.

Moreover, the Associate undertakes not to breach any intellectual property right vesting in a third party/parties, whether by breach of statutory provision, passing off, or otherwise. In the event of any such breach, the Associate shall be wholly liable to compensate, indemnify or make good any loss suffered by such third party/parties, or any compensation/damages arising from any legal proceeding/s, or otherwise. No liability of TPNODL shall arise in this respect, and any costs, damages, expenses, compensation payable by TPNODL in this regard to a third party/parties, arising from a legal proceeding/s or otherwise, shall be recoverable from the Associate.

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 19 of 47

#### 18.0 INDEMNITY

The Associate shall at all times indemnify, keep indemnified and hold harmless the TPNODL and its officers, directors, employees, affiliates, agents, successors and assigns against all actions, claims, demands, costs, charges and expenses arising from or incurred by reason of any infringement of patent, trade mark, registered design, copy rights and/or industrial property rights by manufacture, sale or use of the equipment supplied by the Associate whether or not the TPNODL is held liable for by any court judgement. In this connection, the TPNODL shall pass on all claims made against him to the Associate for settlement.

The Associate assumes responsibility for and shall indemnify and save harmless the TPNODL from all liability, claims, costs, expenses, taxes and assessments including penalties, punitive damages, attorney's fees and court costs which are or may be required to be paid by the TPNODL and its officers, directors, employees, affiliates, agents, successors and assigns arising from any breach of the Associate's obligations under the Contract or for which the Associate has assumed responsibilities under the Contract including those imposed under any local or national law or laws, or in respect to all salaries, wages or other compensation for all persons employed by the Associate or his Sub-Associates or suppliers in connection with the performance of any work covered by the Contract. The Associate shall execute, deliver and shall cause his Sub-Associate and suppliers to execute and deliver, such other further instruments and to comply with all the requirements of such laws and regulation as may be necessary there under to conform and effectuate the Contract and to protect the TPNODL.

The TPNODL shall not be held responsible for any accident or damages incurred or claims arising, due to the Associate's error there from prior to completion of work. The Associate shall be liable for such accidents and after completion of work for such accidents as the case may be due to negligence on his part to carry out Work in accordance with Indian laws and regulations and the specifications set forth herein.

## 19.0 LIABILITY & LIMITATIONS

## 19.1 Liability

Except for any specific liability which may be identified in the Contract and which may be payable hereunder, Associate shall not be liable for any special, incidental, indirect, or consequential Damages or any loss of business Contracts, revenues or other financial loss (or equivalents thereof no matter how claimed, computed or characterized) arising out of or in connection with the Performance of the Work or supply of Goods **unless caused by Associate's negligence, willful misconduct or breach of contract.** 

If the Associate is a joint venture or consortium, all concerned parties shall be jointly and severally bound to the TPNODL for the fulfillment of the provisions of the Contract. The consortium or the joint venture shall designate one party as their leader, who will be the coordinator between the parties and TPNODL. The constituents & leader of the consortium or joint venture shall not be changed without the prior consent of TPNODL.

TPNODL shall have no liability or any special, incidental, indirect or consequential Damages for any loss of Business Contracts, revenues or other financial loss arising out of this Contract.

## **19.2 Limitation of Liability**

The total liability of Associate against any contract shall be limited to the Total All Inclusive Contract Value.

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 20 of 47

## 20.0 FORCE MAJEURE

Force Majeure applies if the performance by either Party ("the Affected Party") of its obligations under Contract is materially and adversely affected.

"Force Majeure" shall mean any event or circumstance or combination of events or circumstances referred below and their consequences that wholly or partly prevents or unavoidably delays any Party in the performance of its obligations under this Agreement, but only and to the extent that such events and circumstances are not within the reasonable control, directly or indirectly, of the Affected Party and could not have been avoided even if the Affected Party had taken reasonable care:

- Act of war (whether declared or undeclared), invasion, armed conflict or act of foreign enemy, embargo, blockade, revolution, riot, bombs, religious strife or civil commotion, etc.
   Politically motivated sabotage, or terrorism, etc.
- Action or Act of Government or Governmental agency for which remedy is beyond the control of the affected parties. Any act of God.

Note: Causes like power breakdown/ shortages/fire/strikes, accidents etc do not fall under Force Majeure.

Time being the essence of the Contract, if either party is prevented from the performance of its obligations in whole or in part due to an event of Force Majeure, then provided Notice of happening of any event by the Affected Party is given to the other party within seven (7) days from the date of occurrence of such event, which DIRECTLY has impact on works and submitted details and quantum of resulting effect, but at the same time had made all possible efforts to mitigate and overcome effects thereof, the Affected Party's performance under this Contract shall be suspended until such event ceases and the Scheduled Completion shall be delayed accordingly.

If Force Majeure event(s) continue for a period of more than three months, the parties shall hold consultation to discuss the further course of action.

Neither party shall be considered to be in default or in breach of its obligation under the Contract to the extent that performance of such obligation by either party is prevented by any circumstances of Force Majeure which arise after effective date of Contract.

Neither party can claim any compensation from the other party on account of Force Majeure.

## 21.0 SUSPENSION OF CONTRACT

## 21.1 Suspension for Convenience

TPNODL may, at any time and at its sole option, suspend execution of all or any portions of the schedule of items of contract to be supplied/work to executed by Associate under the contract by providing to the Associate atleast two business days written notice for contracts having contract completion period less than sixty days and atleast seven business days' notice for all other contracts.

Upon receipt of any such notice, the Associate shall respond as follows as applicable as per contract construction.

 Immediately discontinue further supply of material/goods specified in the suspension notice for supply contracts

Approved Copy of GCC (TPNODL)

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 21 of 47

- Immediately discontinue further service/work and supply of materials of those services/materials/work specified in the suspension notice for service /composite contract
- Promptly make every reasonable effort to obtain suspension, upon terms satisfactory to TPNODL, of all orders, outsourcing arrangements, and rental Contracts to the extent that they relate to performance of the portion of Work suspended by the notice.
- Protect and maintain the portion of the service/Work already completed, including the portion of the Work suspended hereunder, unless otherwise specifically stated in the notice.
- Continue delivering/carrying out the supply/service/work items as per contract conditions, which do not fall under purview of the suspension notice.

On receipt of resumption notice from TPNODL, the Associate shall resume execution of contract as specified in the resumption notice, within the time frame specified in the resumption notice.

## 21.2 Suspension for Breach of Contract conditions.

TPNODL shall suspend execution of whole/or part thereof the contract till such time Associate complies with the conditions stipulated under section clause 22.1 for breach/default of contract conditions.

## 21.3 Compensation in lieu of Suspension

If the suspension of the contract in whole or in part is for convenience of TPNODL and not due to any breach of contract conditions by the associate, TPNODL at its discretion shall consider compensating all reasonable additional costs incurred by Associate in lieu of suspension of whole or part of contract, on representation of the Associate providing justified estimates of such additional costs and such estimates are found acceptable and approved by competent authority of TPNODL.

If the suspension of contract in whole or part thereof is due to breach of contract conditions (refer clause 22.1) by the Associate, Associate shall not be entitled for any compensation for any cost incurred in lieu of suspension of whole or part of contract and also shall be liable for compensating all the losses arising to TPNODL in lieu of suspension of contract. Resumption notice shall be subject to the Associate taking corrective action for the breach of contract conditions within the time frame and as per the terms specified in the suspension notice.

# 22 TERMINATION OF CONTRACT

# 22.1 Termination for Default/Breach of Contract

The contract / PO /RC shall be subject to termination by TPNODL in case of breach of the contract by the Associate which shall include but not be limited to the following:

- a. Withdrawal or intimation by the Associate of its intent to withdraw or surrender the execution / completion of the contracted work /PO or failure in ensuring adherence to any delivery schedules, in deviation of the contract/PO.
- b. Refusal or neglect on the part of the Associate to supply material/equipment of quantity or quality as specified by TPNODL and within the timeframe as specified in the contract document or refusal or neglect to execute the services/work in terms of the agreed standards of quantity or quality and/or within the timeframe specified in the contract/PO.

## Approved Copy of GCC (TPNODL)

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 22 of 47

- c. Failure in any respect to perform any portion of the Work contracted with promptness, diligence, or in accordance with the terms of the contract.
- d. Failure to furnish guarantees as specified and /or failure to comply with the terms thereof.
- e. Failure to furnish such relevant documents or information within the time specified which may be necessary for due execution / completion of the works and documentation.
- f. Liquidation, bankruptcy either voluntary or involuntary OR entering into any composition or compromise with its creditors, or Insolvency.
- g. In case any reasonable information has been received by TPNODL that Associate has adopted/ or attempted to adopt any unethical conduct, action in award of the contract /PO or at any time thereafter.
- h. Failure to comply with applicable statutory provisions as contained in the contract or failure to comply with the applicable laws.
- i. Failure to comply with safety regulations/clauses stipulated in the contract or as may be generally instructed by TPNODL.

If the default or breach as specified under clause 22 (except sub clause g thereof) be committed by the associate for the first time, TPNODL shall issue, along the with notice of default or breach, a warning notice instructing the associate to take remedial/corrective action within the time frame stipulated in the warning notice and not to repeat the same in future. The timeframe for corrective action by the associate shall be specific to the nature of breach of contract and the same shall not be objected to by the Associate. If the Associate fails to comply with the instructions in the warning notice or in taking corrective action to the satisfaction of TPNODL then TPNODL may terminate the entire or part of contract at its discretion by issuing termination notice without incurring any liability on this ground.

In case the contract is terminated for any breach of the nature specified in clause 22 g stated above, TPNODL shall have the right to terminate all the contracts TPNODL is having with the Associate by issuing termination notice which shall be without prejudice to the other rights of TPNODL available to it under law.

Without prejudice to its right to terminate for breach of contract, TPNODL may, without assigning any reason, terminate the Contract in whole or in part at any time at its discretion while the contract is in force by serving a written notice of two weeks to the Associate.

In the event of TPNODL having proceeded with termination of the contract the associate shall comply and proceed further in the following manner:

- a) Associate shall discontinue the supply, on the expiry of the said period of two weeks.
- b) Associate shall ensure that no further steps are being taken towards discharge of the obligations, terms and conditions as contained in the contract/PO. This shall include initiation of actions not limited to discontinuation of other allied and associated arrangements which the associate might have entered into with third parties for due discharge of its obligations under the contract with TPNODL.
- c) The Associate shall perform thereafter such tasks as may be necessary to preserve and protect the terminated portion of the material/service/work in progress and the materials and equipment at TPNODL sites or in transit thereto. However the associate shall

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 23 of 47

continue to fulfill its contractual obligations with regard to the part of contract not terminated.

- d) It shall be open for TPNODL to conduct a joint assessment with the associate of the material, supplies, equipment ,works or in general as to the subject matter of the contract in regard to which the associate claims having completed its obligations before or during such termination.
- e) It shall be open to TPNODL to seek invocation of the performance bank guarantee or any other guarantee or other security deposit by whatever name called submitted by the associate, which shall not be objected to or protested against by the associate.

In case of termination of the contract the parties agree to be governed inter alia by the following:

- a) In case TPNODL exercises its right of termination as stated above the associate shall not dispute or object to the same.
- b) The Associate shall be entitled to receive and claim only such payments OR sums of money from TPNODL as may be found payable to it in regard to works executed by it under the terms of the contract and no other claim of any nature whatsoever shall be made by the Associate.
- c) All such provisions which the parties have agreed to survive and prevail even after termination of the contract shall remain effective despite the termination.

In the event of such termination, TPNODL may finish the Work by whatever method it may deem expedient, including the hiring of services and /or purchase of material equipment from such third parties as TPNODL may deem fit or may itself provide any labor or materials and perform any part of the Work. The associate undertakes to bear the incremental costs if any paid by TPNODL in such a case attributable to failure on the part of the associate. The Associate in such a case shall not be entitled to receive any further payments and any sums found payable to it may be adjusted by TPNODL against the amount recoverable from him on this ground. The same shall be without prejudice to other rights available to TPNODL under law against the associate.

Upon the termination of any of the contract due to occurrence of any circumstances provided in clauses stated above and constituting repeated breach or misconduct, TPNODL shall be entitled to bar the associates its agents, affiliates from undertaking any negotiation / tendering, bidding, participation activities concerning TPNODL for a period of two years from date of such termination. The same shall be without prejudice to other rights available to TPNODL.

# 22.2 Termination for Convenience of Associate

Associate at its convenience may request for termination of contract, clearly assigning the reason for such request. TPNODL has full right to accept, reject or partially accept such request. However, associate shall continue its supply as per contract till final approval is given to associates for such termination.

# 22.3 Termination for Convenience of TPNODL

TPNODL at its sole discretion may terminate the contract by giving 30 days prior notice in writing or through email to the Associate. TPNODL shall pay the Associate for all the supplies/

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 24 of 47

services rendered till the actual date of contract termination against submission of invoice by the Associate to that effect.

## 23.0 DISPUTE RESOLUTION & ARBITRATION

In case of any dispute or difference the parties shall endeavour to resolve the same through conciliatory and amicable measures within 15 Days failing which the matter may be referred by either party for resolution by the sole arbitrator to be appointed mutually by both the parties. The arbitral proceedings shall be conducted in accordance with Arbitration and Conciliation Act 1996 and the place of arbitration shall be Bhubaneswar. The language to be used at proceedings shall be English and the award of the arbitrator shall be final and binding on the parties. The parties shall bear their respective costs of arbitration. The associate shall continue to discharge its obligations towards due performance of the works as per the terms of the contract during the arbitrator. Further, TPNODL shall continue making such payments as may be found due and payable to the associate for such works.

## 23.1 Governing Laws and Jurisdiction

The parties shall be subject to the jurisdiction of the courts of law in Bhubaneswar and any matter arising here from shall be subject to applicable law in force in India.

## 24.0 ATTRIBUTES OF GCC

## 24.1 Cancellation

The Company reserves the right to cancel, add, delete at its sole discretion, all or any terms of this GCC or any contract, order or terms agreed between the parties in pursuance without assigning any reasons and without any compensation to the Associates.

## 24.2 Severability

If any portion of this GCC is held to be void, invalid, or otherwise unenforceable, in whole or part, the remaining portions of this GCC shall remain in effect.

## 24.3 Order of Priority

In case of any discrepancies between the stipulations in General Conditions of the Contract (GCC) and Special Conditions of Contract (SCC), the GCC shall stand superseded by the SCC to the extent stipulated hereinabove while balance portion of respective clauses of GCC shall continue to be applicable.

## 25.0 ERRORS AND OMISSIONS

The Associate shall be responsible for all discrepancies, errors and omissions in the drawings, documents or other information submitted by him, irrespective of whether these have been approved, reviewed or otherwise accepted by the TPNODL or not. However any error in design/drawing arising out of any incorrect data/written information from TPNODL will not be considered as error and omissions on part of the Associate.

## 26.0 TRANSFER OF TITLES

The title of ownership and property to all equipment, materials, drawings & documents shall pass to the TPNODL on acceptance of material by store/site after Inspection.

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 25 of 47

However, such passing of title of ownership and property to the TPNODL shall not in any way absolve, dilute or diminish the responsibility and obligations of the Associate under this Contract including loss or damages and all risks, which shall vest with the Associate.

## 27.0 INSURANCE

The Contractor shall take out the Insurance Policies which shall cover all risks including the following, as applicable:-

- a) The value of the policy shall cover the total value of all the items till they are handed over to TPNODL.
- b) TPNODL shall be the principal holder of the policy. The Associate shall be the loss payee under the policy. Associate / Sub-contractor of the Associate shall not be holders or beneficiaries in the policy nor shall they be named in the policy. TPNODL reserves the exclusive right to assign the policy.
- c) While the payment of premium may be phased in agreement with the insurance company, at no time shall goods and services required to be provided by the associate shall remain uninsured in accordance with (a) above.
- d) A copy of the Insurance policy shall be made available to TPNODL prior to first dispatch lot of any Equipment and policy shall be kept alive and valid at all times up to the stage of final acceptance.
- e) TPNODL reserves the right to take out whatever policy that is deemed necessary by him if the associate fails to keep the said policy alive and valid at all times and/or causes lapses in payment of premium thereby jeopardizing the said policy. The cost of such policy(s) shall be recovered / deducted from the amount payable to the associate.
- f) The policy shall ensure that the TPNODL's decision regarding replacement of goods damaged, lost or rendered unusable shall be final.

In all cases, the associate shall lodge the claims with the underwriters and also settle the claims and shall also notify TPNODL of any filed claims. However, the associate shall proceed with the repairs and/or replacement of the equipment/components without waiting for the settlement of the claims. In case of seizure of materials by concerned authorities, the associate shall arrange prompt release against bond, security or cash as required. TPNODL, upon request by the associate, will extend all reasonable assistance to the associate in such a case.

All the insurance claims shall be processed and settled by the associate and the missing/damaged items shall be replaced/repaired by them without any extra cost to TPNODL and without affecting the completion time.

## 28.0 SUGGESTIONS & FEEDBACK

We welcome all our Business Associates to write to us about their experience with TPNODL; be it our Company, our services or our people. Each and every concern, issue, query and suggestion from you will help us to become a better company to work with and shall help us develop a strong bonding of trust and a long term relationship with you.

You may send your feedback by filling up our Business Associate Feedback Form enclosed herewith as *Annexure-I*. You can also log on to our website <u>www.tpnodl.com</u> to provide your feedback.

## Approved Copy of GCC (TPNODL)

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 26 of 47

- Suggestions for us
- Feedback form
- Knowledge Sharing/ Experience with TPNODL
- Any issues with TPNODL.

Submission of feedback form is mandatory before the release of final payment to the BA.

#### 29.0 CONTACT POINTS

In case Business Associate needs information with respect to payments or has any grievances, same may be lodged by log on to our website <u>www.tpnodl.com</u>

#### **30.0 LIST OF ANNEXURES**

S. No.	Subject	Annexure
1.	Performa for Bid Security Bank Guarantee	А
2.	Performa for Performance Bank Guarantee (CP cum EP)	В
3.	Performa for No Demand Certificate by Associate	С
4.	Performa For Application For Issuance of Consolidated TDS Certificate	D
5.	Business Associate Feedback Form	E
6.	Acceptance Form For Participation In Reverse Auction Event	F
7.	Form for RTGS Payment	G
8.	Vendor Appraisal Form	Н
9.	Manufacturer Authorization Form	I
10.	Tata Code of Conduct	

#### ANNEXURE-A

## PROFORMA FOR BID SECURITY BANK GUARANTEE

# TP Northern Odisha Distribution Limited Balasore

WHEREAS, (Name of the Bidder) \_\_\_\_\_ (hereinafter called "the BIDDER") has submitted his bid dated for the (Tender No. & Name of Contract) \_\_\_\_\_ (hereinafter called "the BID"). KNOW ALL men by these presents we (Name of the Bank) of (Name of the Country) \_\_\_\_\_ having our registered (hereinafter called "the BANK) are bound unto office at

Approved Copy of GCC (TPNODL)

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 27 of 47

TPNODL Limited (TPNODL) in the sum of \_\_\_\_\_\_ for which payment well and truly to be made to the TPNODL the Bank binds himself, his successors and assigns by these presents.

SEALED with the Common Seal of the said Bank this \_\_\_\_\_ day of \_\_\_\_\_ 20\_\_\_\_.

The CONDITIONS of this obligation are:

- i) If the Bidder withdraws his Bid during the period of bid validity specified in the Proforma of Bid or
- ii) If the Bidder having been notified of the acceptance of his Bid by the TPNODL during the period of bid validity fails or refuses to furnish the Contract Performance Bank Guarantee, in accordance with the Instructions to Bidders.

We undertake to pay the TPNODL upto the above amount upon receipt of its first written demand, provided that in its demand the TPNODL will note that amount claimed by it is due to it owing to the occurrence of one or both conditions, specifying the occurred condition or conditions.

This Guarantee will remain in force upto and including the date (No of days as mentioned in tender enquiry) days after the closing date of submission of bids as stated in the Invitation to Bid or as extended by you at any time prior to this date, notice of which extension to the Bank being hereby waived, and any demand in respect thereof should reach the Bank not later than the above date.

DATE		SIGNATURE OF THE BANK	
WITNESS		SEAL	
(Signature, Nam	ne & Address) (At lea	ast 2 witnesses)	

# ANNEXURE- B

## PROFORMA FOR PERFORMANCE BANK GUARANTEE (CP cum EP)

#### (On Rs.100/- Stamp Paper) Note:

- a) Format shall be followed in toto
- b) Claim period of one month must be kept up
- c) The guarantee to be accompanied by the covering letter from the bank confirming the signature to the guarantee

-----

## TP Northern Odisha Distribution Ltd.

Mumbai

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 28 of 47

CP cum EP BG No.....

## Order/Contract No.....dated.....

- 1. You have entered into a Contract No \_\_\_\_\_\_ with M/s.\_\_\_\_\_
- (hereinafter referred to as "the Vendor") for the supply cum erection / civil work of \_\_\_\_\_\_ (hereinafter referred to as" the said Equipment") for the price and on the terms and conditions contained in the said contract.
- 2. In accordance with the terms of the said contract, "the Vendor" agreed to furnish you with an irrevocable, unconditional and acceptable bank guarantee for 10% of the value of contract and to be valid till the end of Guarantee period plus one month towards "Contract cum Equipment performance". For this purpose you have agreed to accept the guarantee.

(\_\_\_\_\_\_ percent) of the total value of the contract on receipt of your intimating that "the

Vendor" has not fulfilled his contractual obligations. You shall be the sole judge for such non-fulfillment and "the Vendor" shall have no right to question such judgment.

- 4. You shall have the right to file / make your claim on us under the guarantee for a **further period of one month** from the date of expiry.
- 5. This guarantee shall not be revoked without express consent and shall not be affected by your granting time or any other indulgence to "the Vendor", which shall include but not be limited to, postponement from time to time of the exercise the same in you or any right which you may have against "the Vendor" and to exercise the same in any covenant contained or implied in the said contract or any other course or remedy or security available to you, and our Bank shall not be released from its obligations under this guarantee by

FAFRA

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 29 of 47

your exercising any of your rights with reference to matters aforesaid or any of them or by reasons of any other act or forbearance or other acts of omission or commission on your part or any other indulgence shown by you or by any other matter or thing whatsoever which under the law would, but for this provision have the effect of relieving our bank from its obligation under this guarantee.

- 6. We also agree that you shall be entitled at your option to enforce this guarantee against our bank as a principal debtor, in the first instance, notwithstanding any other security or guarantee that you may have in relation to "the Vendor's" liabilities in respect of the premises
- 7. This guarantee shall not be affected by any change in the constitution of our Bank or "the Vendor" or for any other reason whatsoever.
- 8. Any claim / extension under the guarantee can be lodge-able at outstation banks or at Mumbai branch and claim will also be payable at Mumbai Branch (to be confirmed by Mumbai Branch by a letter to that effect in case BG is from the branch outside Mumbai).
- Notwithstanding anything herein contained, our liability under this guarantee is limited to Rs.\_\_\_\_\_\_ (Rupees\_\_\_\_\_\_ only and the guarantee will remain in force upto and including \_\_\_\_\_\_ (Date) and shall be extended from time to time for such period or period as may be desired by "the Vendor".
- 10. Unless a demand or claim under this guarantee is received by us in writing within one months from\_\_\_\_\_ (expiry date) i.e. on or before \_\_\_\_\_\_ (claim period end date), we shall be discharged from all liabilities under this guarantee thereafter.

Dated at \_\_\_\_\_ this \_\_\_\_\_ day of \_\_\_\_\_ 20\_\_

Bank's rubber stamp

1. Banks full address

Designation of Signatory

2. Bank official number

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 30 of 47

## ANNEXURE-C

#### PROFORMA FOR "NO DEMAND CERTIFICATE" BY ASSOCIATE

(On Company's Letter head or with Company Seal)

(To be submitted by the Associate to TPNODL Accounts Department at the time of receipt of full and final payment)

#### (Certificate No. CCP/002)

Name of the Project Order/

Contract No.

Dated

Name of the Associate Scheme

No. / Job No.

We, M/s.\_\_\_\_\_ (Associate) do hereby acknowledge and confirm that we have received the full and final payment due and payable to us from TPNODL, in respect of our aforesaid Order No \_\_\_\_\_\_ dated\_\_\_\_\_\_ including amendments, if any, issued by TPNODL to our entire satisfaction and we further confirm that we have no claim whatsoever pending with TPNODL under the said contract / W.O.

Notwithstanding any protest recorded by us in any correspondence, documents, measurement books and / or final bills etc., we waive all our rights to lodge any claim or protest in future under this contract.

We are issuing this "NO DEMAND CERTIFICATE" in favour of TPNODL, with full knowledge and with our free consent without any undue influence, misrepresentation, coercion etc.

Place

Name

(Company Seal)

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 31 of 47

## ANNEXURE-D

#### PROFORMA FOR APPLICATION FOR ISSUANCE OF CONSOLIDATED TDS CERTIFICATE

To be printed on the letterhead

Τo,

TPNODL Limited,

Bhubaneswar

## Sub: Application for issuance of Consolidated TDS Certificate for the FY

Dear Sir,

I / we hereby request / authorize you to issue me / us a consolidate TDS Certificate for the financial year \_\_\_\_\_\_ against tax deducted at source by you from my / our payments / bills during the said year from time to time under Chapter XVII – B of the Income Tax Act, 1961. For and on behalf of

Signature

Name

Address

Contact No. (Land Line)

(Mobile)

PAN #

Assessing authority

# ATTACH THE COPY OF PAN CARD

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS		
Rev. No	0	Page 32 of 47	

## ANNEXURE-E

## **BUSINESS ASSOCIATE FEEDBACK FORM**

With an objective to improve our internal processes and systems, and serve you better, we solicit your valuable feedback & suggestions. It is estimated that it will take about 10 minutes to complete this survey. We assure you that your feedback shall be kept confidential. Please send the duly filled feedback form in the "TPNODL addressed - attached envelop"

#### You are associated with us as

□ OEMs □ Service Contractor □ Material Suppliers □ Material & Manpower Supplier

#### You are associated with us for

□ Less than 1 year □ More than 1 year but less than 3 years □ More than 3 years

#### Your office is located at

□ Bhubaneswar □ Within 200 kms from Bhubaneswar

☐ More than 200 kms from Bhubaneswar

□ More than 1 Cr.

#### Your nearly turnover with TPNODL

□ Less than 25 Lacs □ 25 Lacs to 1 Crore Additional Information

Your NameYour DesignationYour OrganizationContact Nos.Email

We once again thank you for your participation in this survey. Please spare 10 minutes to give your feedback on following pages (Section A to E)

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 33 of 47

# <u>SECTION – A</u>

(Please  $\sqrt{}$  mark in the relevant box and give your remarks / suggestions / information for our improvement).

		1	2	3	4	5	
S. No.			Slightly in Agreement	In Fair Agreement	Mostly in Agreement	Fully Agree	Remarks/ Suggestion
1	You receive all relevant queries / tenders from us in timely manner.						
2	We provide you enough lead time to respond to our queries / tenders.						
3	We provide you adequate support (drawings, documents, clarifications, briefing etc.) to enable you meet our requirements.				C	6	
4	All following elements of our contract / purchase order are rational :		1				
4.1	Scope of Work			$\bigcirc$			
4.2	2 Delivery / Execution Schedule						
4.3	Payment Terms						
4.4	Liquidated Damages						
4.5	Performance Guarantee						
5	Our purchase orders / contracts are simple, specific & easy to understand						
6	TPNODL demonstrate willingness to be flexible in administration of Contract / Purchase Order						
7	We provide timely responses / clarifications to your queries						
8	TPNODL representative you interact / coordinate with is adequately empowered to support you in meeting contractual obligations						
9	TPNODL provide you all necessary infrastructure support for timely and quality completion of work (including AMC)						
10	TPNODL Engineer-in-Charge timely certifies the jobs executed/ material supplied						
11	TPNODL Engineer-in-Charge efficiently supervises the job execution for timely completion of job						
12	BIRD (Bill Inward Receipt Desk) initiative has improved payment disbursement process						

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUP	PPLY ORDERS
Rev. No	0	Page 34 of 47

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS		
Rev. No	0	Page 35 of 47	

# <u>SECTION – B</u>

SECTION – B	(Please rate the following parameters on a scale of 1 to 5, where 1 - Minimum; 5 -
Maximum)	

S. No.	Parameters	1	2	3	4	5	Remarks/ Suggestion
1	How do you rate courtesy/ empathy/ attitude level and warmth of TPNODL employees you interact with from following team?						
1.1	Project Engineering						~
1.2	District / Zones						$\mathcal{O}$
1.3	Projects/HOG (TS &P)						
1.4	Inspection & Quality Assurance						
1.5	Stores						
1.6	Metering & Billing			(	Č,	÷	
1.7	Accounts / Finance						
1.8	Administration			5			
1.9	IT & Automation	, C					
2	How would you rate TPNODL in comparison to your other clients in terms of <b>fairness of</b> <b>treatment and transparency</b> with its Business Associates?	5					
3	How would you rate TPNODL in comparison to your other clients in terms of <b>processes</b> <b>and systems to manage partnership</b> with its Business Associates						
4	How would you rate TPNODL in comparison to your other clients in terms of <b>building</b> <b>long term &amp; mutually relations</b> hip with its Business Associates						

# <u>SECTION – C</u>

Please  $\sqrt{}$  mark in the relevant box and give your remarks / suggestions / information for our improvement.

S. No.	Parameters	Certainly No	Probably No	Certainly Yes	Probably Yes	Remarks/ Suggestion
1	Based on your experience with TPNODL, would you like to continue your relationship with TPNODL?					
2	If someone asks you about TPNODL, would you talk "positively" about					

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUP	PPLY ORDERS
Rev. No	0	Page 36 of 47

	TPNODL?			
3	Would you refer TPNODL name to others in your community, fraternity and society as a professional & dynamic organization?			

## SECTION - D

# If we ask you to rate us on a scale of 1 to 10, how will you rate TPNODL, that truly represents your overall satisfaction with us (please tick appropriate box) -

1	2	3	4	5	6	7 8	9	10
---	---	---	---	---	---	-----	---	----

# <u>SECTION – E</u>

<u>Please  $\sqrt{\text{mark in the relevant box and give your remarks / suggestions / information for our improvement.</u>}</u></u>$ 

<u>Please spare your thoughts for TPNODL's improvement in particular areas of weaknesses,</u> <u>particularly relating to some great practices, attitudes that you have seen elsewhere in Indian</u> <u>and International Organizations, which you recommend TPNODL to adopt. Please give your</u> <u>valuable salient recommendations.</u>

Please spare your thoughts for TPNODL's improvement in particular areas of major concerns for you. We also welcome your suggestions to adopt any best practices, altitudes that you

Recommendation	Please tick ( $\checkmark$ ) your top 5 expectations out o listed below -	f the following 10 points
(Please list down improvement you expect from TPNODL)	Timely payment	
1	Flexibility in Contracts/PO	
	Clarity in PO,s & Contracts	
2	Timely response to quarries	
	Timely certification of works executed	
3	Clarity in Specs, drawings, other docs etc.	
	Adequate information provided on website for tender notification, parties qualified etc.	
4	Timely receipt of material at site for execution	
	Performance Guarantee/EMD released in time	

Doc. Title	e GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No	0	Page 37 of 47

5	Inspection & quality assurance support for
5	timely job completion

#### We thank you for your time and courtesy!! <u>ANNEXURE-F</u>

#### ACCEPTANCE FORM FOR PARTICIPATION IN REVERSE AUCTION EVENT

#### (To be signed and stamped by the bidder prior to participation in the auction event)

In a bid to make our entire procurement process more fair and transparent, TPNODL intends to use the reverse auctions through SAP-SRM tool as an integral part of the entire tendering process. All the bidders who are found as technically qualified based on the tender requirements shall be eligible to participate in the reverse auction event.

# The following terms and conditions are deemed as accepted by the bidder on participation in the bid event:

- 1. TPNODL shall provide the user id and password to the authorized representative of the bidder. (Authorization Letter in lieu of the same shall be submitted along with the signed and stamped Acceptance Form).
- 2. TPNODL will make every effort to make the bid process transparent. However, the award decision by TPNODL would be final and binding on the supplier.
- 3. The bidder agrees to non-disclosure of trade information regarding the purchase, identity of TPNODL, bid process, bid technology, bid documentation and bid details.
- 4. The bidder is advised to understand the auto bid process to safeguard themselves against any possibility of non-participation in the auction event.
- 5. In case of bidding through Internet medium, bidders are further advised to ensure availability of the entire infrastructure as required at their end to participate in the auction event. Inability to bid due to telephone line glitch, internet response issues, software or hardware hangs, power failure or any other reason shall not be the responsibility of TPNODL.
- 6. In case of intranet medium, TPNODL shall provide the infrastructure to bidders. Further, TPNODL has sole discretion to extend or restart the auction event in case of any glitches in infrastructure observed which has restricted the bidders to submit the bids to ensure fair & transparent competitive bidding. In case an auction event is restarted, the best bid as already available in the system shall become the start price for the new auction.
- 7. In case the bidder fails to participate in the auction event due any reason whatsoever, it shall be presumed that the bidder has no further discounts to offer and the initial bid as submitted by the bidder as a part of the tender shall be considered as the bidder's final no regret offer. Any offline price bids received from a bidder in lieu of non-participation in the auction event shall be out rightly rejected by TPNODL.
- 8. The bidder shall be prepared with competitive price quotes on the day of the bidding event.
- 9. The prices as quoted by the bidder during the auction event shall be inclusive of all the applicable taxes, duties and levies and shall be FOR at TPNODL site.
- 10. The prices submitted by a bidder during the auction event shall be binding on the bidder.
- 11. No requests for time extension of the auction event shall be considered by TPNODL.
- 12. The original price bids of the bidders shall be reduced on pro-rata basis against each line item based on the final all inclusive prices offered during conclusion of the auction event for arriving at Contract amount.

#### Signature & Seal of the Bidder

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No		Page 38 of 47

#### **ANNEXURE-G**

To,

DGM (Finance) TPNODL Limited Bhubaneswar

#### Sub: e-Payments through National Electronic Fund Transfer (NEFT) OR Real Time Gross Settlement System (RTGS)

Dear Sir,

We request and authorize you to affect e-payment through NEFT/RTGS to our Bank Account as per the details given below:-

2

Vendor Code

Title of Account in the Bank

Account Type

(Please mention here whether account is Savings/Current/Cash Credit)

Bank Account Number

Name & Address of Bank

Bank Contact Person's Names

Bank Tele Numbers with STD Code

Bank Branch MICR Code

Bank Branch IFSC Code

(Please enclose a Xerox a copy of a cheque.

This cheque should not be a payable at par cheque)



(You can obtain this from branch where you have your account)

Email Address of accounts person: : (to send payment information)

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No		Page 39 of 47

1

Name of the Authorized Signatory:

Contact Person's Name:

Official Correspondence Address:

We confirm that we will bear the charges, if any, levied by our bank for the credit of NEFT/RTGS amounts in our account. Any change in above furnished information shall be informed to TPNODL well in time at our own. Further, we kept TPNODL indemnified for any loss incurred due to wrong furnishing of above information.

Thanking you,

For \_\_\_\_\_

(Authorised Signatory)

(Signature with Rubber Stamp)

#### Certification from Bank:

We confirm that we are enabled for receiving NEFT/RTGS credits and we further confirm that the account number (specify Bank a/c no.) of (Please mention here name of the account holder), the signature of the authorised signatory and the MICR and IFSC Code of our branch mentioned above are correct.

This also is certified that the above information is correct as per Bank record

(Manager's/ Officers Signature under Bank Stamp)

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No		Page 40 of 47

# ANNEXURE-H

## VENDOR APPRAISAL FORM

TO BE S	UBMITTED	BY VENDOR (To be filled as applicable)	
		Part A	
1.0	DETAII	LS OF THE FIRM	
	1.1	NAME (IN CAPITAL LETTERS)	. 6
	1.2	TYPE OF CONCERN (PROPRIETORY) PARTNERSHIP PVT.LTD., PUBLIC LTD. ETC.	R-P
	1.3	YEAR OF ESTABLISHMENT	
	1.4	LOCATION OF OFFICE POSTAL ADRESS	
	1.5	CONTACT DETAIL OF BA'S REPRESENTATIVE NAME E-MAIL ID CELL NO.	
	1.6	LOCATION OF MANUFACTURING UNITS	:
		i) UNITS 1	:
		ii) OTHER UNITS	:
2.0	PRODU	JCTS / SERVICES BEING OFFERED	:
3.0	TURNO VERIFI STATE		:
4.0		BILITY OF STATUTORY DOCUMENTS I.E. COPY N CARD	:
5.0		BILITY OF STATUTORY DOCUMENTS I.E. COPY OF EGISTRATION	÷
6.0	APPLIC	CABILITY UNDER MSME CERTIFICATION	÷
7.0	BA BE	LONGS TO AA COMMUNITY (SC/ST)	÷
8.0	DOCUMENTS VERIFYING ADDRESS PROOF (SUPPORTED BY ANY GOVT. ISSUED DOCUMENT)		

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No		Page 41 of 47

9.0	TECHN	NICAL	
	9.1	NO.OF DESIGN ENGINEERS (INDICATE NO.OF YEARS EXPERIENCE IN RELATED FIELDS)	:
	9.2	NO.OF DRAUGHTSMEN	:
	9.3	COLLABORATION DETAILS (IF ANY)	:
		9.3.1 DATE OF COLLABORATION	:
		9.3.2 NAME OF COLLABORATOR	:
		9.3.3 RBI APPROVAL DETAILS	
		9.3.4 EXPERIENCE LIST OF COLLABORATOR	
		9.3.5 DURATION OF AGREEMENT	:
	9.4	AVAILABILITY OF STANDAR0DS / DESIGN PROCEDURES / COLLA-BORATOR'S / DOCUMENTS (CHECK WHETHER THESE ARE LATEST/CURRENT	:
	9.5	TECHNICAL SUPPORT, BACK-UP GUARANTEE, SUPERVISION, QUALITY CONTROL BY COLLABORATOR (WHEREVER ESSENTIAL). (THIS CLAUSE IS RELEVANT WHEN VENDOR'S EXPERIENCE IS INADEQUATE)	:
	9.6	QUALITY OF DRAWINGS	:
10.0	MANU	FACTURE	1
	10.1	SHOP SPACE, LAYOUT LIGHTING, VENTILATION, ETC.	:
	10.2	POWER (KVA)	:
		MAINS INSTALLED	:
	N	UTILISED	:
C		STANDBY POWER SOURCE	:
	10.3	MANUFACTURING FACILITIES (ATTACH LIST OF EQUIPMENTS AS APPLICABLE)	:
		10.3.1 MATERIAL HANDLING	:
		10.3.2 MACHINING	:
		10.3.3 FABRICATION	:

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No		Page 42 of 47

		10.3.4 HEAT TREATMENT	:
		10.3.5 BALANCING FACILITY	:
		10.3.6 SURFACE TREATMENT PRIOR TO PAINTING/ COATING, POLISHING, PICKLING, PASSIVATION, PAINTING, ETC.	:
	10.4	SUPERVISORY STAFF	:
	10.5	ADEQUACY OF SKILLED LABOURS (MACHINISTS, WELDERS, ETC.)	
	10.6	NO. OF SHIFTS	5
	10.7	TYPE OF MATERIAL HANDLED (SUCH AS CS, SS, ETC.)	
	10.8	WORKMANSHIP	:
	10.9	MATERIAL IN STOCK AND VALUE	•
	10.10	TRANSPORT FACILITIES	:
	10.11	CARE IN HANDLING	:
11.0	INSPE	CTION / QC / QA / TESTING	
	11.1	NUMBER OF PERSONNEL (INDICATE NO.OF YEARS OF EXPERIENCE)	:
	11.2	INDEPENDENCE FROM PRODUCTION	:
	11.3	AVAILABILITY OF PROCEDURAL WRITE UP/QUALITY PLAN	:
	11.4	INCOMING MATERIAL CONTROL AND DOCUMENTATION	:
	11.5	RELIABILITY/REPUTATION OF SUPPLY SOURCES	:
<	11.6	STAGE INSPECTION AND DOCUMENTATION	:
G	11.7	SUB-ASSEMBLY & DOCUMENTATION	:
	11.8	FINAL INSPECTION AND DOCUMENTATION	:
	11.9	PREPARATION OF FINAL DOCUMENTATION PACKAGE	:
	11.10	TYPE TEST FACILITIES	:
	11.11	ACCEPTANCE TEST FACILITIES	:

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No		Page 43 of 47

	11.12	CALIBRATION OF INSTRUMENTS AND GAUGES (WITH TRACEABILITY TO NATIONAL STANDARDS) (ATTACH LIST)	:
	11.13	STATUTORY APPROVALS LIKE BIS, IBR, ETC.(AS APPLICABLE)	:
	11.14	SUB-VENDOR APPROVAL SYSTEM AND QUALITY CONTROL	:
	11.15		
		i) FURNISH LIST OF TESTS CARRIED OUT AND THE NAME OF THE LABORATORY WHERE THE TESTS WERE CONDUCTED	R
		ii) CHECK AVAILABILITY OF CERTIFICATES AND REVIEW THESE WHEREVER POSSIBLE	:
12.0	INDICATED IN APPENDIX)		
13.0	SALES	, SERVICE AND SITE ORGANISATIONAL DETAILS	:
14.0		FICATE FROM CUSTOMERS (ATTACH COPIES OF MENTS)	:
15.0	POWE	R SITUATION	:
16.0	LABOU	:	
17.0	APPLIC IF YES		
I		Part C Supporting Documents	
Ś	R		

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No		Page 44 of 47

<ol> <li>Factory License</li> <li>ISO Certificate</li> <li>Registration of Central Excise</li> <li>Income Tax Clearance.</li> </ol>	
<ul> <li>5. PF Registration</li> <li>6. ESI Registration</li> <li>7. Insurance for Workman Compensation Act No.</li> <li>8. Electrical Contract LIC No.</li> <li>9. PAN No.</li> <li>10. GST Registration</li> <li>11. MSME Certification</li> <li>12. WC Tax Registration</li> <li>13. Organogram of Co. having organogram of Design, safety, quality, production and other teams.</li> <li>14. Details of subscription of BIS, IEC, IEE, ASTM or other.</li> <li>15. Details of the team in Design, Quality, Safety, Production.</li> <li>16. List of manufacturing equipment as per Part C.</li> <li>17. List of calibrated equipment as per Part C.</li> <li>18. List of clients and order executed in past two years.</li> <li>19. Complaint escalation matrix.</li> <li>20. Performance Certificates of same product from Minimum two utilities.</li> <li>21. e-Payment Form as per enclosed Annexure-G</li> </ul>	

#### \* Classification of BA s under SC/ST shall be governed under following guidelines:

- **Proprietorship/ Single Ownership Firm:** Proprietor of the firm should be from SC/ST community. Governing document shall be Proprietorship Deed.
- **Partnership Firm:** Only such firms shall qualify which have SC/ST partners holding equal to or more than 50% of the total ownership pattern of the firm. Governing document shall be Partnership Deed.
- Private Limited Company: Only such firms shall qualify which have SC/ST directors holding equal to or more than 50% of the total ownership pattern of the firm. Governing document shall be Memorandum of Understanding (MoU) and/or Article of Association (AoA).
- The relaxation available for BAs under SC / STs shall be as per GCC for Tender Fees, EMD, PBG and Turnover criteria.

NOTE: Certification from SC/ST Commission shall be required for deciding upon SC/ST status of a person.

Annexure-G (e-Payment detail form) must be filled by Associate along with this form.

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS		
Rev. No		Page 45 of 47	

## ANNEXURE-I

## MANUFACTURER AUTHORIZATION FORM

(To be submitted on OEM's Letter Head)

Date: ......

To,

Chief (Procurement & Stores)

TPNODL Limited, Mumbai

Sir,

.....and

to subsequently negotiate and sign the Contract.

We hereby extend our full guarantee and warranty in accordance with the Special Conditions of Contract or as mentioned elsewhere in the Tender Document, with respect to the Goods offered by the above firm in reply to this Invitation for Bids.

We hereby confirm that in case, the channel partner fails to provide the necessary services as per the Tender Document referred above, M/s [name of OEM] shall provide standard warranty on the materials supplied against the contract. The warranty period and inclusion / exclusion of parts in the warranty shall remain same as defined in the contract issued to their channel partner against this tender enquiry.

Yours Sincerely,

For .....

Authorized Signatory

## Annexure-J

## TATA CODE OF CONDUCT (TCoC)

Introducing Tata Code of Conduct (TCoC) in GCC, the following clause is proposed for inclusion as per suggestions from Chief Ethics Counsellor -

"TCoC is the overarching policy framework that applies to all TATA Group companies including TPNODL. TCoC provides for stakeholder-wise approach in each of the seven chapters.

The chapter "Our Value Chain Partners" states the policy as follows:

- 1. We shall select our suppliers and service providers fairly and transparently.
- We seek to work with suppliers and service providers who can demonstrate that they share similar values. We expect them to adopt ethical standards comparable to our own.
- 3. Our suppliers and service providers shall represent our company only with duly authorized written permission from our company. They are expected to abide by the Code in their interactions with, and on behalf of us, including respecting the confidentiality of information shared with them.
- 4. We shall ensure that any gifts or hospitality received from, or given to, our suppliers or service providers comply with our company's gifts and hospitality policy.
- 5. We respect our obligations on the use of third party intellectual property and data.

To effectively implement TCoC, there is a 3-tier framework comprising of Ethics Management Apex Team headed by the CEO, who is also the Principal Ethics Officer (PEO), TPNODL; Locational Ethics Counsellors (LECs) who cover various locations/offices of TPNODL; and LECs are assisted by 4-5 Ethics Champions (ECs).

In case any Ethical Concern is faced during the course of your business dealings with TPNODL, one may utilize any one or more of the following avenues:

- 1. Ethics Portal on website <u>www.tpnodl.com</u>
- 2. Ethics Box
- 3. IVRS No. 19124
- 4. Locational Ethics Counsellor (LEC)
- 5. Third Party Ethics Helpline 1800-22-7697 (Toll Free) \*
- 6. Chief Ethics Counsellor

**TPNODL** is committed to follow Core Values and Core Principles mentioned in TCoC, cited below, in carrying out various activities as well as in discharge of bi-lateral and multi-lateral obligations involving other entities/organizations:

#### Core Values:

All six core values are already mentioned in GCC.

#### **Core Principles:**

1. Zero tolerance to bribery or corruption in any form.

Doc. Title	GENERAL CONDITIONS OF CONTRACT FOR SUPPLY ORDERS	
Rev. No		Page 47 of 47

- 2. Committed to good corporate citizenship
- 3. Contribute to the **economic development of the communities** of the countries & regions we operate in.
- 4. No compromise on Safety
- 5. Our conduct shall be fair & transparent
- 6. Respect the human rights & dignity of our stakeholders
- 7. No unfair discrimination of any kind
- 8. Statements made to stakeholders shall be truthful & made in good faith
- 9. Not engage in any restrictive or unfair trade practice
- 10. Provide avenues for our stakeholders to raise concerns in good faith
- 11. Environment free from fear of retribution to deal with concerns that are raised
- 12. Expect the leaders to be **role model**
- 13. Comply with the laws of the countries in which we operate

## Gift Policy:

## Principles for acceptance of gifts/benefits -

A gift or benefit may be accepted only if it complies with all of the following principles:

- ✓ it does not influence,
- ✓ does not have the potential to influence, an employee in such a way as to compromise or appear to compromise integrity and impartiality
- ✓ does not create a conflict of interest or perception of conflict of interest;

## Principles for non-acceptance of gifts/benefits -

The gift or benefit may not be accepted or given if any of the following principles apply:

- ✓ causes the recipient or donor to act in partial manner in the course of duty
- ✓ apprehension of the recipient becoming **obligated to the donor**
- ✓ it is not offered openly
- ✓ if is an offer of money or something readily convertible to money (e.g. Shares)

#### Violation –

- 1. Not abiding with this policy would constitute violation of "Our Employees" Stakeholder group Clause "Gifts and Hospitality" of the Tata Code of Conduct (TCoC) 2015. Prompt action will be taken against violations.
- 2. Any deviation from this policy must be supported by appropriate rationale and must be duly approved by CEO who is also the Principal Ethics Officer. In any case, in dealing with such deviations, the spirit of the TCoC should in no case be compromised.

2. If it is determined that an employee / associate has violated this policy, appropriate action including termination of the employee's / associate's employment or association with TPNODL may be decided upon.

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED		
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)	TECHNICAL SPECIFICATIONS		
Doc. Title	SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUM) TRANSFORMER		
Doc. No:	ENG-HV-005		Eff. Date: 05.11.2021
Rev No:	00		Page 1 of 43
Prepared by:	Reviewed by:	Approved by:	Issued by:

## CONTENT

- 1.0 SCOPE
- 2.0 APPLICABLE STANDARDS
- 3.0 CLIMATIC CONDITIONS OF THE INSTALLATION
- 4.0 GENERAL TECHNICAL REQUIREMENTS
- **5.0 GENERAL CONSTRUCTIONS**
- 6.0 NAME PLATE AND MARKING
- 7.0 TESTS
- **8.0 TYPE TEST CERTIFICATES**
- 9.0 PRE-DESPATCH INSPECTION
- **10.0 INSPECTION AFTER RECEIPT AT STORE**
- 11.0 GUARANTEE
- 12.0 PACKING
- **13.0 TENDER SAMPLE**
- 14.0 TRAINING
- 15.0 QUALITY CONTROL
- **16.0 MINIMUM TESTING FACILITIES**
- **17.0 MANUFACTURING ACTIVITIES**
- 18.0 SPARES, ACCESSORIES AND TOOLS
- **19.0 DRAWING AND DOCUMENTS**
- 20.0 GURANTEED TECHNICAL PARTICULARS
- 21.0 SCHEDULE OF DEVIATIONS

Initiator

Property of TPNODL – Not to be reproduced without permission of TPNODL

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED		
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)	DNS		
Doc. Title	SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUM)		
	TRANSFORMER		
Doc. No:	ENG-HV-005	Eff. Date: 05.11.2021	
Rev No:	00		Page 2 of 43
Prepared by:	Reviewed by: Approved by:		Issued by:

## 1. SCOPE

- This Specification covers the technical requirements of design, manufacture, testing at manufacturer's works, packing forwarding, supply and unloading at site store and performance of Oil immersed, hermetically sealed, naturally cooled, Single Phase 11/√3kV/230V, 50Hz, outdoor type Distribution Transformer of 25KVA and 50KVA Ratings.
- 2. The transformer shall be complete with all components and accessories, which are necessary or usual for their efficient performance and trouble free operation under the various operating and atmospheric conditions specified in clause no 3.
- 3. Such of the parts that may have not been specifically included, but otherwise form part of the transformer as per standard trade and/or professional practice and/or are necessary for proper operation of transformer, will be deemed to be also included in this specification. The successful bidder shall not be eligible for any extra charges for such accessories etc. notwithstanding the fact that at the time of an initial offer bidder had segregated such items and quoted for them separately.

## 2. APPLICABLE STANDARDS

The equipment ( and the materials used ) covered by this specification shall unless otherwise stated, be designed, manufactured and tested in accordance with the latest editions of the following Indian standards & other relevant standards for components, BEE & CEA guidelines with latest amendment from time to time, thereof, some of which are listed below.

Indian Standards (IS)	Title
IS 1180: 2014	Outdoor Type Of Immersed Distribution Transformers up to and including 2500 KVA, 33 kV-Specification
IS 2026: 2011 (all parts)	Specification for Power Transformers
IS 104: 1979	Specification for ready mixed paint brushing zinc chrome, priming
IS 335: 2018	Specification for new insulating oil
IS 649: 1997	Testing for steel sheets and strips and magnetic circuits
IS 5: 2007	Specification for Colors for ready mixed paints and enamels
IS 1576: 1992	Solid Pressboard for Electrical Purposes Specification
IS 2099: 1986	Specification for bushings for alternating voltages above 1000 Volts
IS 2362: 1993	Determination at water content in oil by Karl in oil Fischer Method-Test Method
IS 3024: 2006	Grain oriented electrical steel, sheets and strips
IS 3347 (Part 1 & Part- 3): 1979	Dimensions for Porcelain Transformer Bushings for Use in Normal and Lightly Polluted Atmospheres – Part 1: Up to and including 1 KV

	Heepak.	HOD (Engineering)	Sandy 82.
Initiator			

TPNØDL						
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)						
Doc. Title	SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUM)					
	TRANSFORMER					
Doc. No:	ENG-HV-005 Eff. Date: 05.11.2021					
Rev No:	00 Page 3 of 43					
Prepared by:	Reviewed by:	Approved by:	Issued by:			

IS 4253 Part-2: 1980	Specification for cork composition sheets – Part 2: Cork and Rubber
IS 4257 (Part-1): 1981	Dimensions for Clamping Arrangements for Porcelain transformer Bushings Part 1 For 12 kV to 36 kV Bushings
IS 5082: 1998	Wrought Aluminum and Aluminum Alloy bars, Rods, Tubes, Sections, Plates and Sheet s for Electrical Applications
IS 5561: 1970	Specification for electric Power Connectors
IS 6103: 1071	Specification for Testing of specific resistance of electrical insulating liquids
IS 6600: 1972	Guide for loading of Oil immersed transformer
IS 6792: 1992	Method for Determination of Electric Strength of Insulating oil
IS 7404 (Part 1): 1991	Paper Covered conductors: Round conductors
IS 7421:1988	Specification for porcelain bushings for alternating voltages up to and including 1000kv
IS 8603 (Part-1): 1977	Dimensions for porcelain Transformer Bushings for use in Heavily Polluted Atmospheres - Part 1: 12 kV and 17.5 kV bushings
IS 9335: 1979	Specification for Cellulosic Papers for Electrical Purposes
IS 10028: 1981	Code of Practice for Selection, Installation and maintenance of Transformers
IS 11149: 1984	Specification for rubber gaskets
IS 12444: 1988	Specification for Continuously Cast and Rolled Electrolytic Wire Rods for Electrical Conductors
IS/IEC 60947 (Part-1 & 2)	Specification for LV Switchgear & Control gear
IS 6160	Rectangular electrical conductors for electrical machines
IS 13964: 1994	Methods of measurement of transformer and reactor sound levels
IS 60529	Degree of protection provided by enclosure
IS 816	Welding of mild steel
CEA -2008	Guidelines for specifications of energy efficient outdoor type single and three phase distribution transformers
IS 6262: 1971	Method of test for power factor and dielectric constant of electrical insulating liquids
IS 16659: 2017	Fluids For Electro technical Applications - Unused Natural esters for electrical purposes
IS 16081: 2013	Insulating liquids - Specifications for. Unused synthetic organic esters for Electrical purposes
IEC 60156: 1995	Method of determination of electric strength of insulating oils
IEC 60296: 2003	Specification for unused mineral insulating oils for transformers and switchgear
IEC 60529: 2001	Degrees of protection provided by enclosures (IP Code)
IS 1852	Rolling and cutting tolerances for hot rolled steel products

Initiator HOD (Engineering)

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED							
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)		TECHNICAL SPECIFICATIONS						
Doc. Title	SPEC	SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUM)						
	TRANSFORMER							
Doc. No:	ENG-HV-005 Eff. Date: 05.11.2021							
Rev No:	00				Page 4 of 43			
Prepared by:	Reviewed by:	Ap	proved by:			Issued by:		

# 3. CLIMATIC CONDITIONS

1. Maximum Ambient Temperature 50°c 2. Maximum daily average ambient temperature 40°c 3. Minimum Ambient Temperature 2°c 4. Maximum humiditv 99.7% 5. Minimum humidity 15% 6. Average Annual Rainfall 1800mm 7. Average wind speed prevailing in the area 200kmph 8. Average Thunderstorms prevailing in the area 70 days per annum 9. Average Dust storms prevailing in the area 20 days per annum 10. Average number of rainy days per annum 160 11. Maximum Altitude above sea level 1200m 12. Rainv months June to October

Where the work will take place includes coastal areas, subject to high relative humidity, which can give rise to condensation. Onshore winds will frequently be salt laden. On occasions, the combination of salt and condensation may create pollution conditions for outdoor insulators. Some places are in heavily industrial polluted areas. Therefore, Outdoor material and equipment shall be designed and protected for use in exposed, heavily polluted, salty, corrosive and humid coastal atmosphere. The design of the equipment and accessories shall be suitable to withstand seismic forces corresponding to an acceleration of 0.3g.

SI.No.	Description	Units	Red	quirements
1	Continuous Rated Capacity		25KVA	50KVA
2	Application		Outdoor	Outdoor
3	Rated Voltage	kV	12	12
4	Polarity		Additive	Additive
5	Service Voltage HV	kV	11/√3	11/√3
6	Service Voltage LV	V	230	230
7	Line Current HV	А	3.94	7.87
8	Line Current LV	А	108.7	217.4
	Number of Phases on HV		Single	Single
9	and LV			_
10	Frequency	Hz	50±5%	50±5%
11	Type of Cooling		ONAN	ONAN
	Noise level at Rated voltage	dB	48	48
12	and frequency			
	Permissible Temperature			
13	Rise over ambient of:			
	Of top oil measured by	°C	35	35
13.1	thermometer			
	Of winding measured by	°C	40	40
13.2	Resistance			

# 4. GENERAL TECHNICAL REQUIREMENTS

Initiator

HOD (Engineering)

andra BD.

TECHNICAL SPECIFICATIONS					
SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUM)					
TRANSFORMER					
ENG-HV-005 Eff. Date: 05.11.2021					
00 Page 5 of 43					

	Maximum Losses at 50%	W	110	210
14	loading at 75°C	vv		210
17	Maximum Losses at 100%	W	300	590
15	loading Wat at 75°C	••		000
	Short Circuit impedance	%	4	4
	voltage at 75°C (±10 %			
16	tolerance allowed)			
17	Percentage Regulation	%	4	4
18	Impulse withstand voltage	kVp	75	75
	Insulation Class		A	A
	Power frequency withstand	kV	28	28
19	voltage HV			
	Power Frequency withstand	kV	3	3
20	voltage LV			
	Permissible Voltage		+12.5% to – 12.5%	+12.5% to - 12.5%
	Fluctuation (without			
21	affecting the performance)	<b>T</b> ! .	4.0	4.0
	Normal Flux Density (at	Tesla	1.6	1.6
22	rated voltage and frequency)			
22	Maximum flux density	Tesla	1.9	1.9
	(Increase of +12.5%	1 6314	1.5	1.9
	combined voltage and			
	frequency variation from			
	rated voltage and			
23	frequency)			
24	Maximum current density	A/mm	1.6	1.6
25	Minimum clearances in air:			
25.1	HV phase to Earth	mm	140	140
25.2	LV phase to Earth	mm	40	40
26	HV Bushings	kV	12	12
27	LV Terminal Bushings	kV	1	1

# 5. GENERAL CONSTRUCTION

- 1. The transformer shall be double wound, Aluminium coil, oil immersed, naturally cooled (ONAN) and hermitically sealed type with round tank.
- 2. The transformer shall be suitable for service with fluctuations in supply voltage up to plus 12.5% to minus 12.5%.
- 3. The transformer shall be designed suitable for service life of 25 years.
- 4. The transformer and accessories shall be designed to facilitate trouble free operation, inspection, maintenance and repairs under the various operating and atmospheric conditions specified in clause no 3.

	Heepak.	HOD (Engineering)	Sandy B.D.
Initiator	88 - G		

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED						
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)		TECHNICAL SPECIFICATIONS					
Doc. Title	SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUM)						
	TRANSFORMER						
Doc. No:	ENG-HV-005 Eff. Date: 05.11.2021						
Rev No:	00 Page 6 of 43						
Prepared by:	Reviewed by:	Approved by: Issued by:					

- 5. The design shall incorporate every precaution and provision for the safety of the equipment as well as staff engaged in operation and maintenance of the equipment
- 6. All outdoor apparatus of the transformer, including bushing insulators with their mountings, shall be designed so as to avoid any accumulation of water
- 7. Transformer shall be designed compatible for both mineral oil and ester oil

# 5.1 Core

- 1. Transformer core shall be wound type, constructed from high grade cold rolled, nonageing, grain oriented, silicon steel lamination which shall be property annealed (under inert atmosphere, it required) to relieve stresses
- 2. The core shall have low loss and good gran properties
- 3. The core thickness should be 0.23mm or less and grade should be M3 or better
- 4. Only one grade and one thickness of core shall be accepted and mixing of different grades shall not set allowed
- 5. The complete design of the core must ensure maximum permanency of the core losses without continuous working of the transformers
- 6. All core clamping channel and bolts shall be effectively insulated. It should be coated with hot oil proof insulation, bolted together with frames to prevent vibration and noise.
- 7. The value of the maximum flux density allowed in the design and grade of lamination used shall be clearly stated. The vendor shall submit the calculations in support of the same.
- 8. The handling of core lamination and stacking should be smooth and uniform.
- 9. The transformer shall be suitable for continuous service without damage under "over fluxing" where the ratio of voltage over frequency exceeds the corresponding ratio au rated voltage and rated frequency up to 12.5% and the core shall not get saturated. The BH graph to be submitted by bidder for material.
- 10. The No Load current shall not exceed 3% of the Full Load current and will be measured by energizing the transformer at rated voltage and frequency. Increase of 12.5% of rated voltage shall not increase the no load current by 6% maximum of full load current.

	Heepak.	HOD (Engineering)	Sandy 82.
Initiator	et 12		

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED						
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)		TECHNICAL SPECIFICATIONS					
Doc. Title	SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUM)						
	TRANSFORMER						
Doc. No:	ENG-HV-005 Eff. Date: 05.11.2021						
Rev No:	00			Page 7 of 43			
Prepared by:	Reviewed by:	Approved by:		Issued by:			

- 11. The bidder shall be required to submit the following documents in regard to procurement of core material during stage Inspection:
  - Invoice of supplier Mill's test certificate Packing list Bill of landing Bill of entry certificate by custom (if required) Description of material, electrical analysis, physical inspection certificate for surface defects, thickness and width of material.
- 12. The bidder shall offer the core for inspection and approval of TPNODL during the manufacturing stage. Heavy penalty or black listing shall be imposed on the bidders using defective CRGO sheets. I.e. in case of non-conformance w.r.t. TPNODL Specifications.
- 13. Transformer core assembly shall have enclosed hooks for lifting arrangement.
- 14. Bidder shall provide the below details in below table

SI.No.	Description	Units	As furnished by bidder
	Magnetizing (No Load)		
1	Current		
	90% Voltage	%	
	100% Voltage	%	
	112.5% Voltage	%	
2	Core grade & Make		
3	Thickness of Core	mm	
4	Core Diameter	mm	
5	Gross core area	Sq.mm	
6	Net core area	Sq.mm	
7	Flux density calculated	Tesla	
8	Over fluxing without saturation(BH Curve to be submitted)	Tesla	
9	Mass of Core	Kg	
10	Loss per kg of core at the above specified flux density	Watt	
11	Core window height	mm	
12	Center to center distance of the core	mm	
13	Mass of core lamination(min.)	kg	
14	Make of core offered		

	Heepak.	HOD (Engineering)	Sandy BD
Initiator			

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED TECHNICAL SPECIFICATIONS							
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)								
Doc. Title	SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUM)					(ALUMINIUM)		
	TRANSFORMER							
Doc. No:	ENG-HV-005				Eff. Date:	05.11.2021		
Rev No:	00			Page 8 of	43			
Prepared by:	Reviewed by:	Approv	ed by:			Issued by:		

#### **5.2 Winding Connections**

- 1. Primary and secondary winding shall be constructed from high conductivity (Aluminium conductors), Double Paper Covered (DPC) Aluminium conductor with 60% overlap.
- 2. The conductor should be drawn uniformly without any deformation and any burr.
- 3. No metallic or non-metallic dust should be present between the DPC conductors.
- 4. The current density for HV and LV winding should not be more than 1.6 Ampere per sq.mm.
- 5. The insulation between core and bolts and core and damps shall withstand 2.5 kV for one minute.
- 6. Proper bonding of inter layer insulation with the conductor shall be ensured.
- 7. All turns of windings shall be adequately supported (by which material) to prevent movement. The core/coil assembly shall be securely held in position to avoid any movement under short circuit conditions.
- 8. The joints in the winding shall be avoided but if it is necessary then, these shall be properly brazed and the resistance of the joints shall be less than that of parent conductor. Crimping is not allowed at any joints.
- 9. LV winging shall be such that neutral formation is at the top.
- 10. Bidder shall provide the below details in below table

SI.No.	Description	Units	As furnished by bidder
1	HV conductor grade		
2	Diameter of HV conductor(Bare)	mm	
3	Diameter of HV conductor(DPC)	mm	
4	Conductivity of HV conductor	%	
5	Purity of HV conductor	%	
6	No. of HV Turns	Nos.	
7	Current density of HV winding (Calculated)		
8	LV conductor grade		
9	Diameter of LV conductor(Bare)	mm	
10	Diameter of LV conductor(DPC)	mm	
11	Conductivity of LV conductor	%	
12	Purity of LV conductor	%	

	Heepak.	HOD (Engineering)	Sandy BD.
Initiator			

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED TECHNICAL SPECIFICATIONS				
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)					
Doc. Title	SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUM)				
	TRANSFORMER				
Doc. No:	ENG-HV-005	Eff. Date: 05.11.2021			
Rev No:	00	Page 9 of 43			
Prepared by:	Reviewed by:	Issued by:			

13	Resistance of windings al 20 degree C	
	HV winding	ohm
	LV winding	ohm
14	No. of LV turns	Nos.
15	Current density of LV winding (Calculated)	
16	No. of parallels	
17	Wt. of the LV winding Aluminium without insulation	kg
	Wt. of the HV winding Aluminium	kg
18	without insulation	
19	No. of LV coils	
20	No. of HV coils	
21	Height of LV winding	mm
22	Height of HV winding	mm
23	ID of HV winding	mm
24	OD of HV winding	mm
25	ID of LV winding	mm
26	OD of LV winding	mm
27	Thickness of the duct in LV winding	mm
28	Thickness of the duct in HV winding	mm
29	Thickness of the duct between HV & LV	mm
30	Make of the Aluminium windings	

# 5.3 Insulating papers and Insulating Pressboards

- 1. The bidder shall submit characteristics along with make for all the type of insulation papers and Pressboards to be used with the offer.
- 2. Inter layer insulation both for HV and LV windings shall be Epoxy diamond dotted Kraft paper and compressed pressboard of make (refer Clause no.5. 19) subject to approval of TPNODL.
- 3. For Winding insulation, only Double Paper Covered insulation is acceptable with laying in opposite direction to each other and each paper must have overlapping more than 60% of its width.
- 4. Kraft paper and Pressboard should be made of pure Cellulose from soft wood pulp manufactured from sulphate process. No additive, adhesive or coloring matter shall be present
- 5. Kraft paper and Pressboard should be of minimum class: A (105°C) or better insulation material.

	Heepak.	HOD (Engineering)	Sandy B.D.
Initiator			

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED				
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)	TECHNICAL SPECIFICATIONS				
Doc. Title	SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUM)				
	TRANSFORMER				
Doc. No:	ENG-HV-005	Eff. Date: 05.11.2021			
Rev No:	00	Page 10 of 43			
Prepared by:	Reviewed by: Approved by:		Issued by:		

- 6. All spacers, axial wedges/runners used in windings shall be made of pre-compressed solid pressboard.
- 7. All axial wedges/runners shall be properly milled to dovetail shape so that they pass through the designed spacers freely.
- 8. Insulation shearing, milling and punching operations shall be carried out in such a way that there should not be any burr, sharp edges and dimensional variations.
- 9. Kraft paper self-adhesive tape to be used for bonding of insulating paper layer spanner and paperboards that are immersed in the oil filled transformer.
- 10. Below required values could be verified if required at any stage of the inspection and I should fulfill the requirement as per below table:

Characteristics	Kraft Paper	Pressboard (all sizes)	
Dimension	As specified by bidder with	As specified by bidder with	
	±5% tolerance	tolerance as per IS1576	
Apparent Density	>0.80 g/cm <sup>3</sup>	As per IS 1576 w.r.t Thickness	
pH of Aqueous extract	6-8%	6-8%	
Electrical strength			
1) In air	7kV/mm	12kV/mm	
2) In oil		35kV/mm	
Ash content	1% max	0.7 max	
Moisture content	8% max	8% max	
Oil absorption		9% min	
Heat stability	As per IS 9335-part 3	As per IS 1576	
Tear index	As per IS 9335-part 3	As per IS 1576	

- 11. Bidder has to submit the test certificates as per IS-9335, IS-1576 for all type of insulating materials covering above stated parameters along with below parameters during stage inspection:
  - 1. Substance (Grammage) (g/m3)
  - 2. Compressibility
  - 3. Tensile strength
  - 4. Conductivity of water extract
  - 5. Shrinkage in air
  - 6. Flexibility
  - 7. Cohesion between plies
  - 8. Elongation
  - 9. Air permeability
- 12. Bidder shall provide the below details in below table

	Heepak.	HOD (Engineering)	Sandy 82.
Initiator	et 12 - 12		

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED TECHNICAL SPECIFICATIONS				
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)					
Doc. Title	SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUM)				
	TRANSFORMER				
Doc. No:	ENG-HV-005 Eff. Date: 05.11.2021				
Rev No:	00	Page 11 of 43			
Prepared by:	Reviewed by:	Approved by: Issued by:			

SI. No.	Description	Unit	As furnished by bidder
1.	DPC Paper for HV and LV conductors	[	
	Type of DPC Paper		
	Make of DPC Paper		
	Thickness DPC Paper	mm	
	Percentage Overlapping (not less than 60%)		
2.	Type of Paper for Interlayer Insulation		
	Make of Paper for Interlayer Insulation		
	Thickness of Paper for Interlayer Insulation	mm	
3.	Type of Paper for Insulation Between HV		
	and LV winding		
	Make of Paper for Insulation Between HV and LV winding		

	Heepak.	HOD (Engineering)	Sandy BD.
Initiator			
millator			

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED TECHNICAL SPECIFICATIONS							
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)								
Doc. Title	SPECIFI	SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUM)				(ALUMINIUM)		
	TRANSFORMER							
Doc. No:	ENG-HV-005	ENG-HV-005				Eff. Date:	05.11.2021	
Rev No:	00		Page 12 of 43					
Prepared by:	Reviewed by:	Appr	oved by:			Issued by:		

]	Thickness of Paper for Insulation Between	mm		
	HV and LV winding (for all sizes).			
4	Type of Pressboards used for Insulation	<b>-</b>		
	Between HV and LV winding	1		
	Make of Pressboards used for Insulation	Í		
	Between HV and LV winding			
	Thickness of Pressboards for Insulation	mm	· · ·	
	Between HV and LV winding (all size)			
5.	Type of Paper used for insulation between core and LV		· · · · · · · · · · · · · · · · · · ·	
	Make of Paper used for insulation between core and LV			
	Thickness of Paper used for insulation		1	
	between core and LV (All sizes)			
6.	Type of Pressboard used for insulation			
	between core and LV			
	Make of Pressboard used for insulation			
	between core and LV			
	Thickness of Pressboard used for insulation			
	between core and LV (All sizes)			
7.	Material used for top and bottom yoke			
	insulation			
•	Make of material used for top and bottom			
	yoke insulation	+		
	Thickness of material used for top and bottom use inputation	mm		
8.	bottom yoke insulation			
Ο.	Type of material used for Spanner, wedge and Axial for insulation			
	Type of material used for Spanner, wedge			·
	and Axial for insulation			
	Thickness of material used for Spanner,			
	wedge and Axial for insulation (all sizes)		•	

# 5.4 Losses

- 1. The bidder shall guarantee No load loss (Iron loss at rated voltage and frequency) and full load Loss (at 75°C) without any positive tolerance.
- 2. The bidder shall also guarantee the total loss at 50% and 100% load condition (at rated voltage and frequency and these should be within the limits of max mum total loss declared by TPNODL for both 50% and 100% loading values (as per table below.

	Heepak.	HOD (Engineering)	Sandy B.D.
Initiator			
	Property of TPNODL - Not to h	e reproduced without permissi	on of TPNODI

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED				
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)	TECHNICAL SPECIFICATIONS				
Doc. Title	SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUN				
	TRANSFORMER				
Doc. No:	ENG-HV-005		Eff. Date: 05.11.2021		
Rev No:	00		Page 13 of 43		
Prepared by:	Reviewed by:	Approved by:	Issued by:		

Description	Units	Rating		
		25 kVA	50 kVA	
Maximum Losses at 50% loading at 75°C	Watt	110	210	
Maximum Losses at 100% loading at 75°C	Watt	300	590	

No positive tolerance shall be allowed on the losses as mentioned above. However, bidder can offer losses less than specified but no consideration in cost will be given for the same.

- 3. The successful bidder shall guarantee the quoted losses for at least five years. If at any point of time during operation if it is found that the total losses at 50% and 100% load are more than the values given in specifications, then bidder shall be liable to pay a fine of Rs. 250 per watt to the amount by which losses at 50% loading and 100% loading increase with respect to the values given in specifications.
- 4. During testing at Bidder's/Third party works if it is found that the actual measured losses are more than the values quoted by the Bidder TPNODL shall have the right to reject the complete lot
- 5. During testing at Bidder's/ third party works, if the temperature rise exceeds the specified values, the entire lot shall be rejected by TPNODL.
- 6. During testing, if the impedance values differ from the guaranteed values including tolerance, the entire lot shall be rejected by TPNODL.
- 7. Transformer losses shall be checked on any one of DT from supplied lot at TPNODL workshop. If it is found that the actual measured losses are more than the values quoted by the Bidder, TPNODL shall have the right to reject the complete lot.
- 8. Transformer shall be designed for the efficiency Level of minimum 99.05% for loading range from 20% to 60% at unity power factor.
- 9. Percentage regulation shall be less than 4% at 0.8 power factor
- 10. Bidder shall provide the below details in below table:

	Heepak.	HOD (Engineering)	Sandy 82.
Initiator			

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED					
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)		TECHNICAL SPECIFICATIONS				
Doc. Title	SPECIFI	SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUM)				
	TRANSFORMER					
Doc. No:	ENG-HV-005	ENG-HV-005				
Rev No:	00	00				
Prepared by:	Reviewed by: Approved by:		Issued by:			

SI.	Description	Unit	As furnished by
No.			bidder
1	No Load iosses	Watt	
2	Load losses at 50%loading at 75° C	Watt	
3	Load losses at 100% loading at 75° C	Watt	
4	Total losses at 50%load at 75° C	Watt	
5	Total losses at 100% load at 75° C	Watt	
6	Efficiency at 75 deg. C		
7	Efficiency at Unity P.F.		
7.1	100% load	%	
7.2	80% load	%	
7.3	60% load	%	
7.4	40% load	%	
7.5	20% load	%	
8	Efficiency at 0.8 P.F.		
8,1	100% load	%	
8.2	80% load	%	
8.3	60% load	%	
8.4	40% load	%	
8.5	20% load	%	
9	Regulation at :		
9.1	Unity P.F. at 75 deg. C	%	
9.2	0.8 P.F. at 75 deg. C	%	
9.3	% Impedance at 75 deg. C	%	

# 5.5 Transformer tank & Tank construction

1. The transformer tank shall be of robust construction, round in shape and shall be built up of electrically tested welded mild steel plates.

2. The tank shall be fabricated by welding at corners. No horizontal or vertical joints in tank side walls and its bottom or top cover shall be allowed.

3. All welding operations should be carried by qualified welders (performance qualification certificates to the customer) as per the relevant ASME standards and a copy of the welding procedure has to be submitted to TPNODL at the time of drawing approval.

	Heepak.	HOD (Engineering)	Sandy BD.
Initiator			

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED TECHNICAL SPECIFICATIONS							
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)								
Doc. Title	SPECIFICATIO	N OF	25KVA	AND	50KVA	SINGLE	PHASE	(ALUMINIUM)
	TRANSFORMER							
Doc. No:	ENG-HV-005					Eff. Date:	05.11.2021	
Rev No:	00					Page 15 of	f 43	
Prepared by:	Reviewed by:	Approv	ed by:			Issued by:		

4. The thickness of tank should be as below:

For top and bottom plate: 3.15 mm (min.) For Sides: 2.5 mm (min.)

5. The circular bottom plate edges of the tank should be folded upward, for at least 25 mm, to have sufficient overlap with vertical side wall of transformer so that oil shall not reach the bottom surface to avoid oil leakage.

6. The tank cover shall have plasticized surface at the top to guard against birds faults. Alternately, suitable UV resistant polymeric insulating shrouds (Height minimum-300mm) shall be provided on the bushing terminals.

7. The tank cover shall be conical shape (slope of at least 15 degree taking horizontal plane as reference).

8. The tank cover should be fixed to the tank through Anti-theft / shear bolt arrangement to prevent theft.

9. There must be sufficient space from the core to the top cover to take care of oil expansion. The oil volume inside the tank shall be such that even under the extreme operating conditions, the pressure generated inside the tank does not exceed 0.4 kg/sq. cm positive or negative and the tank shall be of adequate mechanical strength to withstand it.

10. The transformer should be capable of withstanding pressure of 0.8kg/sq.cm and a vacuum of 0.7kg/sq.cm of mercury for 30 minutes and there should be no deformation in tank.

11. The tank design shall be such that the core and the windings can be lifted freely without dismantling the bushings.

12. All joints of tank and fittings shall be oil tight and free from bulging.

13. Minimum oil level mark shall be embossed inside the tank (at 25° C).

14. The tightening torque chart to be provided for all bolts used in specific rating. This shall be submitted along with each rating drawings.

#### Lifting lugs

15. The transformer shall be provided with two permanent lifting lugs (Enclosed type) of MS plate for lifting the transformer bodily.

16. The location of lifting lugs shall be such that the clearance between lifting chain and nearest part of bushing shall be at least 100 mm.

17. There shall be facilities for lifting the core coil assembly separately.

	Heepak.	HOD (Engineering)	Sandy 82.
Initiator			

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED TECHNICAL SPECIFICATIONS				
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)					
Doc. Title	SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUM)				
	TRANSFORMER				
Doc. No:	ENG-HV-005		Eff. Date: 05.11.2021		
Rev No:	00	Page 16 of 43			
Prepared by:	Reviewed by:	Issued by:			

18. The lifting lugs shall be capable of withstanding two times of the total weight of the transformer.

19. Calculation sheet for Lifting lug design to be submitted by Bidder.

20. Thickness of MS plate for lifting lugs shall be minimum 5mm or more as per calculations.

#### **Mounting Lugs**

21. The transformer shall be provided with two mounting lugs (made of Steel of 5mm thickness) suitable for fixing the transformer to a single pole by means of 2 bolts of 20 mm dimeter as per the calculation.

22. The mounting lugs faces should be in one plane.

23. Calculation sheet for mounting lug design to be submitted by Bidder.

24. Bidder shall provide the transformer size and clearances in below table:

SI.	Description	Unit	As furnished by
No.			bidder
1	Transformer overall Dia x Height	mm x mm	
2	Only Tank overall Dia x Height	mm x mm	
3		mm x mm	
	Cable box overall LxWxH	x mm	
4	Clearances		
4.1	Core and LV	mm	
4.2	LV and HV	mm	
4.3	HV Phase to Body	mm	
4.4	Between HV winding and Yoke	mm	
4.5	Between LV winding and Yoke	mm	
4.6	Between yoke and inside of tank to	mm	
	cover		
4.7	Between yoke and bottom	mm	
4.8	Any point of winding to tank	mm	
5	Calculated Impedance	%	
5.1	HV to Earth Creepage distance in oil		
5.2	LV to Earth Creepage distance in oil		
6	Make of Tank sheet		

# 5.6 Gasket

	Heepak.	HOD (Engineering)	Sandy BD.
Initiator			(70)(0.0)

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED						
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)		TECHNICAL SPECIFICATIO	NS				
Doc. Title	SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUM)						
	TRANSFORMER						
Doc. No:	ENG-HV-005 Eff. Date: 05.11.2021						
Rev No:	00	Page 17 of 43					
Prepared by:	Reviewed by:	Issued by:					

1. Cork rubber gaskets: conforming to Type C, grade RC70 as per IS 4253 (Part-2) shall be provided for all oil bearing & water ingress resistant requirements for components like HT LV bushings, LV terminal box, terminal box cover etc.

2. Nitrile/Neoprene rubber gaskets: conforming to Type V as per IS 11149 shall be provided for bushing oil gaskets and tank cover.

- 3. Joint free Gasket to be used only.
  - 4. Cork sheet, Nitrile/Neoprene rubber gaskets shall be free from cracks, pinholes and shall be capable of being cut or punched without crack or tearing.

#### 5.7 Bushings and terminal connectors

- 1. HT Bushings (12 kV/250 A):
  - i. The bushings shall be two part and outdoor type external part shall be made of porcelain material and rods and nuts (Tightening Nut along with Check Nut) shall be made of tinned brass material.
  - ii. The HV bushings shall be fixed to the top cover
  - iii. The HV bushings shall have arcing horns.
  - iv. IS to be followed: IS 8603(Part-I) and IS 2099.
  - v. The HV bushing shall be fitted with Polymeric molded heat shrinkable insulating covers suitable for protection of the HT bushing connector.
  - vi. Tinned Brass/ bimetallic connectors shall be provided connected on HV bushing rods suitable for bare dog conductor connections in horizontal & vertical direction.
- 2. LT Bushings (1kV/250A):
  - i. The bushings shall be of outdoor type made of porcelain material and rods and nuts (Tightening Nut along with Check Nut) shall be made of tinned brass material.
  - ii. IS to be followed: IS 3347(Part-I) and IS 7421(latest amendment of IS).
  - iii. LV bushings shall be provided within cable box.
- 3. Bidder to give the details of Maker.

#### 5.8 LV box with MCCB

1. LV box should made of Mild Steel of 2.2mm thickness with suitable handle and front cover shall have antitheft hinge arrangement with side opening angle of 150degree (min.).

2. The Box cover shall be with bend edges such that it shall protect the gasket on three sides.

3. Door in Door system to be provided. Small Door shall be designed for MCCB operation only. Both Doors shall have rain shed and Magnetic latch arrangement with key-locking arrangement

	Heepak.	HOD (Engineering)	Sandy BD.
Initiator			

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED					
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)		TECHNICAL SPECIFICAT	IONS			
Doc. Title	SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUM)					
	TRANSFORMER					
Doc. No:	ENG-HV-005 Eff. Date: 05.11.2021					
Rev No:	00	Page 18 of 43				
Prepared by:	Reviewed by:	Issued by:				

4. The Single phase MCCB box shall be provided with suitable size of AI bus bar w.r.t minimum current density (Calculated) of 1 A / sq.mm. Inside for further distribution of supply.

5. LV box shall be IP 55 and proper slope shall be provided so that water does not accumulate on cable box and ensure drainage of water.

6. LV box shall be fixed on the tank with minimum 06 nuts and bolts with rubberized cork sheet placed in between them, in such a way that they can be completely removed whenever required.

7 The MCCB make must be of as per clause 5.19 mounted in vertical position.

8. Arrangement in the box shall be N-Ph from left to right when viewed from front

9. Neutral bus bar should be extended and taken out (at least 40 mm) of box on a bolt of M10 size and it should be insulated from body. Nuts with bimetallic washers shall be provided on it for earthing.

10. The rating of MCCB box of distribution box shall be as per below:

Rating of Transformer	Rating of MCCB (Ics=Icu)	No. of Half Punched/Knock out type holes to be provided in Gland plate for 2C X 25 sq.mm armored cable
25kVA	125A, 10kA	8nos. (Dia 20.5mm)
50kVA	250A, 10kA	15nos. (Dia 20.5mm)

- 11. The outgoing bus bars should be provided with AL lugs (Size for 2CX25 sq.mm cable), electroplated spring washer, nuts and bolts.
- 12. Gland plates shall be mounted separately with nut & bolt arrangement and gasket in between them.
- 13. Epoxy Insulators shall be provided in LV box to support LV bus bar.
- 14. Painting of the Box to be done as per clause 5.14.
- 15. Insulated Flexible Cu Wire with Cu Lugs to be used to connect MCCB with both the terminals i.e. phase and neutral. Nominal Size of Cable is as below:

35sq.mm multi strand Cu Cable for 25KVA DT

95sq.mm multi strand Cu Cable for 50KVA DT

16. Bus bar shall have 8nos. holes (for 25KVA) and 15nos. (for 50KVA) of hole size 10mm at min 30mm gap (hole center to hole center). Nut-bolts of size M10 with washers shall be provided on each holes.

# 5.9 EQUILISING/EQUIPOTENTIAL STRIP

1. The Transformer top cover shall be connected at two places (diagonally opposite with each other) with the tank by tinned copper strip (30mm wide, 0.7mm thick).

	Heepak.	HOD (Engineering)	Sandy BD.
Initiator			

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED TECHNICAL SPECIFICATIONS					
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)						
Doc. Title	SPECIFICATIO	N OF 25KVA AND	D 50KVA	SINGLE	PHASE	(ALUMINIUM)
	TRANSFORMER					
Doc. No:	ENG-HV-005 Eff. Date: 05.11.2021					
Rev No:	00			Page 19 of 43		
Prepared by:	Reviewed by:	Approved by:		Issued by:		

2. The strip should touch bare surface of tank in order to ensure proper electrical connection of tank body with top cover with the strip.

#### 5.10 Earthing Connections

#### NEUTRAL EARTHING:

1. The provision for HV side earthing connection shall be provided with 25 x 6mm GI flat with insulated mounting support.

2. The LV side neutral bushing shall be used for neutral earthing.

#### **BODY EARTHING:**

Two body earthing terminals, located on the lower side of the transformer, diagonally opposite to each other of M12 size (taken 50mm out of tank) shall be provided on Transformer tank with Bolt.

#### 5.11 Oil

Note: Default Oil shall be Mineral Oil only if not specified/asked for other oil.

Selection of Oil i.e. Mineral Oil, Natural Ester oil or Synthetic Ester Oil will vary as per tender requirements and as per approval of TPNODL Requirements is given as below:

Mineral Oil: In case of Mineral Oil below are the requirements to be fulfilled:

- 1. All transformers shall be filled with new, unused, clean, standard mineral oil in compliance with IS 335 and type 2/IEC 296 and shall be free from all traces of polychlorinated biphenyl (PCB) compounds.
- 2. The use of recycled oil is not acceptable.
- 3. Oil shall be filled under vacuum before filling it shall be filtered and tested (as per IS 6103).
- 4. The test parameters should be as per the table below:

Test parameters	Values
Break Down Voltage (min)	60 kV
Water content ppm, (max.)	20 ppm
Specific resistance (min.) ( at 27 °C )	2.5x10 <sup>12</sup> ohm-cm

Ester Oil: In case of Natural Ester oil or Synthetic Ester Oil below are the requirements to be fulfilled:

All transformers shall be filled to the required level with new, unused, Natural or Synthetic Ester as per TPNODL approval in compliance with Specification. The use of recycled ester oil is not acceptable. Ester shall be filtered and tested for break down Voltage (BDV) and moisture content before filling. Ester shall be filled under vacuum. The Dielectric strength and water content shall meet the requirement. Ester oil shall be procured from approved vendor of TPNODL only.

	Heepak.	HOD (Engineering)	Sandy B.D.
Initiator			

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED TECHNICAL SPECIFICATIONS							
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)								
Doc. Title	SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUM)							
	TRANSFORMER							
Doc. No:	ENG-HV-005 Eff. Date: 0					05.11.2021		
Rev No:	00				Page 20 of 43			
Prepared by:	Reviewed by:	Approv	ed by:			Issued by:		

# Bidder has to provide the oil data in below table:

SI. No.	Description	Unit	As furnished by bidder
1	Type of oil		
2	Oil Qty. for first filling	Ltr.	
3	Grade of Oil		
4	Maker's name		
5	BDV at the time of first filling	kV	

# 5.12 Pressure Release Device

- 1. The transformer shall be equipped with a self-sealing pressure release device designed to operate at a minimum pressure of 8PSI (0.564 kg/sq.cm).
- 2. The pressure release device shall be provided in the low voltage terminating portion of the tank above top oil level.

# 5.13 Fasteners

- 1. All the bolts or studs shall be at least 6 mm in diameter except when used for small wiring terminals.
- All nuts/bolts/washers exposed to atmosphere shall be as follows: Size 12mm (or below): Stainless Steel Above 12mm: Steel with antirust coating , Hot dip galvanized
- 3. All ferrous bolts, nuts and washers placed in outdoor positions shall be hot dip galvanized to prevent corrosion (except high tensile steel bolts and spring washers which shall have electrolytic action between dissimilar metals).
- 4. In case the galvanization is removed due to welding or manufacturing, the parts should be properly cleaned and painted to avoid exposure to atmosphere.
- 5. Taper washers shall be provided where necessary. Protective washers of suitable material shall be provided on front and back of the securing screws.
- 6. Each bolt shall project at least one thread but more than three threads through the nut. If bolts and nuts are placed so that they are inaccessible by means of ordinary spanners, special spanners shall be provided. The length of the screwed portion of the bolts shall be such that no screw thread may form part of a shear plane between members.

# 5.14 Surface preparation and Painting

1. The paint shall be applied by airless spray.

	Heepak.	HOD (Engineering)	Sandy BD.
Initiator			

Property of TPNODL – Not to be reproduced without permission of TPNODL

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED							
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)		TECH	INICAL S	PECIF	ICATION	IS		
Doc. Title	SPECIFICATIO	SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUN				(ALUMINIUM)		
	TRANSFORMER							
Doc. No:	ENG-HV-005					Eff. Date: 05.11.2021		
Rev No:	00				Page 21 of 43			
Prepared by:	Reviewed by:	Approv	ed by:			Issued by:		

- 2. Steel surfaces shall be prepared by shot blast cleaning (IS-9954) to grade Sq.2.5 of ISO 8501-1 or chemical cleaning including phosphating of the appropriate quality (IS 3618).
- 3. Heat resistant (Hot oil proof) paint shall be used for the inside surface and whereas for external surface one coat of thermos setting powder.

Paint or one coat of epoxy primer (zinc chromate) followed by two coats of polyurethane (P.U.) base paint. as per table given below:

S.No.	Paint type (should be UV restraint, non-fading)	Area to be painted	No of coats	Total dry film thickness (min); micron
1.	Thermosetting powder	Inside	01	30
	paint	Outside	01	60
2.	Liquid Paint			
a.	Epoxy (primer)	Outside	01	30
b	P.U. Paint (finish paint)	Outside	02	25 (each)
С.	Hot oil resistant paint	Inside	01	35

The two coats shall be of oil and weather-resistant nature with final coat as flossy and non-fading paint of shade 631 as per IS 5 or RAL 7032.

The dry film thickness shall not exceed the specified minimum dry film thickens by more than 25%. Any damaged part shall be cleaned to bare metal with an area extending 25 mm around its boundary. A priming coat shall be immediately applied followed by full paint finish equal to that originally applied and extending 50 mm around the perimeter of the original damage. The repainted surface shall present a smooth surface which shall be obtained by carefully chamfering the paint edges before and after priming.

Painting shall not affect by weather changes & performance against pilling out or fading etc. to be guaranteed for 5 Years.

# 5.15 Radio Interference

When operated at voltages up to 12.5% in excess of the normal system rating, transformers shall be substantially free from partial discharges (i.e. corona discharges in either internal or external insulation) which are likely to cause interference with radio or telephone communication.

# 5.16 Overload Capacity

The transformer shall be suitable for loading as per IS 6600.

# 5.17 Load Management Signal Light

	Heepak.	HOD (Engineering)	Sandy B.D.
Initiator			

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED						
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)		TECHNICAL SPECIFICATIONS					
Doc. Title	SPECIFICATIO	SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUM)					
	TRANSFORMER						
Doc. No:	ENG-HV-005	Eff. Date: 05.11.2021					
Rev No:	00	Page 22 of 43					
Prepared by:	Reviewed by:	Approved by:	Issued by:				

A signal light shall be provided to give information about the loading condition of the transformer. It shall forewarn any overloading (not momentary overloading) problem at the installation.

The signal light mechanism shall not reset itself when the load drops from the overloaded condition.

The signal light shall remain lighted once the signal light contacts close due to overload and can be turned off only by manual operation.

# 5.18 Fittings

The following standard fittings shall be provided

- 1. Two earthing terminals with earthing symbol
- 2. Lifting lugs (2 Nos.) for complete transformer
- 3. HV side neutral earthing strip
- 4. Markings and Marking Plates (as specified in clause No.6) (Non detachable)
- 5. Pressure relief device
- 6. Top cover fixing clamps
- 7. Mounting lugs (2 Nos) and mounting provision for transformer
- 8. Bird guard
- 9. LV earthing arrangement
- 10. HV bushings with arcing horns 1 number (12kV/250 A)
- 11. HV Earth bushing-I number
- 12. LV bushings 1 number (1 kV/250A)
- 13. MCCB with distribution Box.
- 14. Terminal connector for HT and palm connector for LT side.

# 5.19 MAKE OF MAJOR COMPONENTS & RAW MATERIALS

The BA shall procure the following constituent items from the preferable vendors as follows:

S.no	RAW MATERIAL/EQUIPMENT	MAKE
a)	Aluminium	

	Heepak.	HOD (Engineering)	Sandy 82.
Initiator	¥( _)		

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED TECHNICAL SPECIFICATIONS					
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)						
Doc. Title	SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUM)					
	TRANSFORMER					
Doc. No:	ENG-HV-005 Eff. Date: 05.11.2021					
Rev No:	00	Page 23 of 43				
Prepared by:	Reviewed by:	Issued by:				

b)	Core	M/S AK Steels, POSCO, Kawasaki/ JFE, Nippon Steel
c)	Insulation paper	Raman Boards- Mysore Senapathy Whiteley — Bangalore
d)	Transformer Oil	Sav <u>ita, A</u> par, Gandhar
e)	Gaskets & Corks	Nu Cork, Anchor Corks
f)	Steel For Tank	M/S TISCO, M/S SAIL, M/S Bhushan steel,M/S ISSCO. M/S RINL, M/S Jindal Steel
g)	МССВ	ABB, C&S, Schneider, Eaton, Havells, Siemens, L & T.

Also, Bidder has to provide all test certificates from original manufacturers & relevant sourcing documents. BA shall also have shot blasting facility.

#### 6. NAME PLATE AND MARKING 1. MARKING PLATES

#### Name Plate (Rating) Plate:

The name plate of size 125 mm x 125 mm shall be provided having following details shall be strictly as per IS 1180:2014. Additionally, following points shall be displayed.

- I. Actual no load losses of transformer.
- II. Actual total losses of transformer at 50% load and 100% load.
- III. "PROPERTY OF TPNODL" shall be written in bold letters
- IV. PO number with date has to be mentioned.
- V. Name of the firm.
- VI. Serial No.
- VII. Rating of transformer.
- VIII. Order no. and date.
- **IX.** Date of dispatch

#### **Terminal Marking Plate:**

The terminal marking plate shall be provided which shall be strictly in accordance with figure 5 of IS 1180-Part 1: 2014. This plate may be combined with the rating plate or can be provided separately. Value of percentage circuit impedance and indication of winding to which impedance is related has to be displayed additionally.

#### **Guarantee Plate:**

A separate warranty plate made of Stainless Steel with following clause written on it. "THE EQUIPMENT GUARANTEED UPTO A PERIOD OF 48 MONTHS FROM THE DATE OF COMMISSIONING OR 60 MONTHS FROM THE DA TE OF LAST SUPPLY"

All the plates described above should be as followings:

	Heepak.	HOD (Engineering)	Sandy B.D.
Initiator			

TPNØDL		TP NORTHERN ODISHA DISTRIBUTION LIMITED TECHNICAL SPECIFICATIONS							
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)									
Doc. Title		SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUM)					(ALUMINIUM)		
	TRANSFORM	TRANSFORMER							
Doc. No:	ENG-HV-005	ENG-HV-005 Eff. Date: 05.11.2021							
Rev No:	00	00					Page 24 of 43		
Prepared by:	Reviewed by:		Approve	ed by:			Issued by:		

Material	Stainless Steel
Thickness	1 mm
Engraving	The letters on the rating plate shall be engraved black
	on the white/silver back ground.
Fixing	Fixing screws shall be of stainless steel.

# **Danger Plate:**

Danger notice shall have red lettering on a white background on a plate as specified in IS: 2551 — 1982.

# 2. MARKING

- 1. Alf transformers shall have the primary and secondary terminal markings (engraved on steel strips with black colour i.e. 1U & 2u) adjacent to the relevant terminal.
- 2. The neutral point terminal shall be indicated by the letter 2n.
- 3. Colour marking of the HV & LV bushings top cap shall be done.
- 4. On the body of tank Manufacturer's name, rating, serial no. and year of manufacturing shall be written with black paint on yellow base. It should be written in suitable place in approved format that it is readable from ground after installation on pole.

# 7. TESTS

- 1. All routine, acceptance & type tests shall be carried out in accordance with the IS 2026 and IS 1 180: Part-I (2014) and shall be witnessed by the TPNODL's authorized representative.
- 2. Offered material and its components shall also be type tested not older than 5years as per the relevant standards.
- 3. Following tests shall be necessarily conducted on the Distribution Transformers in addition to others specified in IS/IEC standards

# 7.1 Type Test

- 1. Lightning Impulse Test [As per IS 2026 (Part 3) Cause no. 12]
- Temperature Rise Test [As per IS 2026 (Part 2) Clause no.4] <u>NOTE</u>: Maximum measured total loss (No load at Rated excitation, load loss at maximum current tap converted to 75°C reference temperature) at 100 percent loading shall be supplied during temperature rise test.
- Short Circuit impedance Withstand test below 200kVA rating [As per IS 2026 (Part 1) clause no. 16, 11 & 2026 part 5].
   <u>NOTE:</u> Routine tests before and after short circuit test shall be conducted as per IS 2026(Part 1).
- 4. Pressure Test [As per IS 1180: Part 1 (2014) clause no. 21.5.1.1).

	Heepak.	HOD (Engineering)	Sandy 82.
Initiator	Re da la		

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED								
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)		TECHNICAL SPECIFICATIONS							
Doc. Title	SPECIFICATIO	N OF	25KVA	AND	50KVA	SINGLE	PHASE	(ALUMINIUM)	
	TRANSFORMER								
Doc. No:	ENG-HV-005					Eff. Date:	05.11.2021		
Rev No:	00					Page 25 o	f 43		
Prepared by:	Reviewed by:	Approve	ed by:			Issued by:			

# 5. Test to verify IP 55 for cable box. (As per IS 60529 clause 11 to 15)

Note: - Out of the above mention type test, the tests under sl. No- 1, 2 and 3 shall be conducted at CPRI/ERDA labs and the balance tests to be conducted at NABL accredited labs, accreditation certificates to be submitted, in- house tests accepted if in-house lab is NABL accredited for these tests.

# 7.2 Routine Test

Sr. No.	Test to be done	Reference BIS	Claus e no.
1	Measurement of Winding Resistance	IS 2026 (Part 1)	16.2.1 & 16.2.3
2	Measurement of voltage ratio and polarity check	IS 2026 (Part 1)	16.3
3	Measurement of percentage impedance and load loss at 50% and 100% load	IS 2026 (Part 1)	16.4
4	Measurement of no load losses and magnetizing current at rated frequency and 90%, 100% and 112.5% of rated voltage	IS 2026 (Part 1)	16.5
5	Measurement of insulation resistance	IS 2026 (Part 1)	16.6
6	Induced over voltage withstand test	IS 2026 (Part 3)	11
7	Separate Source voltage withstand test	IS 2026 (Part 3)	10
8	Oil leakage test	IS 1180 (Part 1)	21.5.1. 3
9	BDV and moisture content of oil in transformer (Type-2 oil)	For mineral oil : IS 335 (2018)	For mineral oil : IS 335Tab
		For Ester oil : IEC 60247 & IEC61099	le 2

Initiator HOD (Engineering) HOD (Engineering) Sawing PD -

- --

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED							
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)	TECHNICAL SPECIFICATIONS							
Doc. Title	SPECIFICATIO	N OF	25KVA	AND	50KVA	SINGLE	PHASE	(ALUMINIUM)
	TRANSFORMER							
Doc. No:	ENG-HV-005					Eff. Date:	05.11.2021	
Rev No:	00					Page 26 of	f <b>43</b>	
Prepared by:	Reviewed by:	Approv	ed by:			Issued by:		

# 7.3 Acceptance Test

- 1. Temperature Rise Test (on one unit of first lot against first release order / PO for each rating, for further lots/RO, TPNODL also reserves the right to perform Temperature rise if required) [As per IS 2026 (Part 2) Clause no.4]
- 2. Oil leakage test for acceptance shall be conducted at pressure of 0.35kg/sq.cm for one hour. IS 1180 (Part 1) clause 21 .5.1 .3)
- 3. The painted surface shall pass the Cross Adhesion Test (IS 1180 part 1 clause no. 21.4.d).
- 4. At stage inspection -Checking of weight, dimensions, fitting and accessories, tank sheet thickness, oil quantity, material finish and workmanship, physical verification of core coil assembly and measurement of flux density on one unit of each rating of the offered lot with reference to the GTP and contract drawings. Oil BDV of all offered lot.
- 5. At least 10% transformer of the offered lot (minimum of one) shall be subjected to all the tests mentioned under the section ROUTINE Test" in presence of TPNODL's representative at the place of manufacture before dispatch without any extra charges. The testing shall be carried out in accordance with IS: 1180 and IS: 2026.
- 6. The format of final inspection as per annexure-II.
- 7. At Stage and Final inspection, the incoming raw material and its movement/consumption record in the related jobs of TPNODL will be verified by inspecting officer. In case of any deviation or non- availability of such records, the offered lot ma get rejected.

# 8. TYPE TEST CERTIFICATES

- a. The Bidder shall furnish the type test certificates of the offered rating and design of transformer for the tests as mentioned above as per the corresponding standards.
- b. All the tests shall be conducted at CPRI / ERDA or as defined in 7.1 as per the relevant standards.
- c. Type tests should have been conducted in certified Test laboratories during the period not exceeding 5 years from the date of opening the bid.
- d. In the event of any discrepancy in the test reports i.e. any test report not acceptable or any/all type tests (including additional type tests, if any) not carried out, same shall be carried out without any cost implication to TPNODL.

# 9. PRE-DESPATCH INSPECTION

- 1. Equipment shall be subject to inspection by a duly authorized representative of the TPNODL.
- 2. Inspection may be made at any stage of manufacture at the option of the purchaser and the equipment if found unsatisfactory as to workmanship or material, the same is liable to rejection.
- 3. Bidder shall grant free access to the places of manufacture to TPNODL representatives at all times when the work is in progress.
- 4. Inspection by the TPNODL or its authorized representatives shall not relieve the supplier of his obligation of furnishing equipment in accordance with the specifications.
- 5. The BA shall ensure that 100% of the lot must be ready for inspection and at least 10% must be ready with all mounting and accessories during inspection.

	Heepak.	HOD (Engineering)	Sandy B.D.
Initiator			

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED							
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)		TECHNICAL SPECIFICATIONS						
Doc. Title	SPECIFICATIO	N OF 2	25KVA	AND	50KVA	SINGLE	PHASE	(ALUMINIUM)
	TRANSFORMER							
Doc. No:	ENG-HV-005					Eff. Date:	05.11.2021	
Rev No:	00					Page 27 of	43	
Prepared by:	Reviewed by:	Approved	l by:			Issued by:		

- 6. Material shall be dispatched after specific MDCC (Material Dispatch Clearance Certificate) is issued by TPNODL.
- 7. Following documents shall be sent along with material:
  - Test reports
  - MDCC issued by TPNODL
  - Invoice in duplicate
  - Packing list
  - Drawings & catalogue
  - Guarantee / Warrantee card
  - Delivery Challan
  - Other Documents (as applicable)
- 8. To ascertain the quality of the transformer oil, the original manufacturer's tests report shall be submitted at the time of inspection.
- 9. Arrangements shall also be made for testing of transformer oil, after taking out the sample from the manufactured transformers and tested in the presence of TPNODL's representative.
- 10. In respect of raw material such as core stampings, winding conductors, insulating paper and oil, bidder shall use materials manufactured/supplied by standard manufacturers and furnish the manufacturers' test certificate as well as the proof of purchase from these manufacturers (excise gate pass) for information of the TPNODL.
- 11. The bidder shall furnish following documents along with their offer in respect of the raw materials:
  - 1. Invoice of supplier.
  - 2. Mill's certificate
  - 3. Packing List
  - 4. Bill of Landing
  - 5. Bill of entry certificate by custom.
- 12. To ensure about the quality of transformers, the inspection shall be carried out by the TPNODL's representative at following two stages:
  - i. Online anytime during receipt of raw material and during manufacturing/assembly Stage.
  - ii. At finished stage i.e. transformers are fully assembled and are ready for dispatch.
- 13. Advance intimation of 7 Days (Within Balasore)/ 12 Day (Outside Balasore) is required for both Stage and final inspections.

	Heepak.	HOD (Engineering)	Sandy BD.
Initiator			

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED							
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)	TECHNICAL SPECIFICATIONS							
Doc. Title	SPECIFICATIO	ON OF 25KVA AND 50	OKVA SINGLE PHASE (ALUMINIUM)					
	TRANSFORMER							
Doc. No:	ENG-HV-005		Eff. Date: 05.11.2021					
Rev No:	00		Page 28 of 43					
Prepared by:	Reviewed by:	Approved by:	Issued by:					

- 14. All tests and inspection shall be carried out at the place of manufacture unless otherwise specifically agreed upon by the manufacturer and TPNODL at the time of purchase.
- 15. The manufacturer shall offer the inspector representing the TPNODL all reasonable facilities, without charges, to satisfy him that the material is being supplied in accordance with this specification. This will include Stage Inspection during manufacturing stage as well as Active Inspection during Acceptance Tests.
- 16. The stage inspection shall be done as per the format given in Annexure -1.
- 17. During the stage inspection a few assembled core coil and assembled Tanked transformer shall be dismantled (only in case of CRGO material) to ensure that the CRGO laminations, Windings and workmanship are of good quality. TPNODL also reserves the right to review any document or certificates related to material, manufacturing process, quality checks at any point of stage inspection.
- 18. TPNODL also reserves the right to inspect the tank of transformer before surface preparation and painting. The same shall be informed to TPNODL accordingly.
- 19. Final inspection Call for carrying out acceptance tests as per relevant IS/IECs shall be sent by the Bidder along with routine test certificates.
- 20. The bidder shall provide all services to establish and maintain quality of workmanship in his works and that of his sub-contractors to ensure the mechanical / electrical performance of components, compliance with drawings, identification and acceptability of all materials, parts and equipment as per latest quality standards of ISO 9000.
- 21. The TPNODL has the right to have the test carried out at his own by an independent agency wherever there is a dispute regarding the quality supplied. Also TPNODL has right to test 1% of the supply selected either from the stores or field to check the quality of the product. In case of any deviation TPNODL have every right to reject the entire lot or penalize the bidder, which may lead to blacklisting, among other things.
- 22. At the time of inspection the material should be ready as specified In case of material nonreadiness or material failure in acceptance, Cost of re-inspection shall be borne by bidder.

# **10. INSPECTION AFTER RECEIPT AT STORE**

1. The material received at the TPNODL store shall be inspected for acceptance and shall be liable for rejection, if found different from the reports of the pre-dispatch inspection.

2. In case the transformers proposed for supply against the order are not exactly as per the tested design, the Bidder shall be required to carry out the short circuit test and impulse voltage withstand test at its own cost in the presence of the representative of TPNODL.

3. TPNODL reserves the right to conduct all tests on Transformer after arrival at site stores and the manufacturer shall guarantee test certificate figures under actual service conditions.

	Heepak.	HOD (Engineering)	Sandy B.D.
Initiator			

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED							
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)	TECHNICAL SPECIFICATIONS							
Doc. Title	SPECIFICATIO	N OF 25	KVA A	ND 50K	VA	SINGLE	PHASE	(ALUMINIUM)
	TRANSFORMER							
Doc. No:	ENG-HV-005				E	Eff. Date: (	05.11.2021	
Rev No:	00				F	Page 29 of	43	
Prepared by:	Reviewed by:	Approved by	y:		l	ssued by:		

4. TPNODL reserves the right to conduct short circuit test and impulse voltage withstand test in accordance to IS, a fresh on each ordered rating at purchaser cost, even if the transformer of the same rating and similar design are already tested. This test shall be carried out on a transformer to be selected by TPNODL either at the manufacturer's works when they are offered in a lot for supply or randomly from the supplies already made to TPNODL stores. The findings and conclusions of these tests shall be binding on the bidder

# 11. GUARANTEE:

- 1. Bidder shall stand guarantee towards design, materials, workmanship & quality of process/manufacturing of items under the contract for due and intended performance of the same, as an integrated product delivered under this contract. In the event any defect is found by the Purchaser up to a period of 48 months from the date of commissioning or 60 months from the date of last supplies made under the contract, whichever is earlier.
- 2. Bidder shall be liable to undertake to replace/rectify such defects at his own costs within mutually agreed timeframe and to the entire satisfaction of the TPNODL, failing which the TPNODL will be at liberty to get it replaced/rectified at Bidder's risks and costs and recover all such expenses plus the TPNODL's own charges (@ 20% of expenses incurred), from the Bidder or from the "Security cum Performance Deposit" as the case may be.
- 3. In case of Distribution transformer fails within the guarantee period TPNODL will immediately inform the Bidder who shall take back the failed Distribution Transformer within 15 days from the date of intimation at his own cost and replace / repair the transformer within 45 days of date of intimation with a roll over guarantee. The outage period i.e. period from the date of failure till unit is repaired/replaced shall not be counted for arriving at the guarantee period.
- 4. Bidder shall further be responsible for 'free replacement' for another period of 3 years from the end of the guarantee period for any 'Latent Defects' if noticed and reported by the Purchaser.

# 12. PACKING

1. Bidder shall ensure that all the equipment covered under this specification shall be prepared for rail/road transport in a manner so as to protect the equipment from damage in transit.

2. Transformers shall be delivered filled with oil and supplied with all accessories mounted. Screws and bolts shall be thoroughly tightened to ensure no leakage of oil.

3. Bidder shall ensure that all the equipment covered under this specification shall be prepared for rail/road transport in a manner so as to protect the equipment from damage in transit.

# Note: Single use plastic not to be used for packing of the material

	Heepak.	HOD (Engineering)	Sandy BD.
Initiator	et de la companya de		

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED							
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)		TECH	INICAL S	PECIF	ICATION	IS		
Doc. Title	SPECIFICATIO	N OF	25KVA	AND	50KVA	SINGLE	PHASE	(ALUMINIUM)
	TRANSFORMER							
Doc. No:	ENG-HV-005					Eff. Date: (	05.11.2021	
Rev No:	00					Page 30 of	43	
Prepared by:	Reviewed by:	Approv	ed by:			Issued by:		
•	13. TENDER SAMPLE	All	offered	tran	sformer	detailed	docume	ents to be

submitted as per clause no. 19. The sample shall be not<br/>applicable.14.TRAININGThe bidder shall arrange to provide training of our staff if<br/>required for installation & commissioning or maintenance<br/>etc.

The bidder shall submit with the offer Quality assurance plan indicating the various stages of inspection, the tests and checks which will be carried out on the material of construction, components during manufacture and bought out items and fully assembled component and equipment after finishing. As part of the plan, a schedule for stage and final inspection within the parameters of the delivery schedule shall be furnished. TPNODL's engineer or its nominated representative shall have free access to the manufacturer's/sub-supplier's works to carry out inspections.

The following information shall necessarily be submitted with the bid:

- 1. List of important raw materials, names of sub-suppliers for raw materials, standards to which raw material is tested and the copies of test reports of the tests carried out on raw materials in presence of Bidder's re representatives.
- 2. List of manufacturing facilities available, level of automation achieved and the areas where manual process exists.
- 3. List of areas in manufacturing process where stage inspections are normally carried out for quality control and details of these tests and inspections.
- 4. List of testing equipment for final testing with valid calibration reports. Manufacturer shall possess 0.1 class instruments for measurement of losses.
- 5. QAP withhold points for TPNODL inspection.

# **16. MINIMUM TESTING FACILITIES**

**15. QUALITY** 

CONTROL

- 1. Bidder shall have adequate in house testing facilities tor carrying out all routine tests, acceptance tests and pre-dispatch inspection as per relevant International/Indian standards.
- 2. Bidder to submit the testing equipment details in tender.

# **17. MANUFACTURING ACTIVITIES**

Successful bidder have to submit the bar chart for various manufacturing activities clearly elaborating the stages with quantity. This bar chart should be in line with the Quality assurance plan submitted with offer. This bar chart to be submitted within 15 days from the release of the order.

	Heepak.	HOD (Engineering)	Sandy BD.
Initiator			

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED							
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)	TECHNICAL SPECIFICATIONS							
Doc. Title	SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUM)							
	TRANSFORMER							
Doc. No:	ENG-HV-005					Eff. Date:	05.11.2021	
Rev No:	00				Page 31 of 43			
Prepared by:	Reviewed by:	Approved	by:			Issued by:		

# **18. SPARES, ACCESSORIES AND TOOLS**

1. Bidder shall provide a list of recommended spares with quantity and unit prices for 5 years of operation after commissioning. The Purchaser may order all or any of the spare part listed at the time of award of contract and these parts shall be supplied as a part of definite works. The Purchaser may order additional spares at any time during the contract period at the rates stated in the Contract document.

2. Bidder shall give an assurance that the reparability of transformer, spare parts and consumable items will continue to be available through the life of the equipment which shall be 25 years minimum. However, the Purchaser shall be given a minimum of 12 months' notice in the event that the Bidder or any sub-vendor plans to discontinue manufacture of any component used in this equipment.

3. Any spare apparatus, parts or tools shall be subject to the same specification, tests and conditions as similar material supplied under the Contract. They shall be strictly interchangeable and suitable for use in place of the corresponding parts supplied with the plant and must be suitably marked and numbered for identification.

# **19. DRAWINGS AND DOCUMENTS**

Following drawings and documents shall be prepared based on TPNODL specifications and statutory requirements and shall be submitted with the bid

- a. Completely filled in Technical Particulars and compliance to each clause of the specification.
- b. Description of the transformer and all components
- c. General arrangement for Transformer
- d. LV box drawing along with MCCB and bus bar arrangement and gland plate drawing
- e. Bill of material
- f. Experience Certificate and list
- g. Type test certificates
- h. List of makes of major components as listed above

#### Drawings/documents to be submitted after award of contract are as under: List of Drawings/Parameters to be submitted:

- 1. Technical Parameters as asked in Specification (General Technical Particulars, General Technical Requirements, Additional Details, Fittings, Type test Reports and Routine test certificates of bought out accessories
- 2. General Arrangement Drawing of the Transformer (Front view, Top view and both sides view. Complete list of fittings to be displayed and quantities to be mentioned with the drawing).
- 3. Internal Core arrangement drawing
- 4. Internal Core-coil assembly drawing
- 5. Marking plates and Markings (as mentioned in clause 6)

	Heepak.	HOD (Engineering)	Sandy BD.
Initiator			

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED TECHNICAL SPECIFICATIONS						
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)							
Doc. Title	SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUM)						
	TRANSFORMER						
Doc. No:	ENG-HV-005				Eff. Date:	05.11.2021	
Rev No:	00				Page 32 of 43		
Prepared by:	Reviewed by:	Approved by:			Issued by:		

6. HV and LV bushings drawing with internal view and metal parts)

- 7. HT connector, LT connector (palm connector), Aluminum bus bar
- 8. LV Box with Gland Plate drawing.
- 9. BH curve & Loss/kg graph of core material offered.
- 10. LV Terminal Box drawing with internal wiring arrangement of MCCB and bus bar etc.

11. MCCB with Distribution box GTP and drawing (as per TPNODL's specification of MCCB with Distribution Box)

- 12. The tightening torque chart to be provided for all bolts used in specific rating
- 13. Type Test Certificates.
- 14. Installation/ Mounting Instructions/Drawing.
- 15. Quality Assurance plan.
- 16. Efficiency vs Load curve of the offered design

# List of Calculations to be submitted:

All the calculations shall be step by step showing the use of formulas and other practical considerations. Concise calculations in table or excel sheet shall not be accepted. Also, the reference (only standard sources as IS, IEC or any such standard is acceptable) of the formulas shall be mentioned

- 17. Resistance Calculation (75 deg. C)
- 18. Load Losses Calculation (at 75 deg. C)
- 19. No load Losses.
- 20. Stray Losses
- 21. Weight of Aluminium (Bare and with Insulation also).
- 22. Weight of Core.
- 23. Flux Density calculations,
- 24. Current Density Calculations
- 25. Short Circuit withstand
- 26. Temperature Rise Calculations.
- 27. Cooling Calculations.
- 28. Calculation sheet for Lifting lug design and mounting lug design to be submitted by Bidder.

	Heepak.	HOD (Engineering)	Sandy BD.
Initiator			

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED							
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)	TECHNICAL SPECIFICATIONS							
Doc. Title	SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE (ALUMINIUM)							
	TRANSFORMER							
Doc. No:	ENG-HV-005					Eff. Date:	05.11.2021	
Rev No:	00				Page 33 of 43			
Prepared by:	Reviewed by:	Approve	ed by:			Issued by:		

#### Additional Documents to be submitted:

- a. List of raw materials as well as bought out accessories and the names of sub-suppliers selected from those furnished along with offer.
- b. Type test certificates of the raw materials and bought out accessories.
- c. The successful Bidder shall submit the routine test certificates of bought out accessories and central excise passes for raw material at the time of routine testing.

All the documents & drawings shall be in English language. After the receipt of the order, the successful bidder will be required to furnish all relevant drawings/parameters/calculation to TPNODL for approval.

#### Instruction Manuals:

Bidder shall furnish softcopies of nicely bound manuals (In English language) covering erection and maintenance instructions and all relevant information and drawings pertaining to the main equipment as well as auxiliary devices.

# 20. GUARANTEED TECHNICAL PARTICULARS

All clauses and points in the Specification to be complied for along with GTR.

21.0	SCHEDI	ILE OF DEVIATIO	DNS
	(TO BE EN	CLOSED WITH T	HE BID)
i	schedule. U	ns from this specifi Inless specifically ser's specifications	cation shall be set out by the Bidders, clause by Clause in this mentioned in this Schedule, the tender shall be deemed to confirm
ĺ	S.No.	Clause No.	Details of deviation with justifications
	1		
		<u> </u>	<u> </u>
	We confirm t Seal of the C Signature		eviations apart from those detailed above.
	Designation		

	Heepak.	HOD (Engineering)	Sandy BD.
Initiator			

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED							
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)	TECHNICAL SPECIFICATIONS							
Doc. Title	SPECIFICATIO	N OF	25KVA	AND	50KVA	SINGLE	PHASE	(ALUMINIUM)
	TRANSFORMER							
Doc. No:	ENG-HV-005					Eff. Date:	05.11.2021	
Rev No:	00				Page 34 of 43			
Prepared by:	Reviewed by:	Approv	ed by:			Issued by:		

# <u>ANNEXURE – I</u>

# INSPECTION TEST PLAN FOR STAGE INSPECTION OF DISTRIBUTION TRANSFORMER

S No.	Particulars	Details
(A)	GENERAL INFORMATION:	
1	Name of firm	
2	Order No. and Date	
3	Details of offer	
a)	Rating	
b)	Quantity	
c)	Serial Numbers	
4	Details of last stage inspected lot:	
a)	Total quantity inspected	-
b)	Serial Numbers	
c)	Date of stage inspection	
d)	Quantity offered for final inspection of (a) above with date	
( <b>B</b> )	Position of manufacturing for the offered quantity:	
a)	Complete tanked assembly	
b)	Core and coil assembly ready	
c)	Core assembled	
d)	Coils ready for assembly	
	i) HV coils	
	ii) LV coils	

- I. The stage inspection shall be carried out in case:
  - a) 50% quantity is ready with core coil assembly (CCA).
  - b) 30% quantity of core and coil shall be ready for inspection.
  - c) 20% Quantity shall be available in form of core stacking and coil winding for taking measurements.
- d) Minimum 50% tanks must be ready for testing and inspection & balance quantity must be in process.
- II. Quantity offered for stage inspection should be offered for final Inspection within 15 days from the date of issuance of Clearance for stage inspection, otherwise stage inspection already cleared shall be liable for cancellation

S NO.	Particulars	As offered	As observed	Deviation and Remarks
(C)	Inspection of Core :         (I)       Core Material         1)       Manufacturer's characteristic certificate in respect of grade of lamination used. (Please furnish test certificate)			,
	2) Thickness of core lamination	·		
	<ol> <li>Remarks regarding Rusting and smoothness of core.</li> </ol>	1		L
	(II) Core Construction :			
	(1) Core Diameter (mm)			

(2) Total cross sectional area of core

	Heepak.	HOD (Engineering)	Sanky 82.
Initiator			

Property of TPNODL – Not to be reproduced without permission of TPNODL

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED								
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)		TECHNICAL SPECIFICATIONS							
Doc. Title		SPECIFICATION	I OF	25KVA	AND	50KVA	SINGLE	PHASE	(ALUMINIUM)
	TRANSFORM	ER							
Doc. No:	ENG-HV-005						Eff. Date:	05.11.2021	
Rev No:	00				Page 35 of 43				
Prepared by:	Reviewed by:		Approv	ved by:			Issued by:		

	(3) Effective cross sectional area of core		
	(4) Whether top yoke is cut for LV connection.		
	(4) Whether top yoke is cut for LV connection. (5) If yes, at 4 above, whether Reinforcement is		
	done.		
	(6) Core length( leg center to leg center)		
	(7)Window height.		
	(8)Core height		
<u> </u>	(9)Core weight only		
D	INSPECTION WINDING		
	I. Winding material		
	(1) Material used for		
	a) HV winding		
	b) LV winding	_	
	(2) Grade of material for	_	
	a) HV winding		
	b) LV winding		
	(3) Test certificate of manufacturer (enclosed		
	copy) for winding material of:		
	a) HV		
	b) LV		
	II. Construction Details		
	Size of Cross sectional area of conductor for		
	a) HV winding		
	b) LV winding		
	2) Type of insulation for conductor of		
	a) HV winding		
	b) LV winding		
	3) Diameter of coils in.		
	a) LV winding		
	i)Internal diameter (mm)		
	ii)Outer diameter (mm)		
	b) HV winding		
	i)Internal diameter (mm)		
	ii)Outer diameter (mm)		
	4) Current density of winding material used for:		
	a) HV		
	b) LV		
	5) Total No. of turns		
	a) HV coils		
	b)LV coils		
	6) Total weight of coils of		
	a)LV winding (Kg)		
	b) HV winding (Kg)	+	
	7) Inspection of DPC Aluminium for metallic and		
	non-metallic Dust for HV and LV winding		
	8) Inspection of DPC Aluminium for deformation in		

Heepak.

HOD (Engineering)

Sandy B.D.

Initiator

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED							
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)								
Doc. Title	SPECIFICATIO	N OF	25KVA	AND	50KVA	SINGLE	PHASE	(ALUMINIUM)
	TRANSFORMER							
Doc. No:	ENG-HV-005					Eff. Date:	05.11.2021	
Rev No:	00					Page 36 of	f 43	
Prepared by:	Reviewed by:	Approv	ed by:			Issued by:		

	HV and LV winding			
(E)	INSULATION MATERIALS	1		
	(I) DPC Paper Insulation			
	<ul> <li>Type of Paper (Dotted Kraft or Diamond Dotted Kraft)</li> </ul>	1		
	b) Make	1		
	c) Thickness (mm)			
	<li>d) DPC laying direction</li>			
	<ul> <li>Percentage of Overlapping of each paper</li> </ul>			
	II) Interlayer Insulation			
	a) Type of Paper			
	b) Make			
	<li>c) Thickness (mm)</li>			
	II) Between HV and LV winding			
	a) Type of Paper	1		
	i. Make			
	ii. Thickness (mm) (all size)			
	<ul> <li>b) Type of Pressboards</li> </ul>			
	i. Make			
	ii. Thickness (mm) (ali size)			
	IV) Between core and LV			
	Type of Paper		<u>i</u>	
	ii. Make	· ·		
	iii. Thickness (mm) (all size)		L	
	Type of Pressboards			· ·
	i. Make			
	i. Thickness (mm) (all size)			
	<ul> <li>V) Material used for top and bottom yoke and insulation</li> </ul>			
	a) Type of Material			
	i. Make			
	li. Thickness (mm) (all size)			
	<li>VI) Material used for Spanner, wedge and Axial for insulation</li>			
	a) Type of Material			
	i. Make			
	ii. Thickness (mm) (all size)			
	<li>iii. Visual condition( i.e free from dust,</li>			
	burr, damage and sharp edges)			
	VII) Test certificate of manufacturer (enclose copy for all			
	type of papers and pressboard used)			
F)	CLEARANCES: (mm)			
	(I) Related to core and winding			
	1) LV to core (radial)			
	2) Between HV and LV (Radial)			
	3) Thickness of duct between HV and LV coll mm			
	(II) Between core – coil assembly and tank:	-		+
	Between winding and body     Tank height wind			
	a) Tank height wise			

	Heepak.	HOD (Engineering)	Sandy BD.
Initiator			

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED							
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)		TECHNICAL SPECIFICATIONS						
Doc. Title	SPECIFICATIO	N OF	25KVA	AND	50KVA	SINGLE	PHASE	(ALUMINIUM)
	TRANSFORMER							
Doc. No:	ENG-HV-005					Eff. Date:	05.11.2021	
Rev No:	00					Page 37 of	f <b>43</b>	
Prepared by:	Reviewed by:	Approv	ed by:			Issued by:		

	b) Tank side wise		
(G)	TANK :		
<u></u>	(I) Construction Details:	A	
	1) Circular shape		
	<ol><li>Thickness of side wall (mm)</li></ol>		
	<ol> <li>Thickness of top and bottom plate (mm)</li> </ol>		
	<ol> <li>Provision of sloping top cover</li> </ol>		
	5) Tank internal dimensions (mm)		
	a) Diameter		
	b) Height		
		<u> </u>	 
		+	 
	<ol> <li>Inside painted by oil corrosion resistant paint (please inside until the sector of costing depaid.)</li> </ol>		
	specify which type of coating done)		 
	<ol><li>Provision of lifting lugs.</li></ol>		
	a) Numbers		 
	<ul> <li>b) Weither reinforcement done by welding all side of Lug</li> </ul>		 
	3) Provision of air release plug		 
	<ol><li>Provision of hot dip galvanized GI Nuts Bolts with 1no.</li></ol>		
	plain and 1no. spring washer.	·	 
	<ol><li>Deformation of side wall of tank when subject to:</li></ol>		 
	a) Vacuum of (-) 0.7 Kg/sq.cm for 30 minutes.	<u> </u>	 
	<li>b) Pressure of 0.8 Kg/sq.cm. for 30 minutes.</li>	+	 
(K)	TERMINALS:		
	<ol> <li>Material whether of Brass Rods</li> </ol>		 
	a) HV		
	b) LV		 -
	2) Size (dia. In mm )		 
	a) HV		 
	b) LV		 
(L)	BUSHINGS – Two part		 
	<ol> <li>Whether HV &amp; LV bushings mounted as per drawing.</li> </ol>		
	a) HV- Top Inclined		 
	b) LV – Side		
	<ol><li>Bushing Clearance: (mm)</li></ol>		
	a) LV to Earth	i	
	b) HV to Earth		
	<ol><li>Bushing are two part and inner part shall be sealed and</li></ol>	1	
	external part is replaceable without affecting sealing and		
	need of opening of top cover.		
(M)	TANK BASE:		
14.	<ol> <li>Whether tank base is welded folded upwards, as</li> </ol>		
	Specified in specification.		
(N)	OIL:		
. /	1) Name of supplier		
	<ol> <li>Breakdown voltage of oil: (kV)</li> </ol>		
	<ul> <li>a) Filled in tanked transformer</li> </ul>		

Initiator HOD (Engineering)

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED					
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)	TECHNICAL SPECIFICATIONS					
Doc. Title	SPECIFICATIO	N OF 25KVA AND 50KVA	SINGLE PHASE (ALUMINIUM)			
	TRANSFORMER					
Doc. No:	ENG-HV-005	ENG-HV-005				
Rev No:	00	Page 38 of 43				
Prepared by:	Reviewed by: Approved by:		Issued by:			

	<li>b) In storage tank (to be tested by Inspecting officer).</li>	
	3) Supplier's test certificate (enclose copy)	
(0)		
	1) Engraving of SI. No. and name of firm and YoM.	
	<ul> <li>a) On bottom of clamping channel of core-coil</li> </ul>	
	assembly.	
	<li>b) On Body of tank (on Yellow base with Black paint)</li>	
(P)		
Ĺ	stiffener.	
	<ol> <li>Following details engraved (as per approved GTP);</li> </ol>	
	a) Serial Number	
	b) Name of firm	
	c) Order No. and date	
	d) Rating	•••
	e) Date of dispatch	
(Q)	NAME PLATE DETAILS:	
	Whether Name Plate is as per approved drawing	· · ·
(R)	COLOUR OF TRANSFORMER	· · · · · · · ·
	1) Tank body (Inner side)	
	2) Tank body (Outer side)	

#### PURCHASER'S OFFICER

BIDDER'S REPRESENTATIVE

DATE OF INSPECTION

#### ANNEXURE-II

#### INSPECTION TEST PLAN FOR PRE-DELIVERY OF DISTRIBUTION TRANSFORMERS

1	Name of the firm / BA	
2	Date of inspection	
3	Details of offer made	
	(i) Order No. and date	
	(ii) Rating	
	(iii) Quantity	
	(iv) SI. No. of transformers	
4	Date of stage inspection of the lot	
5	Reference of stage inspection clearance	
6	Sample Quantity (10% of the offered lot, min. one)	Sr. No

	Heepak.	HOD (Engineering)	Sandy BD.
Initiator			

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED						
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)	TECHNICAL SPECIFICATIONS						
Doc. Title	SPECIFICATIO	N OF 25KVA AND 50KVA	SINGLE PHASE (ALUMINIUM)				
	TRANSFORMER						
Doc. No:	ENG-HV-005		Eff. Date: 05.11.2021				
Rev No:	00		Page 39 of 43				
Prepared by:	Reviewed by:	Approved by:	Issued by:				

#### ACCEPTANCE TESTS TO BE CARRIED OUT

		Specified Value	Reference	Test	Pass/Fa
S No.	PARTICULARS		documents	Results	il i
1.	Visual and Physical verification	GTP/Drawing/ ENG-HV-2005 reference value	GTP/Drawing/ENG- HV-2005		
2.	Ratio Test	26	ENG-HV-2005 cl. 4.0 , IS 2026 (Part 1) cl. 16.3		
3	Polarity check	Additive	ENG-HV-2005 cl. 4.0 , IS 2026 (Part 1) cl.16.3		
4.	No load loss measurement	GTP value	IS 2026 (Part 1) cl.16.5		
5.	Max. Load loss measurement (watt) at 50% loading at 75°C	110 for 25KVA 210 for 50KVA	IS 2026 (Part 1) cl.16.4		
	Max. Load loss measurement (watt) at 100% loading at 75°C	300 for 25KVA 590 for 50KVA			
	Note – Calculation sheet to be attached along with				
6.	Winding Resistance : H.V. (in Ohms) Resistance at 75 deg C (Calculated) L.V. (in Ohms) Resistance at 75 deg.C	GTP Value	IS 2026 (Part 1) 16.2.1 & 16.2.3		
7.	(Calculated) Insulation resistance (M ohm)		IS 2026 (Part 1) cl.16.6		

	Heepak.	HOD (Engineering)	Sandy BD.
Initiator			

TP NORTHERN ODISHA DISTRIBUTION LIMITED							
TECHNICAL SPECIFICATIONS							
SPECIFIC	CATION OF	25KVA	AND	50KVA	SINGLE	PHASE	(ALUMINIUM)
TRANSFORMER							
ENG-HV-005					Eff. Date:	05.11.2021	
00					Page 40 o	f 43	
Reviewed by: Approved by:		Issued by:					
	SPECIFIC TRANSFORMER ENG-HV-005 00	TECH SPECIFICATION OF TRANSFORMER ENG-HV-005 00	TECHNICAL S SPECIFICATION OF 25KVA TRANSFORMER ENG-HV-005 00	TECHNICAL SPECIF SPECIFICATION OF 25KVA AND TRANSFORMER ENG-HV-005 00	TECHNICAL SPECIFICATION SPECIFICATION OF 25KVA AND 50KVA TRANSFORMER ENG-HV-005 00	TECHNICAL SPECIFICATIONS         SPECIFICATION OF 25KVA AND 50KVA SINGLE         TRANSFORMER         ENG-HV-005       Eff. Date:         00       Page 40 or	TECHNICAL SPECIFICATIONS         SPECIFICATION OF 25KVA AND 50KVA SINGLE PHASE         TRANSFORMER         ENG-HV-005       Eff. Date: 05.11.2021         00       Page 40 of 43

8.	<ul> <li>a) Separate source Voltage withstand test voltage;</li> </ul>		IS 2026 (Part 3) cl.10		
	HV	28 kV for	1 . !		
		60secs.			
	LV	3 kV for 60			
		secs.			
9.	Induced over-voltage withstand test at	100 Hz, 866	IS 2026 (Part 3)		
	double voltage and double frequency	volts for 60	cl.11		
	, , , ,	seconds.	1		
10.	No load current at	GTP values	IS 2026 (Part 1)		
	90% volts		cl.16.5		
	100% volts	-			
	112.5% volts				
11.	Neutral current measurement (A)	within 2% of the			
• L		Full load current			
12.	Percentage Impedance at 75 deg.C (	4	IS 2026 (Part 1)		
12.	Please furnish calculation sheet)		cl.16.4	]	,
13.	Transformer oil test (Break down voltage)	>60KV per			
101	, , , , , , , , , , , , , , , , , , ,	2.5mm			1
14.	Oil leakage test (0.35Kg/sq.cm)	Should	IS 1180 (Part 1)		
		Withstand for	clause 21.5.1.3	1	
	•	one hour			-
15.	Pressure test		IS 1180 (Part 1) cl.		
			21.5.1.2		1
16.	Temperature Rise test (Over ambient	top oil – 35°	IS 2026 (Part 2)		
	temperature)	top oil – 40°	Clause no.4		
17.	Paint Thickness test /Cross Adhesion	ENG-HV-2005	IS1180 part 1		
	Test	cl. 5.14	clause no. 21.4.d		
18.	Engraving on Name plate, Guarantee	GTP	GTP/ ENG-HV-		
	plate and Tank body		2005		
19.	Copy of calibration certificates of testing	100% testing			
	equipment be enclosed.	equipment			
20.	Verification of tightening torque w.r.t	GTP	Approved torque		
	torque chart.		chart		
21.	Verification of Efficiency level at unity	GTP	As per clause 5.4.8		
	power factor		of specification		
22.	Raw Material consumption documents	Usage of	As per acceptance		
	verification in offered lot	Desired grade	clause in the		
		material in the	specification/GTP		
		product			

# Purchaser's Officer

Bidder's Representative

Date of Inspection

	Heepak.	HOD (Engineering)	Sandy BD.
Initiator			

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED TECHNICAL SPECIFICATIONS						
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)							
Doc. Title	SPECIFICATIO	N OF 25KVA AND 50KVA	SINGLE PHASE (ALUMINIUM)				
	TRANSFORMER						
Doc. No:	ENG-HV-005		Eff. Date: 05.11.2021				
Rev No:	00	Page 41 of 43					
Prepared by:	Reviewed by:	Approved by:	Issued by:				

# POINTS TO BE SEEN / DIMENSIONS TO BE NOTED AT THE TIME OF DISMANTLING OF TRANSFORMERS:

S No.	PARTICULARS	As required in approved documents / Drawings	As observed	Remark/Dev iations
1.	Details of the transformer dismantled for physical verification			
	a) Rating (kVA)			····
	b) SI. No.			
2.	Whether Hot dip galvanized Nuts and Bolts with one			
	spring one plain washer provided for tightening the tank cover,			
З.	Details of Gasket used between top cover and tank Material			· · · · · · · · · · · · · · · · · · ·
	a) Thickness (mm)			
1	b) Type of joints			
4.	Whether core is earthed properly with Cu strip (one end should be tightened in between the core laminations and other end bolted on core clamping			· · · · · · · · · · · · · · · · · · ·
	channel).			
5.	Connections from winding to bushings (describe the manner in which it has been done)			
	a) HV			
	b) LV			·
6.	Winding wire dia. and cross sectional area			
	a) HV	· · · ·		· ·
	l) Dia. (mm)			···
	II) Area (sg.mm)	· <b></b>		
	b) LV			
	l) L × W × Nos. of layer			·
	II) Area (sg.mm)			
7.	Thickness of pressboard (s) provided between HV coils to cover the tie rods	· · · · · · · · · · · · · · · · · · ·		·
8.	Whether painted with oil and corrosion resistant paint			
	a) Inside the tank			······································
	b) Core clamping and core base channels			
	c) Tie rods			<u> </u>
	d) Core bolts		·····	
9.	Whether engraving of SI. No. and name of firm done on the bottom channel of core coil assembly.	<u> </u>		
10.	Whether empire sleeves provided up to the end portion of HV winding jointing to bushing	· · · · · · · · · · · · · · · · · · ·		
11.	HV coils :			· · · · · · · ·

	Heepak.	HOD (Engineering)	Sandy 82
Initiator			

٠

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED							
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)	TECHNICAL SPECIFICATIONS							
Doc. Title	SPECIFICA	ΓΙΟΝ OF	25KVA	AND	50KVA	SINGLE	PHASE	(ALUMINIUM)
	TRANSFORMER							
Doc. No:	ENG-HV-005					Eff. Date:	05.11.2021	
Rev No:	00					Page 42 of	f 43	
Prepared by:	Reviewed by:		Approved by:			Issued by:		

	a) Inner dia. (mm)	· ·		
	b) Outer dia. (mm)			
12.	LV coils :			
	c) Inner dia. (mm)			
	d) Outer dia. (mm)			
13.	Core dia.			
14.	Core height including base channel and insulation in between (mm)			
15.	Clearances between			
	a) Core and LV (mm)			
	b) HV and LV (mm)			
	c) Core coil assembly and tank body (mm)			_
	I) Length wise			
	II) Width wise			
	d) Top of yoke and top cover (mm)		<b>.</b> .	
16.	Weight of core only (Kg.)			
17.	Weight of windings (Kg.)			
	a) LV			•
	b) HV			
18.	Whether core laminations are in one piece, used for			
	a) Bottom yoke			
· · · ·	b) Top yoke			
19.	Specific remarks regarding smoothness and rusting of core used.			
20.	Volume of oil filled (to be done once against the order)			
	In tank of the transformer			
21.	Weight of transformer (inclusive of all fittings, accessories, oil etc. complete)			
22.	Inner dimensions of the tank			
	a) Height			
	b) Diameter			

**Note:** Please ensure that complete details have been filled in the Performa and no column has been left blank.

SIGNATURE OF PURCHASER'S INSPECTING OFFICER (Name and designation) SIGNATURE OF BIDDER'S REPRESENTATIVE (Name and designation)

DATE OF INSPECTION:

	Heepak.	HOD (Engineering)	Sandy B.D.
Initiator			

TPNØDL	TP NORTHERN ODISHA DISTRIBUTION LIMITED						
TP NORTHERN ODISHA DISTRIBUTION LIMITED (A Tata Power and Odisha Government Joint Venture)	TECHNICAL SPECIFICATIONS						
Doc. Title	SPECIFICATIO	N OF 25KVA AND	50KVA	SINGLE	PHASE	(ALUMINIUM)	
	TRANSFORMER						
Doc. No:	ENG-HV-005			Eff. Date:	05.11.2021		
Rev No:	00			Page 43 of	f 43		
Prepared by:	Reviewed by:	Approved by:		Issued by:			

Annexure-III Source of material/places of manufacture, testing & inspection

S No.	ltem	Source of Material	Place of Manufacture	Place of testing and inspection
1.	Core Laminations			
2.	Aluminium Conductor			
3.	Insulating winding wires			
4.	Transformer Oil			8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
5.	Press Boards			
6.	Kraft paper			
7.	Tank material			
8.	Gaskets			
9.	Bushing HV/LV			
10.	Paint			
11.	МССВ	10000000000000000000000000000000000000		N

190, 635

	Heepak.	HOD (Engineering)	Sandy BD.
Initiator			